

# Service Manual

**PIONEER**  
The Art of Entertainment

• KEH-M9300RDS



ORDER NO.  
**CRT1385**

MULTI-CD CONTROL FM/MW/LW TUNER DECK AMPLIFIER

# KEH-M9300RDS EW

# KEH-M8300RDS EW

## Note:

- See the service manual CX-175 (CRT1276) for the cassette mechanism description.
- Dolby noise reduction manufactured under license from Dolby Laboratories Licensing Corporation. "Dolby" and the double-D symbol are trademarks of Dolby Laboratories Licensing Corporation.

## CONTENTS

1. SPECIFICATIONS.....	2	13. ADJUSTMENT.....	20
2. DISASSEMBLY.....	3	14. SCHEMATIC CIRCUIT DIAGRAM.....	40
3. USING THE REMOVABLE FRONT PANEL.....	5	15. CONNECTION DIAGRAM.....	43
4. ADJUSTING VOLUME AND TONE.....	6	16. CIRCUIT DIAGRAM AND	
5. USING THE TUNER.....	8	P. C. BOARDS PATTERN.....	46
6. USING THE RDS FUNCTION.....	10	17. CHASSIS EXPLODED VIEW(1).....	64
7. USING THE TAPE DECK.....	11	18. CHASSIS EXPLODED VIEW(2).....	67
8. USING THE REMOTE CONTROL.....	13	19. CASSETTE MECHANISM ASSY	
9. USING THE CLOCK DISPLAY.....	14	EXPLODED VIEW.....	70
10. PLAYING COMPACT DISCS.....	14	20. PACKING METHOD.....	74
11. BLOCK DIAGRAM.....	17	21. ELECTRICAL PARTS LIST.....	75
12. CONNECTION.....	19		

**PIONEER ELECTRONIC CORPORATION** 4-1, Meguro 1-Chome, Meguro-ku, Tokyo 153, Japan

**PIONEER ELECTRONICS SERVICE INC.** P.O. Box 1760, Long Beach, California 90801 U.S.A.

**PIONEER ELECTRONICS OF CANADA, INC.** 505 Cochrane Drive, Markham, Ontario L3R 8E3 Canada

**PIONEER ELECTRONIC [EUROPE] N.V.** Keetberglaan 1, 2740 Beveren, Belgium

**PIONEER ELECTRONICS AUSTRALIA PTY. LTD.** 178-184 Boundary Road, Braeside, Victoria 3195, Australia TEL: [03] 580-9911

© PIONEER ELECTRONIC CORPORATION 1991

ED MAY 1991 Printed in Japan

# 1. SPECIFICATIONS

## General

Power source ..... 14.4 V DC (10.8 – 15.6 V allowable)  
Grounding system ..... Negative type  
Max. current consumption ..... 8.0 A  
Dimensions (chassis) ..... 180 (W) x 50 (H) x 155 (D) mm  
(front face) ..... 188 (W) x 58 (H) x 18 (D) mm  
Weight ..... 1.8 kg

## Amplifier

Maximum power output ..... 25 W x 4 (EIAJ)  
Continuous power output ..... 13 W x 4 (1% dist. at 1 kHz)  
Load impedance ..... 4  $\Omega$  (4 – 8  $\Omega$  allowable)  
Tone controls (bass) .....  $\pm 10$  dB (100 Hz)  
(middle) .....  $\pm 10$  dB (1 kHz)  
(treble) .....  $\pm 10$  dB (10 kHz)  
Loudness contour ..... +12 dB (100 Hz), +7 dB (10 kHz)  
(Volume: -30 dB)  
Nominal output level/  
output impedance (pre out) ..... 500 mV/1 k $\Omega$

## Tape player (KEH-M9300RDS)

Tape ..... Compact cassette tape (C-30 – C-90)  
Tape speed ..... 4.76 cm/sec. (+0.14 cm/sec., -0.05 cm/sec.)  
Fast forward/rewind time ..... Approx. 100 sec. for C-60  
Wow & flutter ..... 0.08 % (WRMS)  
Frequency response ..... Metal: 30 – 22,000 Hz ( $\pm 3$  dB)  
Stereo separation ..... 45 dB  
Signal-to-noise ratio  
..... Metal: Dolby C NR IN: 71 dB (IEC-A network)  
Dolby B NR IN: 65 dB (IEC-A network)  
Dolby NR OUT: 57 dB (IEC-A network)

## Tape player (KEH-M8300RDS)

Tape ..... Compact cassette tape (C-30 – C-90)  
Tape speed ..... 4.76 cm/sec. (+0.14 cm/sec., -0.05 cm/sec.)  
Fast forward/rewind time ..... Approx. 100 sec. for C-60  
Wow & flutter ..... 0.08 % (WRMS)  
Frequency response ..... Metal: 30 – 19,000 Hz ( $\pm 3$  dB)  
Stereo separation ..... 45 dB  
Signal-to-noise ratio  
..... Metal: Dolby B NR IN: 65 dB (IEC-A network)  
Dolby NR OUT: 57 dB (IEC-A network)

## FM tuner

Frequency range ..... 87.5 – 108 MHz  
Usable sensitivity ..... 8 dBf (0.7  $\mu$ V/75  $\Omega$ , mono)  
50 dB quieting sensitivity ..... 13 dBf (1.2  $\mu$ V/75  $\Omega$ , mono)  
Signal-to-noise ratio ..... 70 dB (IEC-A network)  
Distortion ..... 0.3 % (at 65 dBf, 1 kHz, stereo)  
Frequency response ..... 30 – 15,000 Hz ( $\pm 3$  dB)  
Stereo separation ..... 40 dB (at 65 dBf, 1 kHz)

## MW tuner

Frequency range ..... 531 – 1,602 kHz  
Usable sensitivity ..... 18  $\mu$ V (25 dB) (S/N: 20 dB)  
Selectivity ..... 50 dB ( $\pm 9$  kHz)

## LW tuner

Frequency range ..... 153 – 281 kHz  
Usable sensitivity ..... 30  $\mu$ V (30 dB) (S/N: 20 dB)  
Selectivity ..... 50 dB ( $\pm 9$  kHz)

## Note:

Specifications and the design are subject to possible modification without notice due to improvements.

## 2. DISASSEMBLY

### • Removing the Case

1. Insert and turn a flat screwdriver to remove the case.
2. Raise the case to remove.

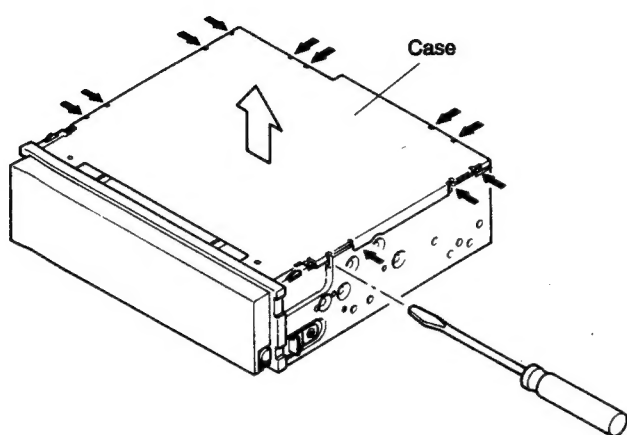


Fig. 1

### • Removing the Grille Assy

1. Press the solenoid lever in the direction of the arrow to open the grille assy. (Fig. 3)

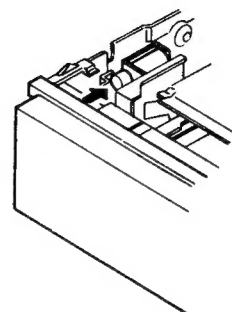


Fig. 3

### • Removing the Cassette Mechanism Assy

1. Remove the four screws.
2. Disconnect the deck unit connector.
3. Remove the cassette mechanism assy.

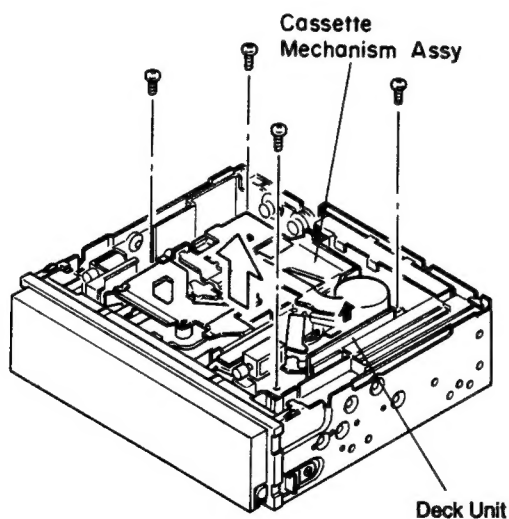


Fig. 2

2. While holding down the lock button, pull the grille assy toward you. (Fig. 4)

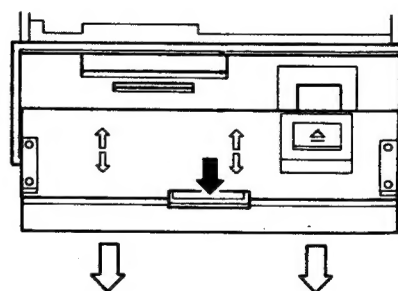


Fig. 4

### • Removing the Grille Holder Assy

1. Remove the two screws.
2. Disconnect the three connectors.
3. Press the tabs at three locations indicated by arrows, and then pull out the grille holder Assy.

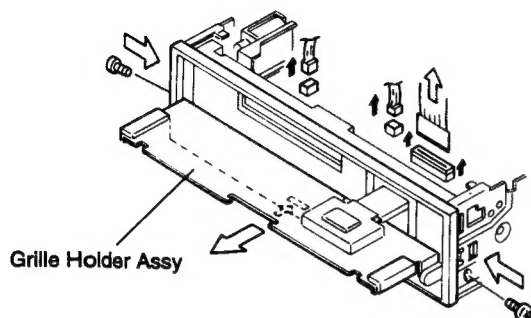


Fig. 5

### • Removing the Audio Tuner Unit

1. Remove the screw C, and then remove the holder.
2. Remove the three screws D.
3. Unbend the tab indicated by arrow until straight.
4. Raise up on audio tuner unit to remove it from chassis unit.

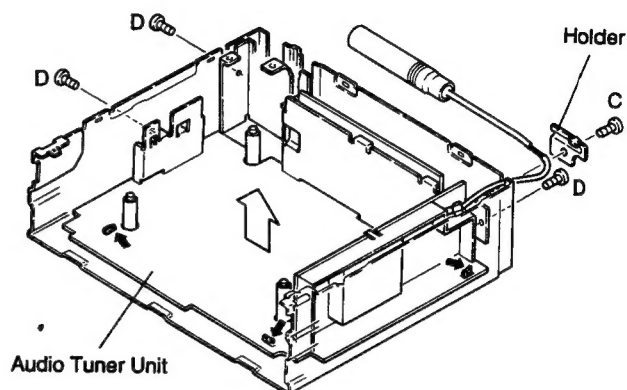


Fig. 7

### • Removing the Display Unit

1. Remove the two screws A, and then remove the cover unit.
2. Press the tabs at three locations indicated by arrows, and then pull out the cover unit.
3. Remove the three screws B, and then remove the display unit.

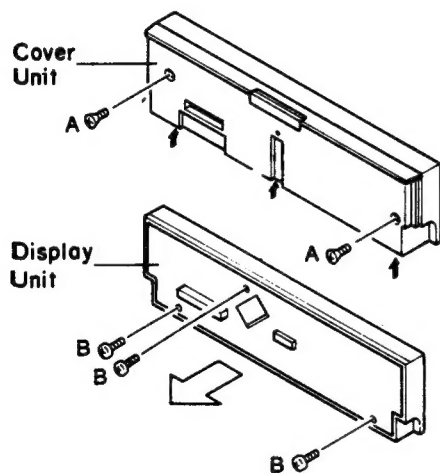


Fig. 6

### 3. USING THE REMOVABLE FRONT PANEL

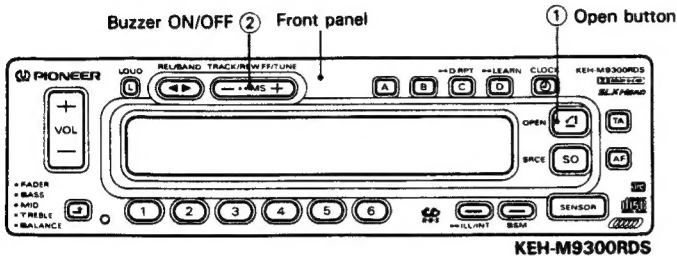
The front panel of this unit can be removed to prevent theft.

Also, to prevent forgetting to remove the front panel, 5 seconds after the ignition is turned off, if the front panel is still attached, a buzzer will sound for a few seconds.

If you wish to cancel the sound of the buzzer, please do as follows. Keep the minus side (–) of button ② depressed and turn the vehicle's ignition key from OFF to ON. By repeating this procedure, the sound of the buzzer will be restored.

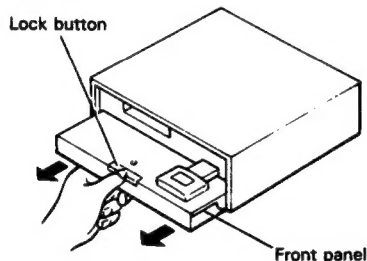
#### Detaching the Front Panel

1. Press button ① to open the front panel.

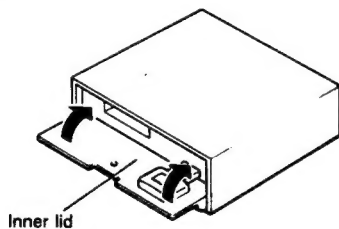


- The button ① may only be used when the ignition key is turned on, or within 30 seconds after turning the ignition off. If more than 30 seconds have passed since the ignition was turned off, button ① will not open the front panel.

2. While holding down the lock button, pull the front panel toward you.
- Take care not to put pressure on the display or drop the front panel.



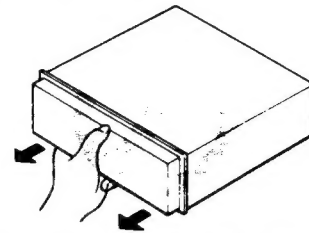
3. Close the inner lid.



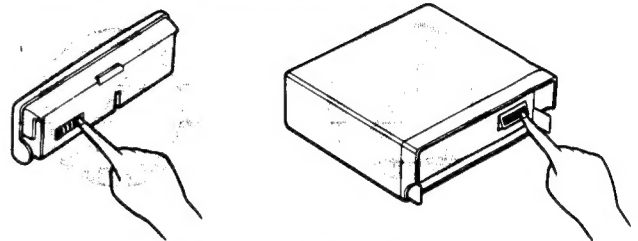
- Always keep the inner lid closed while the front panel is out, otherwise dirt or dust may get into from the cassette slot, causing malfunctions.

#### Precautions

- Do not force the front panel to remove it.



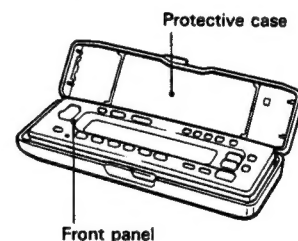
- Do not touch the contacts on the front panel or on the unit body, since this may result in poor electrical contact. If dirt or other foreign substances get on the contacts, wipe them with a clean, dry cloth.



#### Precautions When Handling the Front Panel

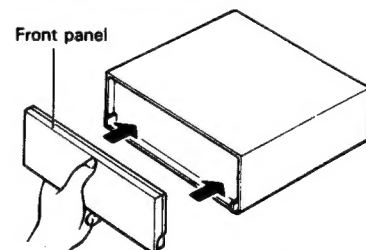
- Do not leave the front panel in any area exposed to high temperatures or direct sunlight.
- Do not drop the front panel or otherwise subject it to strong impact.
- Do not allow such volatile agents as benzene, thinner, or insecticides to come into contact with the surface of the front panel.
- Never try to disassemble the front panel.

4. Enclose for safekeeping the front panel that is removed in the supplied protective case.



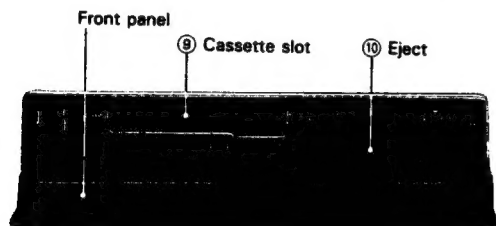
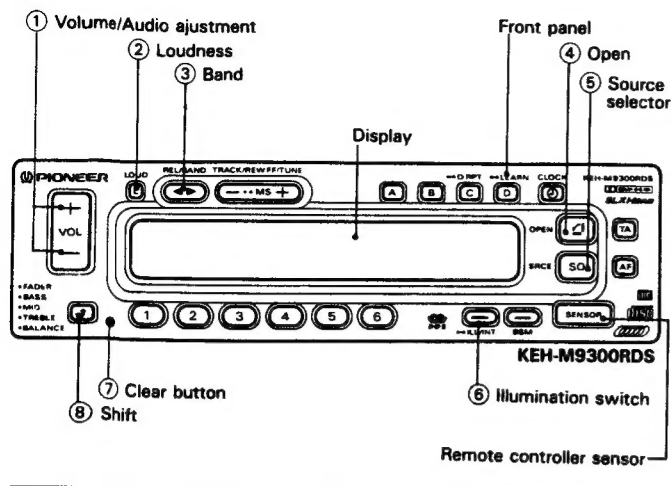
#### Replacing the Front Panel

1. Make sure the inner lid is closed.
2. Push the front panel into the main body.



- When replacing the front panel, do not put pressure on the display or control buttons.
- If the front panel is not installed correctly, it may not be opened when the open button is pressed or no operation may occur when an operation button is pressed. In this case, push down the front panel slightly.

## 4. ADJUSTING VOLUME AND TONE



### Note:

- None of the operation buttons except button ⑩ work while the front panel is open. Use the control buttons after shutting the front panel.
- During operation, the power to this unit is turned off if the engine is started or if the ignition is turned off then to ACC or ON again while the front panel is open. In this case, close the front panel to resume operation.

### Source Selector

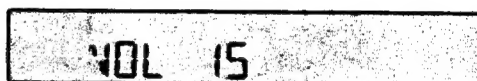
When a cassette is loaded and button ⑤ is pressed, the source shifts in the order tape → tuner → power off. If this unit is combined with a multi-play CD player sold separately such as CDX-M50, the source shifts in the order multi-play CD player → tape → tuner → power off.

### Adjusting Audio

Press button ① to adjust the volume. Each press of button ⑧ changes the display and the function of button ① as follows:  
Volume → Fader → Bass → Middle → Treble → Balance

### Adjusting Volume

Pressing the (+) side of button ① increases the volume, while the (-) side decreases it.



### Adjusting the Fader

This function controls the balance between the front and rear speakers of a 4-speaker system. Pressing the (+) side of button ① shifts the balance to the front speakers, while the (-) side shifts it to the rear speakers.

For 2-speaker systems, set FAD. 0.

(In the case of a 4-speaker system the fader adjusts the balance between the front and rear pairs of speakers.) In the case of a 6-speaker system (4 speakers connected to this unit and 2 speakers connected to an external power amplifier connected to Preout), the front-rear balance is between the 2 front speakers and the rest.



### Using the Clear Button

Once all wiring is complete, press button ⑦ with a thin, pointed object. Though not a normal occurrence, the microprocessor which controls the operation of this unit can be affected by electrostatic noise. This generally is indicated by such symptoms as no power being supplied when you switch the unit on, failure of buttons and controls, or an abnormal display. Should this happen, press button ⑦ with a thin, pointed object to reset the microprocessor. Note that doing so also resets all audio controls, so you will have to make any desired settings again. This operation deletes all memory contents, such as frequencies stored in the preset memory, so you will have to make any desired settings again.

### Switching Power On

#### Tuner

Press button ⑤ to switch the tuner power on. Press button ⑤ again to switch the power off.

#### Tape

Press button ④ to open the front panel, and load a cassette in through cassette slot ⑨. The cassette will play. To eject the cassette, press button ④ to open the front panel and press button ⑩.

### Adjusting Bass

Pressing the (+) side of button ① increases bass, while the (-) side decreases bass.



### Adjusting Middle

Pressing the (+) side of button ① increases middle, while the (-) side decreases middle.



### Adjusting Treble

Pressing the (+) side of button ① increases treble, while the (-) side decreases treble.



### Adjusting Balance

Pressing (+) side of button ① shifts the balance to the left speaker, while the (-) side shifts it to the right speaker.

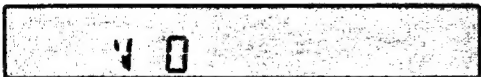


- When you're adjusting fader, bass, middle, treble, or balance settings, the indicator will stop at the center setting. About 5 seconds after adjustment has been made, the display returns to its previous state.

### Using Source Level Adjuster

You may wish to adjust volume when you have changed the source to radio, tape, or CD or when you have changed the radio band from FM to MW/LW. You can do so on the basis of the volume of FM as follows:

1. Use the button ⑤ to change the source. (In case of radio, change the band to MW/LW.)
2. Hold down the button ⑧ for about 2 seconds, and the display will show you the volume of the source.



3. To increase the volume, press the (+) side of the button ①, and to decrease press the (-) side. You can adjust the volume within a span of V-4 and V+4. The display automatically returns to the previous showing when five seconds have elapsed after the adjustment.

- No adjustment can be made when an FM station is tuned in.

### Using the Loudness Function

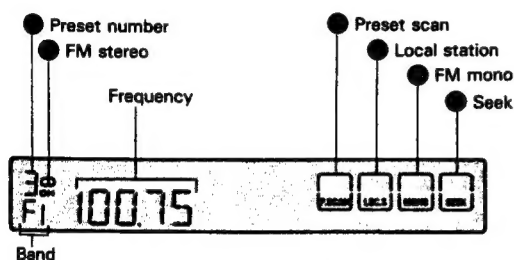
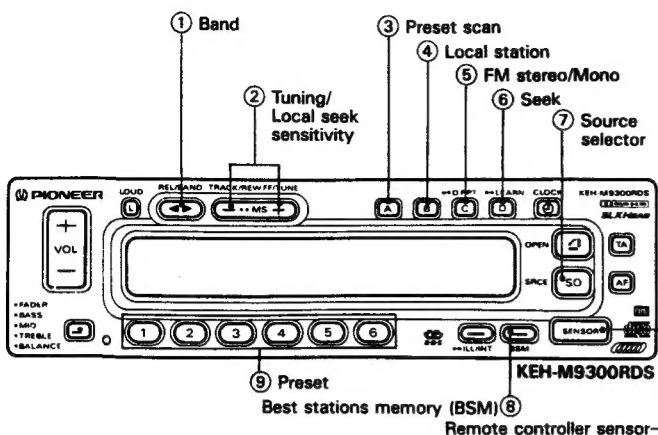
Press button ② and the LOUD indicator will appear on the display. This "loudness" function enhances both the high and low ranges of sound to give even more power to output even at low volumes.



### Switching Illumination Colour

Pressing button ⑥ for more than 2 seconds causes the illumination color to switch between green and amber. Pressing clear button ⑦ causes the illumination to be turned amber.

## 5. USING THE TUNER



- 1 Turn on the tuner's power by pressing button ⑦. Each time the button is pushed the main unit switches between tuner and power off modes.

• Operation of this equipment differs if there is a cassette tape inserted in the unit or a separately sold multi-play CD player is connected to the unit. For details, see the section on "Source Selector" on page 6.

- 2 Press Button ① to select a band.

F I → F II → F III → M/L  
(FM1) (FM2) (FM3) (MW/LW)

Use button ② to switch between MW (531–1,602 kHz) and LW (153–281 kHz).

- 3 Use seek tuning to tune in a frequency. Confirm that the seek frame ● on the display is illuminated. If it is not, press button ⑥ to light it. Press button ② to either the (+) or (–) sides. The tuner will automatically tune in the next higher frequency if the (+) side was pushed, or the next lower frequency if the (–) side was pushed.

- 4 Adjust volume and tone (see page 6.)

- 5 Assign the tuned frequency to one of the Buttons in Bank ⑨ (preset memory).

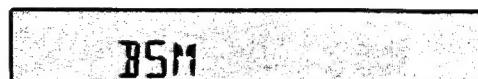
Press and hold down one of the buttons in Bank ⑨ for at least two seconds. The frequency is assigned to the selected button when the preset number ● stops flashing on the display. Up to 18 FM stations (6 each for FM1, FM2 and FM3), and six MW/LW stations can be assigned to the preset memory buttons in Bank ⑨.

- 6 Once a frequency is assigned to a Button in Bank ⑨, you just need to press that Button to tune in. This also causes the number of the button pressed to appear at Position ● on the display.

### BSM (Best Stations Memory)

This function automatically locates stronger stations and automatically assigns their frequencies to the buttons in Bank ⑨, from strongest to weakest. It comes in handy when trying to find local stations while driving.

1. Press button ① and select a band.
2. Hold down button ⑥. After about two seconds, a "beep" will sound to signal that the BSM search has started. At this time, "BSM" will flash on the display.



3. The frequency display will return once BSM search is complete, and frequencies are assigned to buttons 1 through 6 in Bank ⑨.
- At the end of the BSM search, the displayed frequency is that assigned to button 1 of Bank ⑨.
  - If there are fewer than six strong stations in the area, some of the buttons in Bank ⑨ will not be assigned frequencies, so they will retain any frequencies, assigned to them previously.
  - BSM search may take as long as 30 seconds in areas where there are few strong stations.
  - You can cancel BSM search by pressing button ⑥ again.

### Preset Scan Tuning

This function lets you automatically monitor the stations assigned to the preset buttons.

1. Pressing button ③ turns on the frame of preset scan ● and flashes preset number ●. Each station assigned to the buttons in Bank ⑨ will be automatically tuned in for about eight seconds.
2. When you hear a station that you like, press button ③ again to cancel preset scan tuning and remain at that station.

### Manual Tuning

Use manual tuning when stations are too weak to be picked up by seek tuning.

1. Clear the SEEK frame ● illumination by pressing button ⑥.
2. Each press of the (+) side of button ② increases the frequency in 50 kHz steps in the FM band, 9 kHz in the MW band and 1 kHz in the LW band. Pressing the (–) side of button ② decreases the frequency. Holding down either side of button ② changes the frequency at high speed.

### Switching between FM Stereo and Mono

Generally, it is best to allow the ARC (Automatic Reception Control) function to automatically set the optimum listening conditions. ○ ● turns on during stereo broadcast is in reception. When there is a large amount of noise, you can press button ⑤ for clearer mono reception (The frame of FM mono ● turns on).



## Adjusting Seek Sensitivity

The seek tuning function of this tuner lets you select between a local setting for reception of strong stations only, and a DX (distant) setting for reception of weaker stations. The local setting also has four seek tuning sensitivity levels for FM and two levels for MW/LW to match local conditions.

### Changing the Local Seek Sensitivity

1. Use button ① to select a band.
2. Hold down the button ④ for more than two seconds, and the display will show you the current local seek sensitivity for about five seconds.



(Example: LOC-2)

3. While the local seek sensitivity remains on the display, press the (+) side of button ② to increase the sensitivity level, and the (-) side to decrease the level as shown below.

FM : LOC-1 ⇌ LOC-2 ⇌ LOC-3 ⇌ LOC-4

MW/LW: LOC-1 ⇌ LOC-2

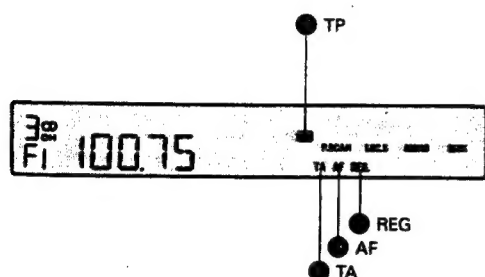
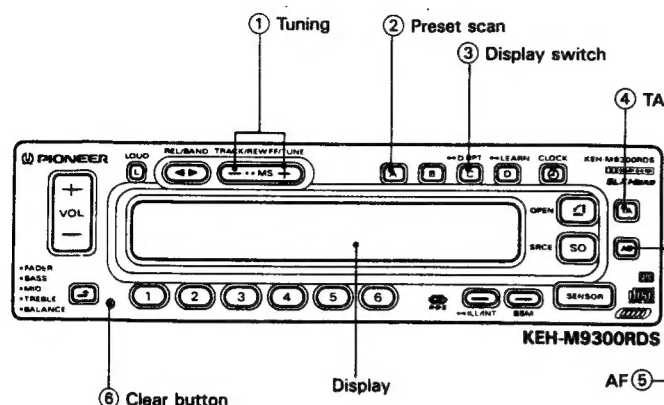
The LOC-4 setting allows reception of only the strongest stations, while lower settings let you receive progressively weaker stations.

- The display of local seek sensitivity returns to the frequency when about five seconds have elapsed after the change of sensitivity.

### Switching between Local and DX

Press button ④ to switch between Local and DX (distant) seek tuning. When the frame of local seek ● is lit, seek tuning is performed with the local seek sensitivity. Otherwise, seek tuning is performed with the DX seek sensitivity.

## 6. USING THE RDS FUNCTION



### What is RDS?

The RDS (Radio Data System) is a digital information system developed by the EBU (European Broadcasting Union). Piggy-backed on normal FM broadcasts, RDS offers a variety of information services and automatic retuning functions for RDS-compatible car stereos.

RDS digital data includes various data, such as PI, PS, AF, TP, and TA.

PI	Program Identification
PS	Program Service Name
AF	List of Alternative Frequencies
TP	Traffic Program
TA	Traffic Announcement

### RDS Function of This Unit

This unit has the following functions for making use of RDS data.

- Station name display using PS.
- AF (Alternative Frequency) reception, which automatically tunes into the stronger station in the network being listened to using PI and AF.
- Automatic reception of traffic information broadcasts using TP/TA.

### Network/Station Name Display

Switch the tuner on and choose one of the three FM bands.

When you tune into an RDS station with manual or seek tuning, the frequency display changes to the network/station name display after a few seconds by means of the PS code.

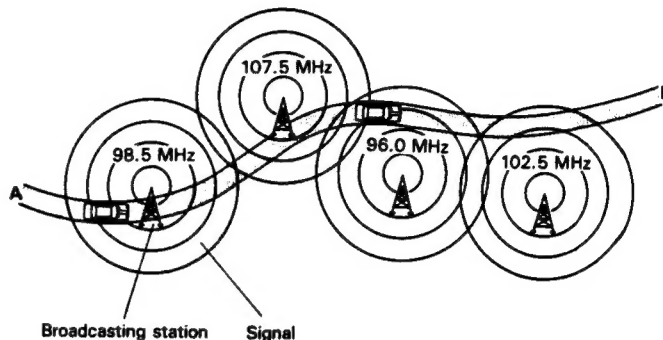
- The RDS functions of this unit use RDS codes transmitted along with FM broadcasts. RDS doesn't work on the MW or LW bands.
- The RDS functions may not work properly in areas where the RDS transmissions are at an experimental stage or where there are flaws in the broadcasting system.
- To display the frequency, press button ③ for about 2 seconds. The frequency is displayed for about 5 seconds.

### AF (Alternative Frequency) Reception

This unit returns to the stronger alternative transmitter in the list of alternative frequencies (AF). Thus a motorist can keep listening to the programs in the same network.

#### Example:

If there are following network broadcasting stations, the reception frequency automatically changes from 98.5 MHz to 107.5 MHz to 96.0 MHz to 102.5 MHz, but a motorist can keep listening to the programs in the same network while driving from point A to point B.



### Alternative Frequency Reception

To select Alternative Frequency reception, press the button ⑤ (AF). Once tuned to an RDS network station, as long as you drive within the area or nation served by the network, the unit will automatically retune to the strongest transmitter serving the network, using the PI and AF codes, when the tuned station gets weaker.

- If the tuned RDS station doesn't have AF (List of Alternative Frequencies) data or the unit cannot receive the AF data for some reason, the AF function will not work when the tuned RDS station's signal falls below a certain level. When this happens, AF flashes on the display, indicating that it isn't working.
- When the button ⑤ is on, only RDS stations can be tuned in with seek or preset scan tuning.
- If BSM is activated while the AF button ⑤ is on, only RDS stations will be preset.
- Non-RDS stations such as those using the Swedish MBS system may be tuned in as RDS stations, but this is due to both systems sharing the same 57-kHz subcarrier frequency and is not a malfunction of the unit.
- If the signal from the tuned RDS station falls below a certain level and AF works, it may be that the other transmitters on the same network are found to be even weaker. If this is the case, AF flashes on the display, indicating that it isn't working.
- If a station frequency is held in a preset memory for FM band, the AF function will also be available to the preset station (Network memory).
- If the button ⑤ is pressed before selecting a preset station, the alternative frequency reception functions when the preset station is being recalled. Because of this, there may be a pause before the station comes on, but this is not a malfunction.
- During the day, some radio stations broadcast regional programmes which are different from those broadcasted by other stations within the same network. If the radio has pitched up a regional programme and you wish to continue listening to it, hold the button ⑤ down for more than two seconds to select the regional function. (REG will appear on the display.) Using the AF regional function, the radio will tune automatically to those stations broadcasting the same regional programme. However, some stations do not contain the required AF data for this function to work.

(This is not a malfunction of the unit.) Hold down the button ⑤ again for more than two seconds to cancel the regional function. (REG ● will go off.)

- If the radio band is set to FM beforehand, and the main unit's cassette tape or the multi play CD player is being listened to, pressing the button ⑤ will power on the radio and enter AF reception.

However, listening to the radio is not possible.

## Traffic Information Reception

When a station is selected such that TP ● in the display lights, traffic reports station will be received. When either TP or SK stations are tuned in, and the button ④ is pushed, traffic report waiting status will be entered, even if the cassette or the multi play CD player is on. When a traffic report begins, the unit will switch from the cassette or the CD sound to the traffic report. The traffic report volume is preset, so even if the attenuator is on, the traffic report will be heard at the same volume.

- It is possible to adjust the volume of the traffic report reception. If the volume is adjusted during the reception of a traffic report, the next time a report is received, the volume will be at the previous setting. However, if the preset volume of the traffic reception is below the normal tuning volume, the volume of the traffic reception will not decrease. And the volume at this period will be memorized as the new traffic reception volume.
- If the radio band is already set to the FM band, even when listening to the cassette or the multi play CD player, when the button ④ is pushed, the radio will be powered on, and traffic report waiting will begin. When a traffic report begins, the system will switch the sound source from the cassette or the CD to the traffic report.
- While the button ④ is on and you are listening to a cassette or CD (TA ● is shown on the display), the radio starts BSA (Best TP or SK Station Auto search) 10 seconds after TP ● disappears from the display, tune in the strongest TP or SK station, and stands by for a traffic bulletin. BSA doesn't work when AF is on, so turn the button ⑤ off when you want to use BSA.

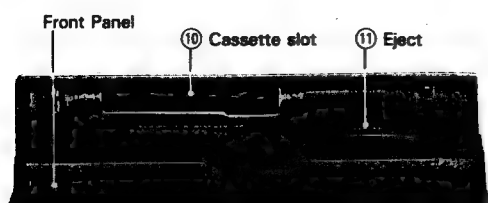
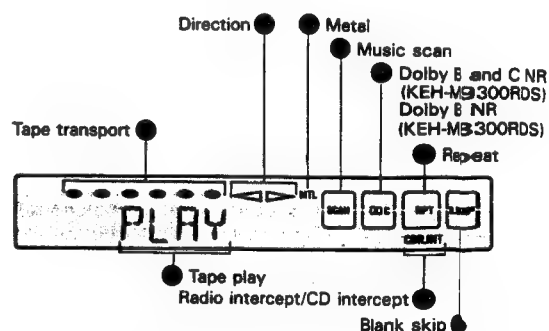
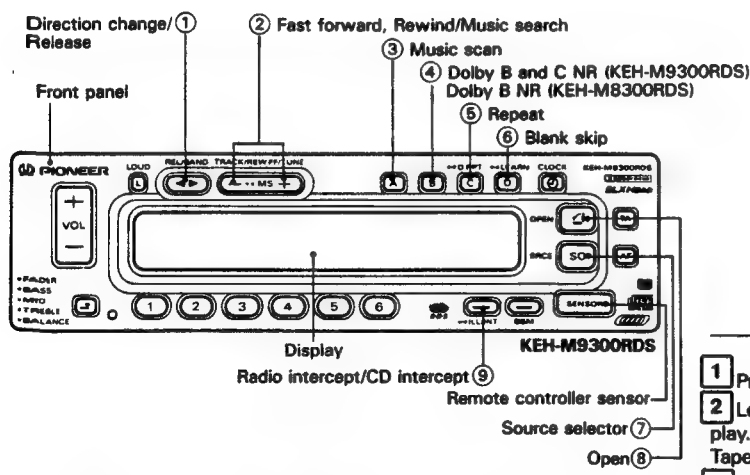
- If button ④ is turned on (TA ● on the display is lit) while you are listening to the cassette or the CD, the radio will be displayed for several seconds. If button ② is pressed while the radio is displayed, the radio will begin the TIPS sequence (automatic monitoring of several TP or SK stations) and all TP or SK stations that have been preset to memory on the band that is being received will await traffic reports.
- During TIPS operation, If the signal from the TP or SK station in preset memory becomes weak and difficult to receive for 3 minutes, then BSA reception will begin automatically.
- Don't press the button ④ in an area or a country where the traffic information service is not available, as seek tuning and preset scan will not pick up any stations. An alarm sounds 30 seconds after the button ④ has been pressed, warning the driver to switch it off.
- Thirty seconds after TP ● disappears from the display, which occurs if the signal from the TP or SK station becomes weak, an alarm sounds for ten seconds to tell you to tune to another TP or SK station.
- If seek or preset tuning is used when the button ④ is on, only the TP or SK stations will be selected.
- If BSM is used when the button ④ is on, only TP or SK stations will be preset.

## Tuning Steps

The tuning step is normally 50 kHz during seek tuning on an FM band. This tuning step changes to 100 kHz during AF reception or traffic report reception. If desired, you may set a tuning step of 50 kHz for AF reception or traffic report reception by holding down the (+) side of the button ① while turning the ignition key from OFF to ON.

- During manual tuning, the step does not change; it remains fixed at 50 kHz.
- When the batteries are changed, or when button ⑥ is pressed, the tuning step will change back to 100 kHz.
- When the AF reception function is on, only those stations being broadcast at 100 kHz steps are subject to AF reception (CENELEC STANDARD).

## 7. USING THE TAPE DECK



- 1 Press button ⑧ to open the front panel.
- 2 Load a cassette in through the cassette slot ⑩. The cassette will play.
- 3 Close the front panel and adjust volume and tone (see page 6).
- 4 To stop play halfway, press button ⑦ to switch the function off. To restart play, press button ⑦ some times until PLAY ● appears on the display. The tape begins playing at the position where it stopped.
- 5 To eject the cassette, press button ⑧ to open the front panel and press button ⑪.

### Note:

- The power is not switched on even if a cassette is loaded in through cassette slot ⑩, if the engine is started or if the ignition is turned off then to ACC or ON again while the front panel is open. In this case, close the front panel to switch the power on and start play.

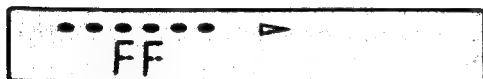
- Power is automatically turned off when the cassette tape has not been set within a few seconds. When this happens, remove the tape by pressing the button ⑪ because of a possible trouble with the tape.
- A loose or warped label on a cassette tape may interfere with the eject mechanism of the unit or cause the cassette to become jammed in the unit. Avoid using such tapes or remove such labels from the cassette before attempting use.

## Changing Program

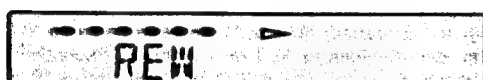
Press the button ① to change the side of tape from A to B or vice versa.

## Using Fast Forward and Rewind

1. To fast-forward tape, press the (+) side of the button ②.

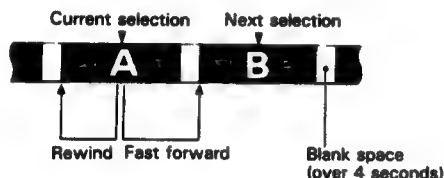


To rewind tape, press the (-) side.



2. To release the fast forward or rewind function, press the button ①.

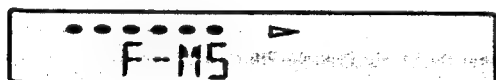
## Using Music Search



1. To repeat the current selection (A), press the (-) side of the button ② two consecutive times.



To hear the following piece of music (B) rather than continue the current selection, press the (+) side of the button ② two consecutive times. Pressing the button ② three consecutive times makes the normal sequence of playing resume.



2. To release the music search function, press the button ①.

The following errors will cause the music search function to operate improperly, even though the unit is not malfunctioning.

- Unrecorded blank portion between selection is less than 4 seconds → the blank portion cannot be detected by the unit.
- Pauses in recorded conversations are longer than 4 seconds → the unit reads these as blanks between selections.
- Portions are recorded at very low volume for more than 4 seconds → the unit reads these as blanks between selections.

## Using Radio Intercept and CD Intercept

CD intercept function activates only when connected with a separately sold multiplay CD player. (CDX-M50 etc.) The mode does not change to CD intercept mode (CD.INT ● appears) if the multiplay CD player is not connected.

The mode changes as follows each time button ⑨ is pressed:

Radio intercept (R. INT ● appears) → CD intercept (CD. INT ● appears) → Release (● disappears)

### Radio intercept

Lets you listen to the radio during fast forward or rewind.

1. Press button ⑨ to go to the radio intercept mode (R. INT ● appears). The unit switches to the radio during fast forward or rewind.
2. To release radio intercept, press button ⑨ to erase the ● display.

### CD intercept

Lets you listen to the CD during fast forward or rewind.

1. Press button ⑨ to go to the CD intercept mode (CD. INT ● appears). The unit switches to the CD during fast forward or rewind.
2. To release CD intercept, press button ⑨ to erase the ● display.

## Using the Music Scan Function

Plays approximately the first ten seconds of each selection to help you search for the desired selection.

1. Press button ③ and frame ● will light. The unit will play approximately the first ten seconds of each selection in succession.
2. To release the music scan function, press button ③ again or press button ①.

## Using the Music Repeat Function

Lets you listen to the same selection repeatedly.

1. When you want to listen to the same selection repeatedly, press button ⑤ and frame ● will light.
2. To release the music repeat function, press button ⑤ again or press button ①.

## Using the blank skip function

Automatically carries out fast forward to the start of the next selection when there is a blank area of 10 seconds or more between selections.

1. Press button ⑥ and frame ● will light. The unit will now carry out fast forward to the start of the next selection when there is a blank area of 10 seconds or more between selections.
2. To release the blank skip function, press button ⑥ again.

## Dolby B and C NR (KEH-M9300RDS)

Press button ④ to listen to a cassette recorded using the Dolby NR system. Each press of button ④ shifts the Dolby NR mode as follows:

Dolby B NR ( [B] ● appears) → Dolby C NR ( [C] ● appears) → Dolby NR off.

## Dolby B NR (KEH-M8300RDS)

Press button ④ to listen to a cassette recorded using the Dolby NR system. Each press of button ④ shifts the Dolby NR mode as follows:

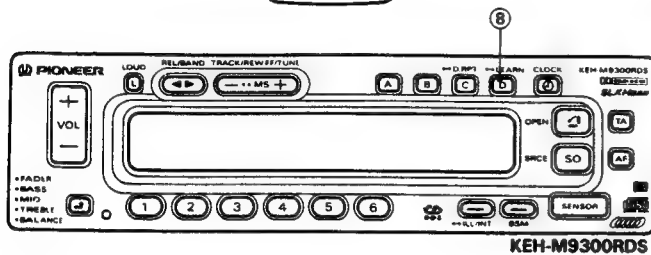
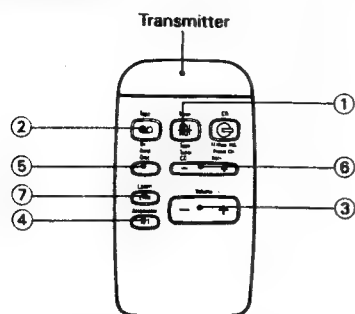
Dolby B NR ( [B] ● appears) → Dolby NR off.

## Auto Tape Selector

When a cassette tape is inserted, the automatic tape selector determines the tape type, and switches between 70 μs and 120 μs equalization. When it is a metal or chrome tape, MTL ● comes on. When it is a normal tape, nothing comes on.

## 8. USING THE REMOTE CONTROL

- A remote control equipment does not come with KEH-M8300RDS. Use a CD-R52 available in the market if needed.



### ① Tuner

The tuner is selected. Pressing again turns off the power.

### ② Tape

If this button is pressed while there is a cassette tape inserted in the equipment, the unit will switch to tape-playing. Press it again to turn the unit OFF.

### ③ Volume

Press the (+) side to increase volume and the (-) side to decrease volume.

### ④ Attenuator

Press to reduce the volume to 1/10 of its current setting. Pressing again returns the volume to its original level.

- This function is available using the remote controller unit only.



### Operating Radio

#### ⑤ Band

Band changes.

F I → F II → F III → M/L  
(FM 1) (FM 2) (FM 3) (MW/LW)

#### ⑥ Preset Channel

Press to tune the frequencies assigned to the preset button memory. Pressing the (+) side tunes in the next high preset button number, while (-) tunes in the next lower preset button number. The preset number changes at high speed when you hold either side of this button down.

### Operating Tape

#### ⑤ Program

Press this button to change the side of tape from A to B or vice versa.

#### ⑥ Fast Forward/Rewind

Press the (+) side for fast forward and the (-) to rewind the tape. Press this button twice to perform the music search operation, and a third time to return to normal playback.

#### ⑦ Learn Button

Takes on the function of the button operation recorded with the learning function. Refer to the "Learning Function" section for details.

### Learning Function

Records one button from the main unit on the remote control's learn button. This can be convenient when a button which is used often is recorded.

- Press button ⑧ on the main unit for about 2 seconds, until a beep is emitted. "LEARN" will flash on the display.



- Press the button on the main unit that you want to use on the remote control.

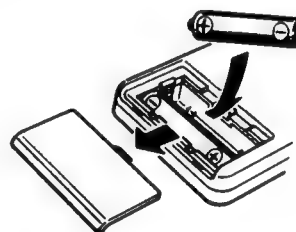
- Press the learn button ⑦ on the remote controller unit. The main unit button recorded can now be used from the remote control.

- Perform button recording while "LEARN" is flashing. If about 5 seconds pass without a button being recorded, the "LEARN" stops to flash, and the previously recorded button will remain in memory.

### Preparing to Use the Remote Controller Unit

#### Loading Batteries

- Remove the battery compartment cover from the remote controller unit.
- Load two batteries, whose type is UM-4, AAA, or R03, as applicable, that come with the unit into the remote controller unit, ensuring that their polarity (+/-) is correct.
- Replace the battery compartment cover.

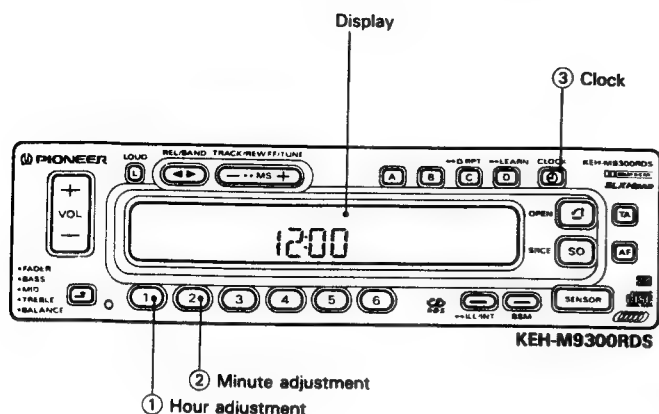


#### Precautions When Loading Batteries

Note the following precautions when loading batteries into the remote controller unit to avoid damage due to battery fluid leakage.

- Always check carefully that you are loading batteries with their ⊕ and ⊖ poles facing in the proper directions.
- Never mix old and new batteries. Always replace batteries with two new ones.
- Some batteries may appear to be identical but have different voltage ratings. Never mix battery types.
- Some batteries can be recharged and some cannot. Be sure to carefully read the label for the batteries you use.
- To avoid damage to the remote controller caused by battery leakage, remove the batteries from the remote controller if you do not plan to use it for more than one month. If you find that fluid has leaked, thoroughly wipe out the battery compartment and load a set of new batteries.

## 9. USING THE CLOCK DISPLAY



### Displaying the Time

The clock is displayed while button ③ is depressed. Press button ③ again to turn off the clock display. The clock display cannot be used if the power for the cassette tape and radio is not ON.

### Adjusting the Time

#### Adjusting the Hours

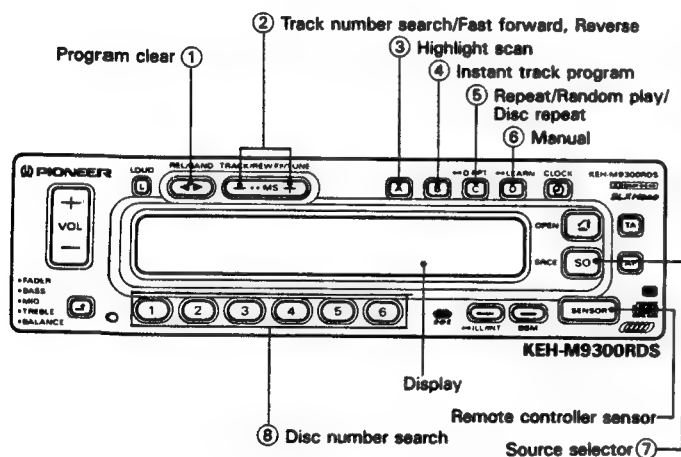
While holding down button ③, press button ① to adjust the hour setting of the clock. Each press of button ① advances the hour setting by one hour, and holding it down advances the setting at high speed.

#### Adjusting the Minutes

While holding down button ③, press button ② to adjust the minute setting of the clock. Each press of button ② advances the minute setting by one minute, and holding it down advances the setting at high speed.

- When the clock display is ON, pressing other buttons will release the clock display. The display will be restored approximately 25 seconds after the button operation has been completed.

## 10. PLAYING COMPACT DISCS



1 Press button ⑦ repeatedly until the unit goes to the multi-play CD mode. Disc number ●, track number ● and play time ● will light. For details, see the section on Source Selector on page 6.

2 Select a disc using disc number search.

Use the buttons ⑧ to select the desired disc. The number of the selected disc will be displayed in the display ●.

- Display ● indicates whether the magazine is loaded or empty.
- If there is a tray without a disc in the magazine, that tray number will not be selected even if its button is pushed.

3 Adjust the volume and tone. (Refer to page 6.)

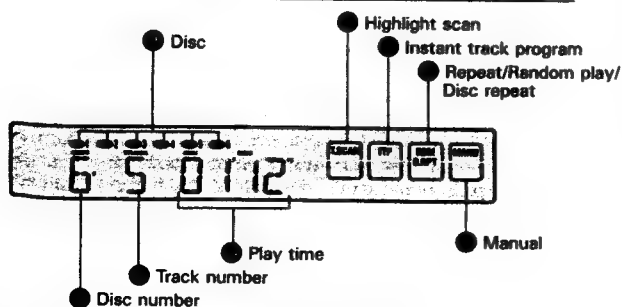
4 To conclude play, press button ⑦ repeatedly until the power goes OFF.

To resume play, press button ⑦ again. For details, see the section on Source Selector on page 6.

- When the multi play CD player (CDX-M100) is installed, if playback is stopped and then restarted, it will resume play at the beginning of the track that was stopped.

### Note:

- After you press a Button in Bank ⑧, it may take some time before play begins due to the time necessary to load and set the disc in the mechanism.
- When a disc in which there are several seconds between tracks is used, the amount of elapsed disc-play time is shown, for example, as -01 and -00.



## Track Number Search

The desired track on the disc currently being played can be selected by track (or song) number.

1. Make sure that the frame of the manual indicator ① is not illuminated. If it is illuminated press button ⑥ to turn it off.
2. Use the button ② to select a track. Pressing the (+) side increases the track number ③, and pressing the (-) side decreases it. Holding the button down continuously increases or decreases the track number.

## Using Highlight Scan

Highlight Scan is designed to enable you to conveniently scan all pieces of music contained in the disc by playing 10 seconds each at your designated point of time after the start of the music. The starting time of play is set at one minute in factory. Therefore, the highlight Scan begins one minute after the start unless you designate it otherwise.

When you do not want to change the factory-set time:

- When used in conjunction with the old type multi play CD players [CDX-M70] or [CDX-M100], the place where playback starts in highlight scan is fixed as the start of each track. Also, it is not possible to adjust this time setting.
- 1. Pressing Button ③ turns on the frame of Highlight Scan ④.
- 2. The contained pieces of music will be played in sequence for 10 seconds each one minute after the beginning.
- 3. Press Button ③ again when your selected piece comes, and it will continue to play. At this point, the Highlight Scan discontinues to operate.
- The previous function automatically resumes when a piece of music with which Highlight Scan began returns.

## Changing the Starting Time of Highlight Scan

When you want to set the starting time of the Highlight Scan to 30 seconds:

1. Turn of frame illumination on the manual indicator ① by pressing the button ⑥.
2. Keep pressing either (+) or (-) side of Button ② until the numerals reaches 30.
3. Pressing Button ③ for two or more seconds, turns on the frame of Highlight Scan ④. Highlight Scan will begin 30 seconds after the start of the next piece of music.
- The starting time of Highlight Scan can be designated at ten or tens of seconds only. A tenth or tenths of seconds can be disregarded.
- If a piece of music ends before your designated point of time at which Highlight Scan starts, the scanning is performed for its beginning 10 seconds.
- If a piece of music lasts less than 10 seconds, so does the Highlight Scan.
- You may wish to change the starting time longer without suspending the function. You may do so, however, only to a relatively long-playing piece of music because, as a matter of course, the time cannot be set so as to come after the end of the music.

## Using the Music Repeat and Random Play Modes

Press button ⑤ to switch to Music Repeat and Random Play. Display ③ will change as follows each time the button is pressed:

Music Repeat → Random Play → Release



## Using Music Repeat

This function lets you listen to a track as many times as you wish.

1. During playback of a favorite track, pressing button ⑤ selects music repeat mode and repeats the track indefinitely.

2. To clear the music repeat state, press the button ⑤ (The frame illumination ③ will go out).
- When Music Repeat is not operational, the compact discs contained in the magazine will play sequentially from beginning to end, and then start from disc 1 again.

## Random Play

This is a playback mode in which the built-in microcomputer selects the track number in random order, and it allows music to be enjoyed with a new sensation.

1. Press button ⑤ and select random play mode. When the current track is over, future tracks will be selected randomly.
2. To clear random play, press button ⑤. (The frame illumination ③ will go out.)
- Since selections are played in random order, the same selection may be played twice in succession.
- With the multi play CD player, any track from any discs in the magazine may be selected. However, if an old type multi play CD player is used (CDX-M100), random play will only select tracks from a single disc.

## Using the Disc Repeat Function

When you wish to listen repeatedly to the same single disc in the magazine.

1. Press button ⑤ for at least 2 seconds. The ④ display will appear as follows:



2. To release the disc repeat function, press button ⑤ again for at least 2 seconds.

## Using Fast Forward and Reverse

1. Turn on manual frame ① illumination by pressing button number ⑥.
2. Press the (+) side of button ② for fast forward, and the (-) side for reverse.
- Sound is output during fast forward and reverse operations.

## Using the Program Play

This function lets you program the play sequence of all of the tracks contained on the compact discs loaded in the magazine.

- The ITP function will not operate when connected to either the CDX-M70 or CDX-M100.
- Up to 32 selections can be programmed for a single magazine.
- Up to 16 different magazines (max. 32 selections per magazine) can be programmed individually. If you program more than 16 magazines, old programs are automatically replaced by new ones.
- Automatic Magazine Program Selection (AMPS) retrieves the right program from the memory automatically, as soon as a preprogrammed magazine is loaded. Preprogrammed magazines are identified using the CD in the tray 1 of the magazine. Therefore be sure that tray 1 contains a disc.

## Programming

1. While a disc is playing, select the desired disc and track you want to program.
2. Press the ITP button ④ memorize the track being played.



Displays the number of the step being added to the memory

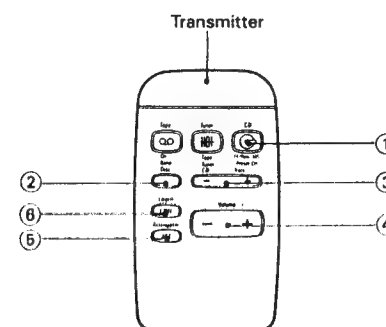
3. Procedures 1 and 2 above can be repeated until a maximum of 32 steps are programmed.
- If the 33rd step is selected, the "FULL" display will appear, indicating that no more selections can be programmed.



- ITP memory is not possible during music repeat or random play.
- When there are already a number of selections in the memory, the new selection will be added to the last step.

## Playing Disc by Remote Control

- A remote control equipment does not come with KEH-M830ORDS. Use a CD-R52 available in the market if needed.



## Playing back the program

1. If the ITP button ④ is pressed for about 2 seconds during normal playback, then program playback will start. (The ITP frame ① will light.)



Displays the step number being played.

2. Press the ITP button ④ again to cancel program play.
- Pressing button ② during programmed play makes it possible to search for a specific step number from among the programmed selections.
- Program play returns to the first step in the programmed sequence when it reaches the end of the program.
- When playing a magazine that has no program recorded, "EMPTY" will be displayed for approximately 3 seconds.

## Erasing the program

It is possible to erase one or all selections of magazine being played.

### To erase a single selection:

1. Press button ② during programmed play, and search for the specific step you wish to erase.
2. Press the Program Clear button ① for at least 2 seconds and the selection being played will be erased.
- After the particular track has been erased, the tracks in the next position move from down up one notch in the order from the previous position.

### To erase the entire program:

While a disc is playing, hold down button ① for at least 2 seconds. All the programs in the magazine being played will be erased.



### ① CD

Unit goes to CD play. Press again to turn OFF.

### ② Disc Number Search

Used to specify the number a disc loaded in the magazine. Each press of this button sequentially advances the number.

### ③ Track Number Search

Press to search for a selection (track number) on the current disc. Press the (+) side to increase the track number on the display, and the (-) side to reduce the track number. Holding down either side of this button changes the track number at high speed.

### ④ Volume

Press the (+) side to increase volume and the (-) side to decrease volume.

### ⑤ Attenuator

Press to reduce the volume to 1/10 of its current setting. Pressing again returns the volume to its original level.

- This function is available using the remote controller unit only.

### ⑥ Learn Button

Takes on the same function as the button recorded with the learn function. Refer to the section "Learning Function" on page 13 for details.



## 11. BLOCK DIAGRAM

•KEH-M9300RDS

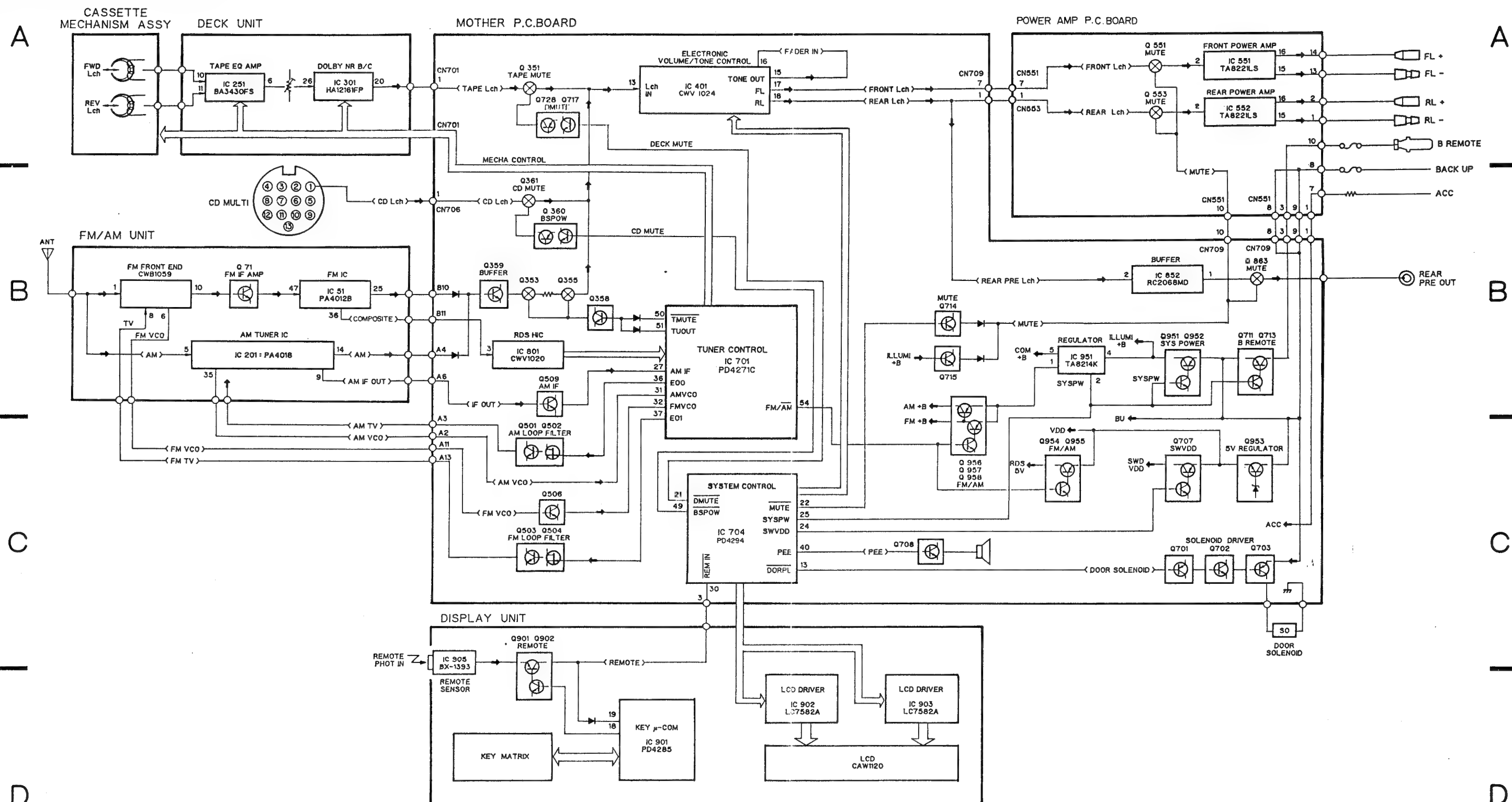
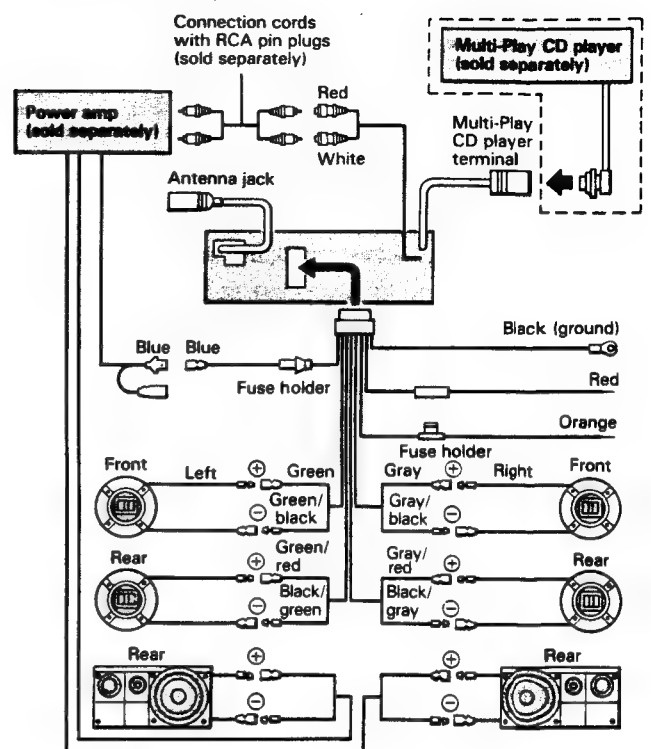


Fig. 8



## 2/4-speaker system

19

## 13. ADJUSTMENT

### 13.1 TEST MODE

Test mode is mainly used in adjustment of CD multi-players (such as CDX-M40).

- Switching to test mode

While pressing the AF, 6 keys together, switch the back-up ON or release the clear button.

- Canceling test mode

Press the CD multi-player clear button, and then the KEH-M9300RDS or KEH-M8300RDS clear button. Or, switch the CD multi-player and KEH-M9300RDS or KEH-M8300RDS back-up OFF.

- Key functions during test mode

The CD multi-player, deck and tuner are selected by the **SO** key.

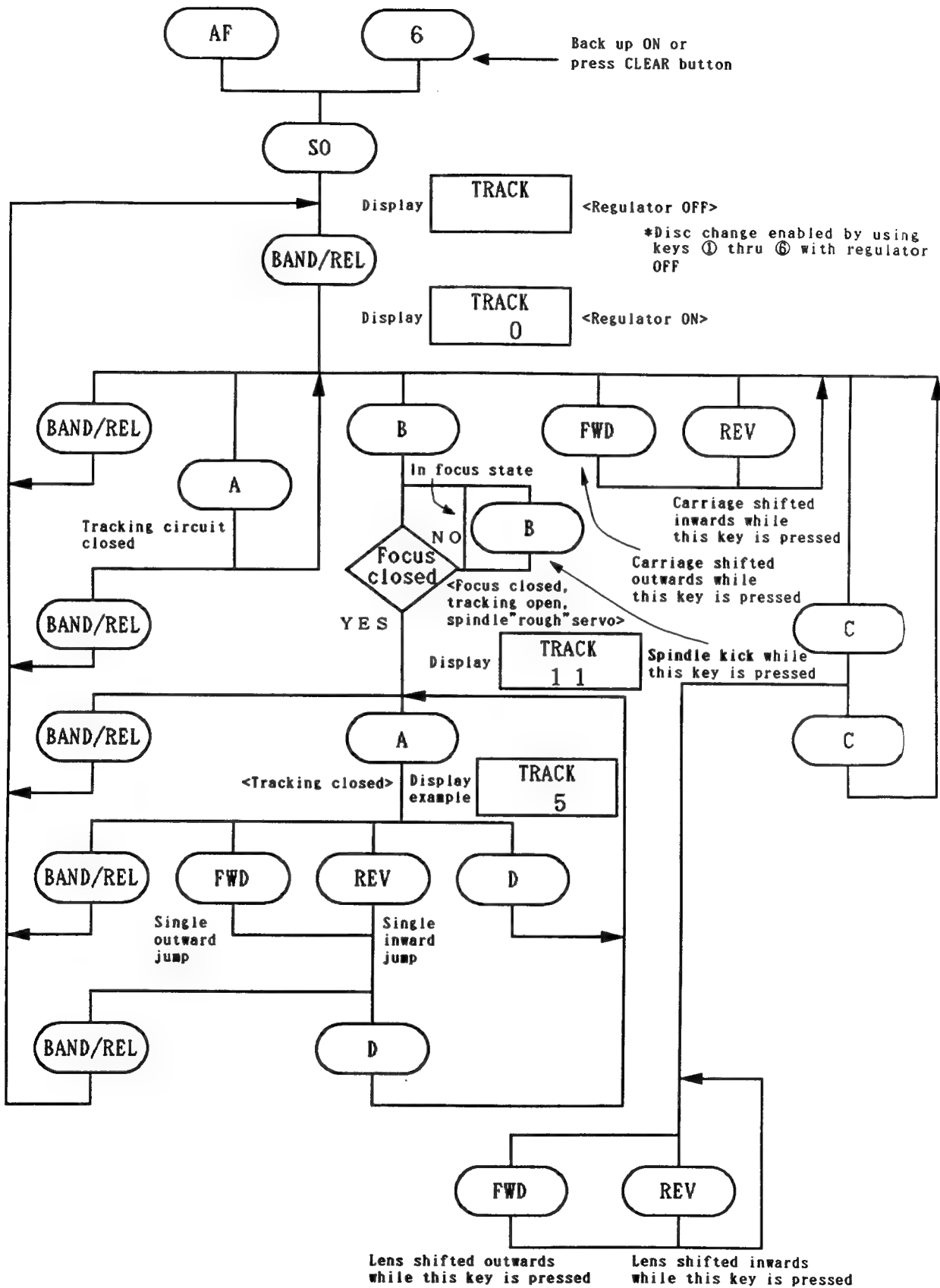
#### a)CD multi-player

Key	Function
BAND/REL	Regulator ON/OFF
FWD	FWD kick
REV	REV kick
A	Tracking close
B	Tracking open
C	Focus close
D	Carriage/tracking switching

#### b)DECK, TUNER

No corresponding function, Normal operation executed.

- **Flow Chart**



## 13.2 TUNER AUDIO SECTION

### NOTICE:

Select C1 so that total capacity of 80pF is attained from the direction of the receiver jack.

Z: Output impedance of SSG.

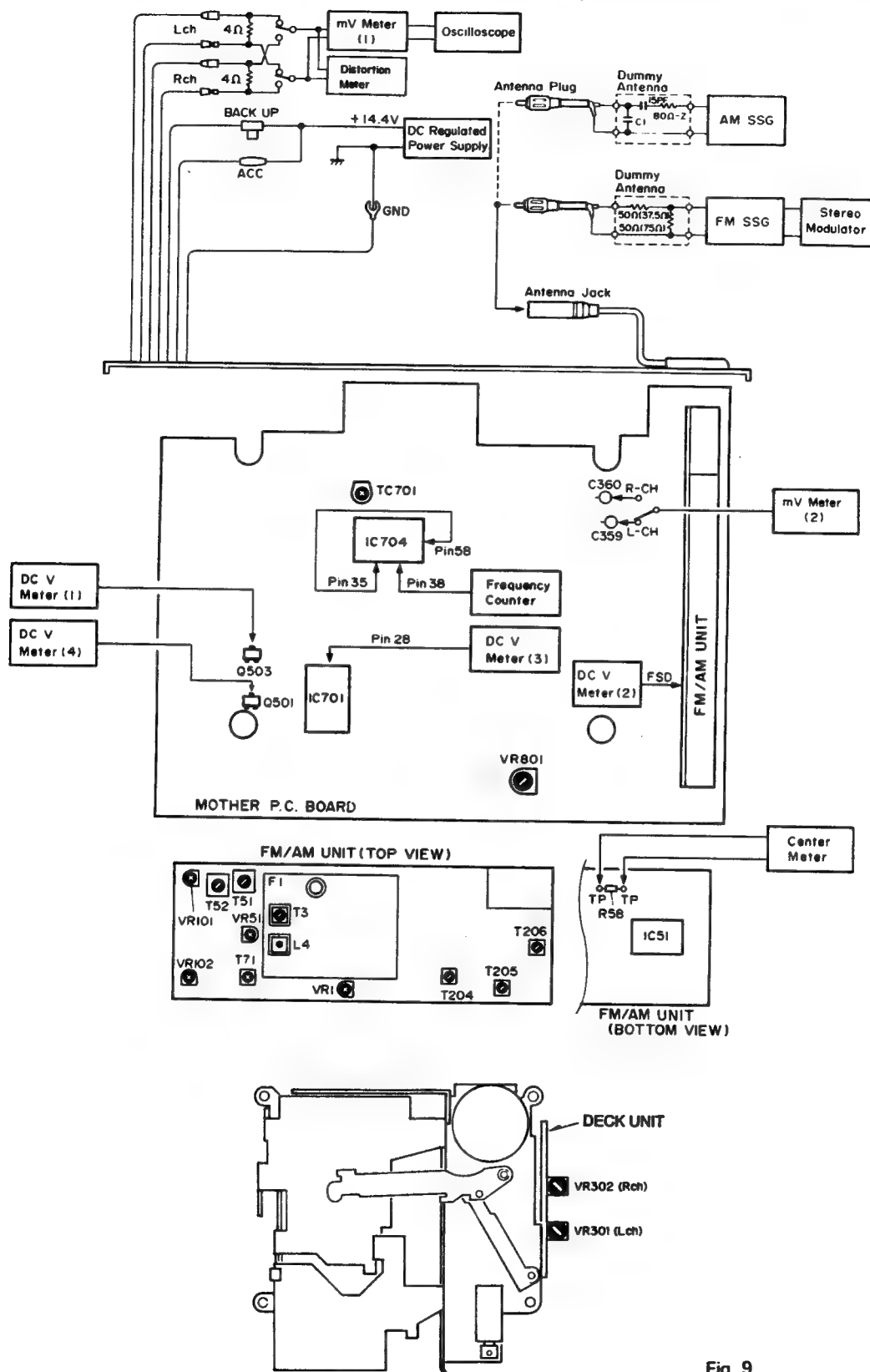


Fig. 9

## FM ADJUSTMENT

※ Stereo MOD.: 1kHz, L+R=90% , Pilot=10%

	No.	FM SSG (400Hz, 100%)		Displayed Frequency (MHz)	Adjusting Point	Adjustment Method (Switch Position)
		Frequency (MHz)	Level (dBf)			
Front End	1			108.0	L4	DC V Meter (1): $7.3 \pm 0.2$ V
	2			87.5	—	Verify that DC V Meter (1) is more than $1.4 \pm 0.6$ V.
	3	98.1	10	98.1	T3	mV Meter (1): Maximum
IF	1	98.1	65	98.1	T51	Center Meter: 0
	2	98.1	65	98.1	T52	Distortion Meter: Minimum
	3	Repeat No. 1-2 alternately so that the center meter indicates the 0 output and distortion meter indicates the minimum output.				
	4	98.1	13	98.1	T71	Oscilloscope : Optimum Symmetry
	5	※98.1	65	98.1	T71	Distortion Meter: Minimum (Rotate T71 less than $\pm 90^\circ$ )
Soft Mute	1	98.1	65	98.1	—	mV Meter (1): A dB (FM STEREO MODE)
	2	98.1	14	98.1	VR102	mV Meter (1): A-3 dB (FM STEREO MODE)
ARC	1	※98.1	39	98.1	VR101	mV Meter (1): Separation 5 dB (FM STEREO MODE)
SD	1	98.1	20	98.1	VR51	DC V Meter (2): Approx. 5V
	2	98.1	19	98.1	—	Verify that DC V Meter (2) is approx. 0V
	3	98.1	60	98.1	VR1	DC V Meter (2): Approx. 5V
	4	98.1	59	98.1	—	Verify that DC V Meter (2) is approx. 0V
RDS	1	98.1	35	98.1	VR801	DC V Meter (3): $1.2 \pm 0.1$ 5V

# MW/LW ADJUSTMENT

	No.	AM SSG (400Hz, 30% )		Displayed Frequency (kHz)	Adjusting Point	Adjustment Method (Switch Position)
		Frequency (kHz)	Level (dB $\mu$ V)			
Tuning Volt	1	—	—	153	—	Verify that DC V Meter (4) is more than 2.0V.
	2	—	—	1,602	—	Verify that DC V Meter (4) is less than 6.5V.
	3	999	25	999	T204, 205, 206	mV Meter (1) :Maximum

# CLOCK ADJUSTMENT

No.	Adjusting Point	Adjustment Method (Switch Position)
1		Pin 34 (TEST) of IC704 connect to pin 58 (VDD) of IC704
2	TC701	Frequency Counter : 1.048576MHz $\pm$ 2Hz

# DOLBY NR ADJUSTMENT (KEH-M9300RDS)

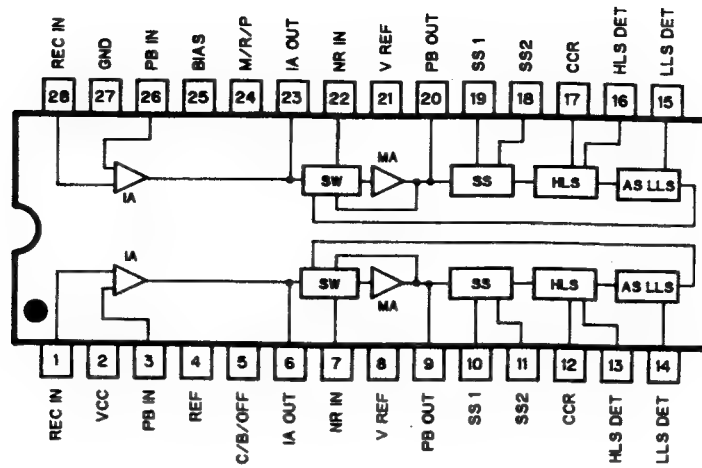
No.	Cassette Tape	Adjusting Point	Adjustment Method (Switch Position)
1	NCT-150 (400Hz, 200nwb/m)	VR301 (Lch) VR302 (Rch)	mV Meter (2) : -8.2dBs +1.5dB -0.5dB (DOLBY NR Switch:OFF)

# DOLBY NR ADJUSTMENT (KEH-M8300RDS)

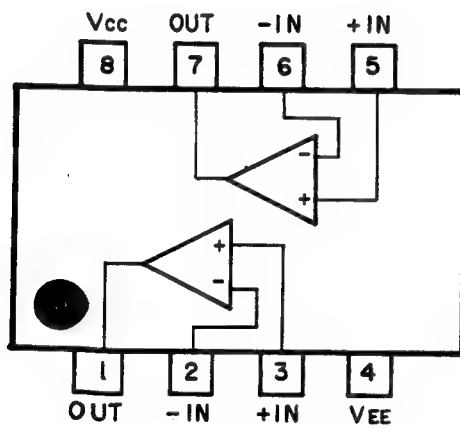
No.	Cassette Tape	Adjusting Point	Adjustment Method (Switch Position)
1	NCT-150 (400Hz, 200nwb/m)	VR301 (Lch) VR302 (Rch)	mV Meter (2) : -7.2dBs (DOLBY NR Switch:OFF)



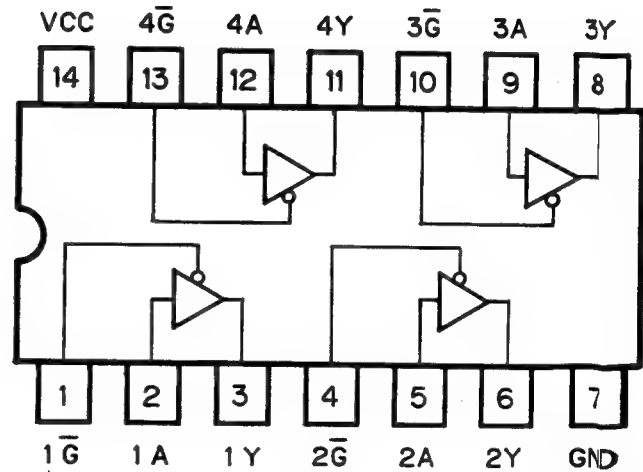
HA12161FP (KEH-M9300RDS)



RC2068MD  
UPC4570G

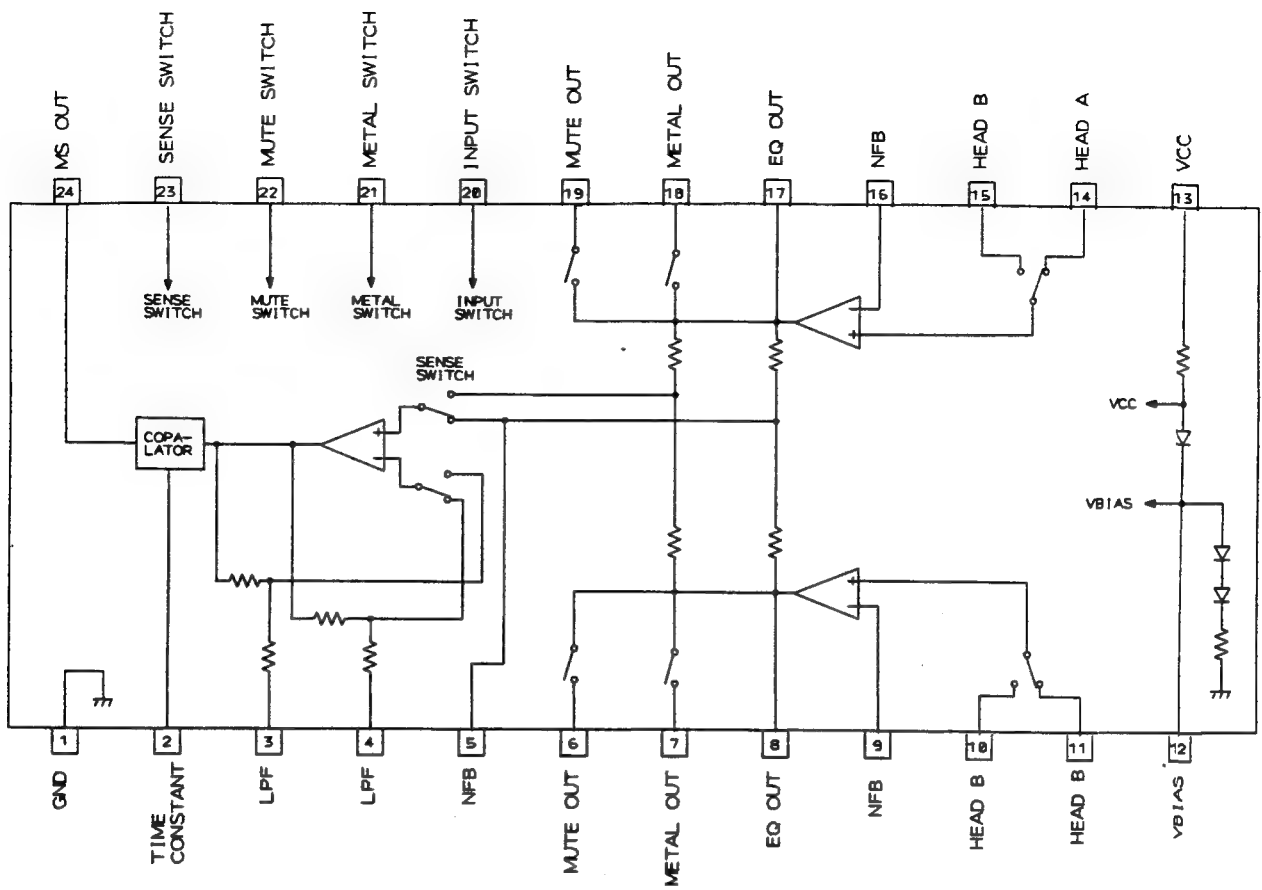


TC74HC125AF

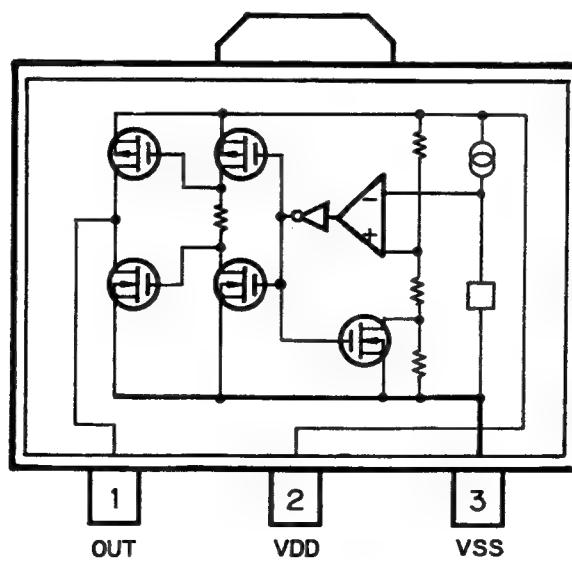


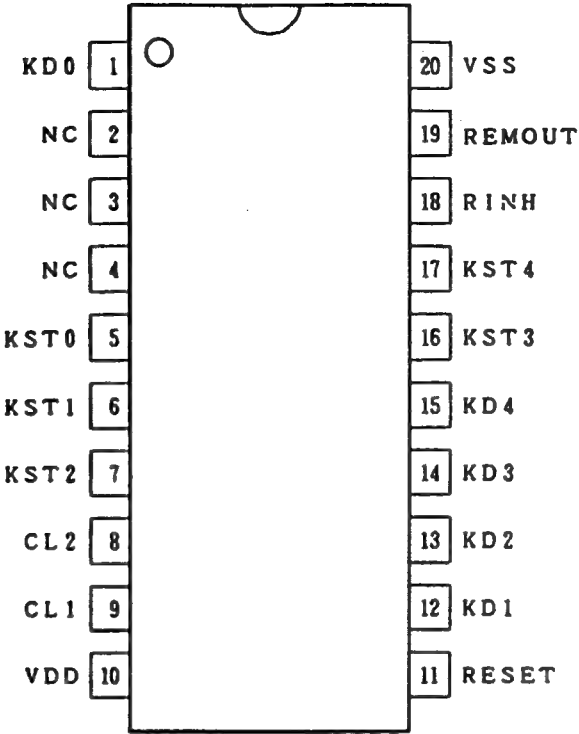


BA3430FS



S-80740AH-B4  
S-80734AN-DY



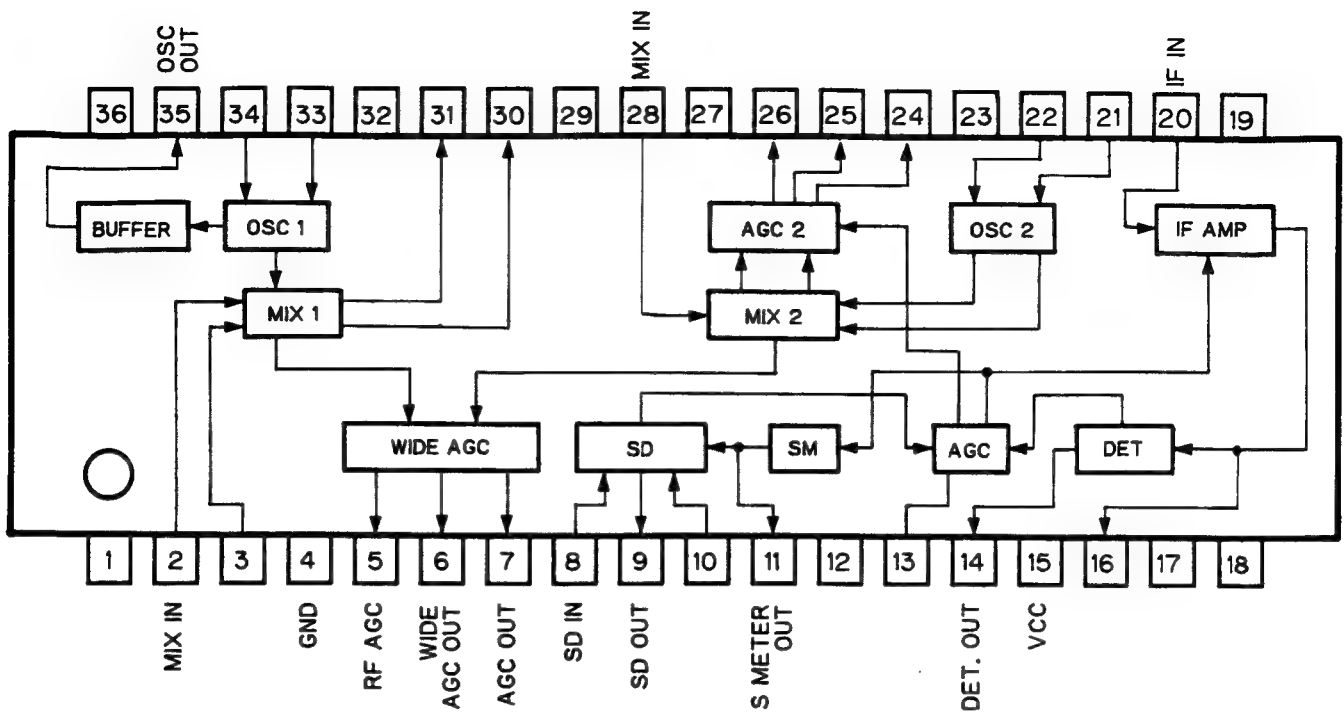


•Pin Functions (PD4285)

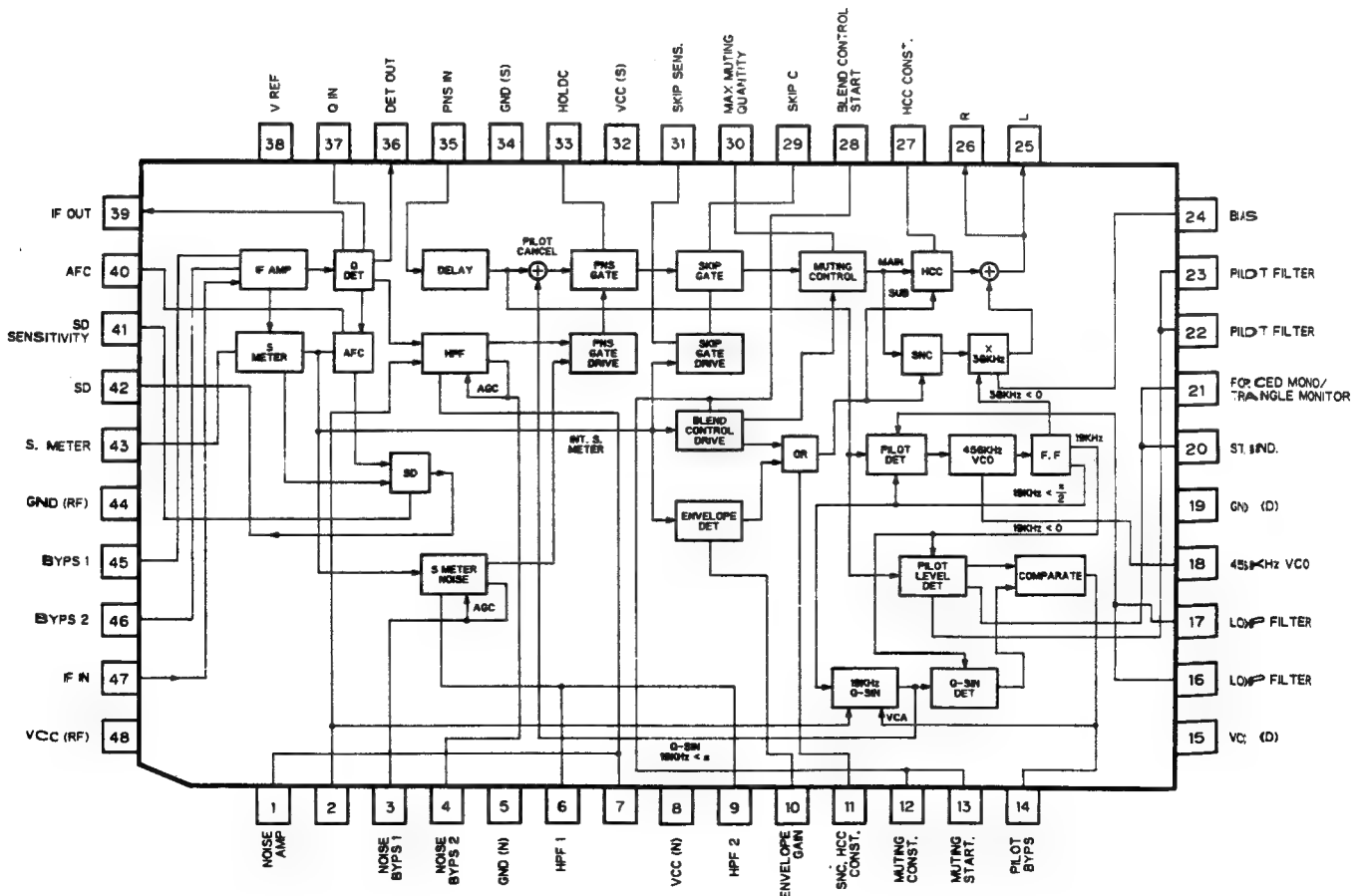
Pin No.	Pin Name	I/O	Output Format	Function and Operation
1	KDD	INPUT	NM	Key return input
2-4	NC			
5-7	KST0-KST2	OUTPUT		Key strobe output
8	CL2			System clock generator connector pin
9	CL1			System clock generator connector pin
10	VDD			
11	RESET	INPUT		Reset input
12-15	KD1-KD4	INPUT		Key return input
16, 17	KST3, KST4	OUTPUT	NM	Key strobe output
18	RINH	OUTPUT	NM	Remote controller OFF output when key data is outputed
19	REMOUT	OUTPUT	NM	Remote controller data output
20	VSS			GND

Output Format	Meaning
NM	Neutral resistivity N channel open drain

PA4018



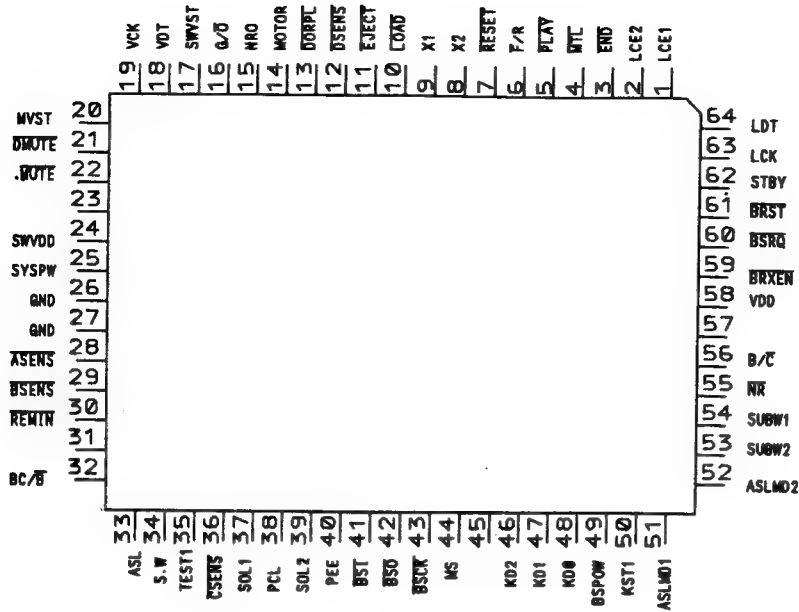
PA4012B





Pin No.	Pin Name	I/O	I/O Format	Function and Operation
21	BSRQ	Output	C	Bus communication service request output pin
22	NC			Not used
23	SCE	Output	C	SRAM chip enable output pin
24	SOE	Output	C	SRAM output enable output pin
25	SWE	Output	C	SRAM read/write output pin "H":read,"L":write
26	SD	Input	C	SD signal input pin
27	AMIF	Input	C	AM IF input pin
28	SL	Input	C	Signal level input pin
29	ST	Input	C	Stereo broadcast detection signal input pin
30	VDD1			Device power supply terminal
31	AMVCO	Input		AM VCO signal input pin
32	FMVCO	Input		FM VCO signal input pin
33	GND			GND
34	XO	Output		Crystal oscillating element connection pin
35	XI	Input		Crystal oscillating element connection pin
36	E00	Output		PLL error output pin (Not used)
37	E01	Output		PLL error output pin
38-40	NC			Not used
41	VDD2			Device power supply pin
42	MONO	Output	C	Forced mono output pin
43, 44	NC			Not used
45	LOCH	Output	C	Local H setup output pin
46	LOCL	Output	C	Local L setup output pin
47	BSM	Output	C	Outputs high signal during BSM local SEEK operation.
48	SEEK	Output	C	SEEK output pin Outputs low signal during SEEK operation.
49	NC			
50	TMUTE	Output	C	Tuner mute output pin
51	TUOUT	Output	C	Tuner/CD multi audio signal switching control pin "H":Tuner, "L":CD multi
52, 53	NC			
54	FM/AM	Output	C	FM/AM power select output pin "H":FM, "L":AM
55	LW	Output	C	Loop filter switching output pin "H":LW
56	RRST	Output	C	RDS data reset output pin
57	L/S	Output	C	RDS decoder time constant select output pin
58	RXOUT	Output	C	RX output pin
59	NFOUT	Output	C	NF output pin
60	NC			Not used
61-70	A9-A0	Output	C	SRAM address output pin
71-74	NC			Not used
75	TEST2	Input	RDW	TEST mode input pin
76	DK	Input	RDW	DK signal input pin
77, 78	NC			Not used
79, 80	D3, D2	I/O	C	SRAM data input/output pin

I/O Format	Meaning
C	CMOS Output
N	N channel open drain
RDW	With pull down resistor



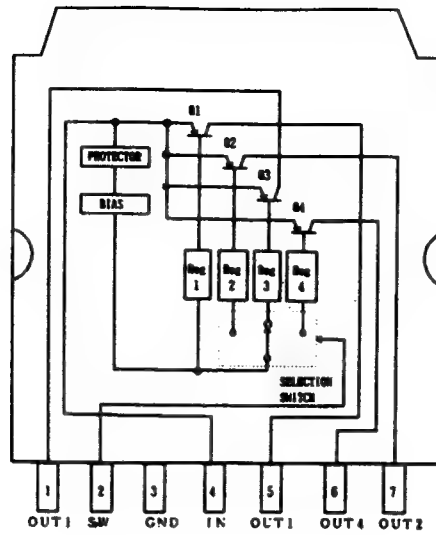
# •Pin Functions (PD4294)

Pin No.	Pin Name	I/O	I/O Format	Function and Operation
1	LCE1	Output	C	Chip enable or strobe output for LCD driver IC
2	LCE2	Output	C	Chip enable or strobe output for LCD driver IC
3	END	Input		Deck END sensor input
4	MTL	Input		Deck METAL(70 μS) sensor input
5	PLAY	Input		Deck head position(PLAY) sensor input
6	F/R	Input		Deck FWD/REV sensor input
7	RESET	Input		Reset input
8	X2			Crystal oscillating element connection pin
9	X1			Crystal oscillating element connection pin
10	LOAD	Input		Deck LOAD/EJECT sensor input
11	EJECT	Input		Eject signal input
12	DSSENS	Input		Front panel EJECT/REPLACE sensor input
13	DORPL	Output	C	Strobe for front panel open solenoid control
14	MOTOR	Output	C	Deck main motor control output
15	NRO	Output	C	Deck FWD/REV head selector output
16	G/O	Output	C	Illumination green/amber selector output
17	SWVST	Output	C	Strobe output for sub woofer electronic volume
18	VDT	Output	C	Data output for electronic volume
19	VCK	Output	C	Clock output for electronic volume

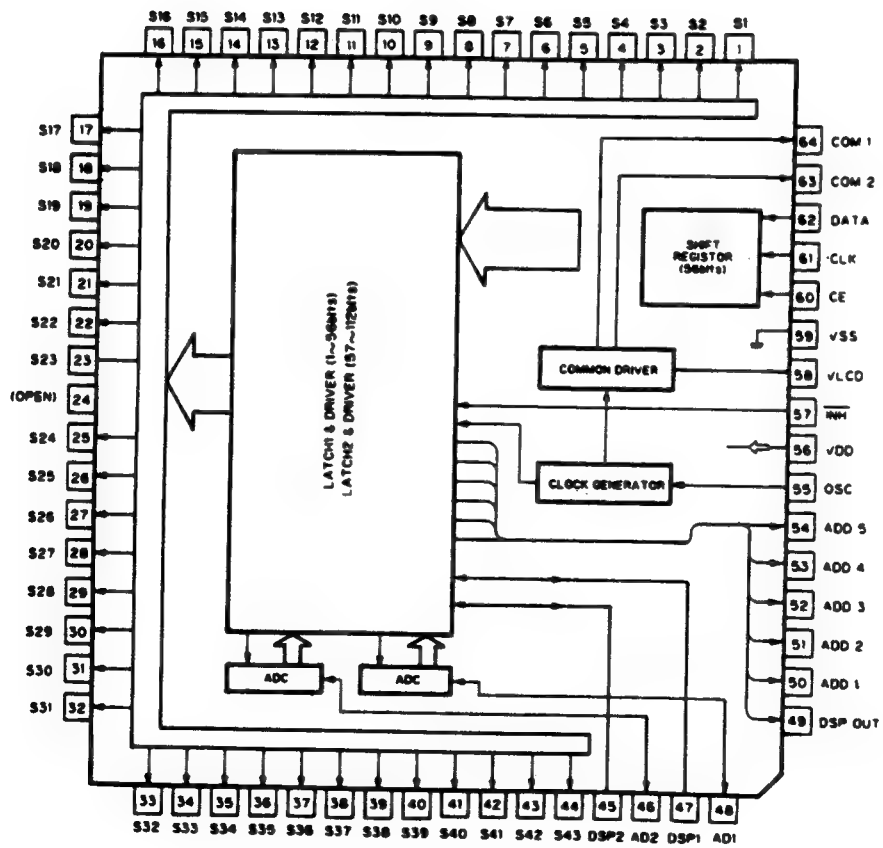
Pin No.	Pin Name	I/O	I/O Format	Function and Operation
20	MVST	Output	C	Strobe output for electronic volume
21	DMUTE	Output	C	Deck mute output
22	MUTE	Output	C	System mute output
23	TAPPW	Output	C	Deck power supply control
24	SWVDD	Output	C	Power supply control output for IC901
25	SYSPW	Output	C	System(power amp)power supply control
26, 27	GND			GND
28	ASENS	Input		ACC power supply sensor input
29	BSENS	Input		BACK UP power supply sensor input
30	REMIN	Input		Remote control pulse input
31	NC			
32	BC/B	Input		Dolby NR BC/B select input
33	ASL	Input		ASL select input
34	SW	Input		Sub woofer select input
35	TEST	Input		Not used
36	CSENS	Input		Front panel OPEN/CLOSE sensor input
37	SOL1	Output	C	Output for deck solenoid 1 (head position)
38	PCL	Output	C	Clock adjustment test point
39	SOL2	Output	C	Output for deck solenoid 2 (DIR selector and EJECT)
40	PEE	Output	C	Beep tone output
41	BSI	Input		Bus serial data input
42	BSO	Output	C	Bus serial data output
43	BSCK	Input/ Output	C	Bus serial clock input/output
44	MS	Input		Music signal input
45	NC			
46~48	KD2~KD0	Input		Key return input
49	BSPW	Output	C	Bus mute output
50	KST1	Output	N	Key strobe output for ASL
51	ASLMD1	Output	N	ASL mode 1
52	ASLMD2	Output	N	ASL mode 2
53	SUBW2	Output	N	Sub woofer fc select output
54	SUBW1	Output	N	Sub woofer fc select output
55	NR	Output	C	Dolby NR ON/OFF output
56	B/C	Output	C	Dolby NR B/C selector output
57	NC			
58	VDD			
59	BRXEN	Input/ Output	C	Bus reception enable line
60	BSRQ	Input		Data communications serial poll request
61	BRST	Output	C	Bus reset
62	STBY	Output	C	Power amp stand-by output pin
63	LCK	Output	C	Clock output for LCD drivers
64	LDT	Output	C	Data output for LCD drivers

Output Format	Meaning
C	CMOS Output
N	N channel open drain

TA8214K

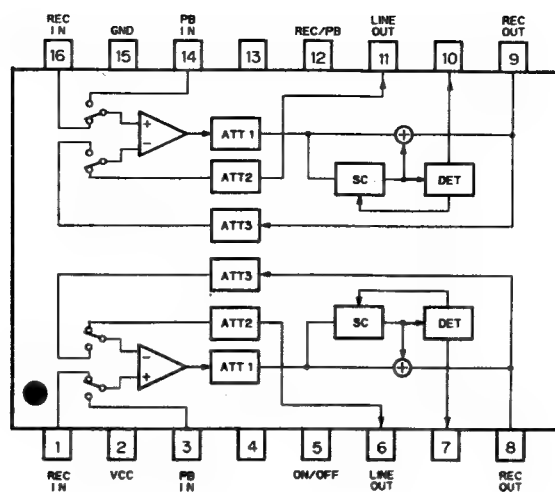


\* LC7582A

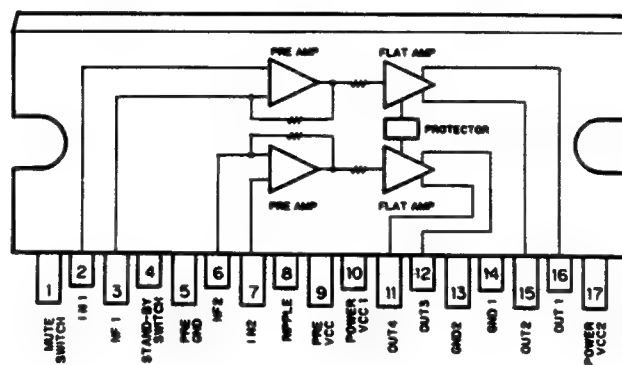




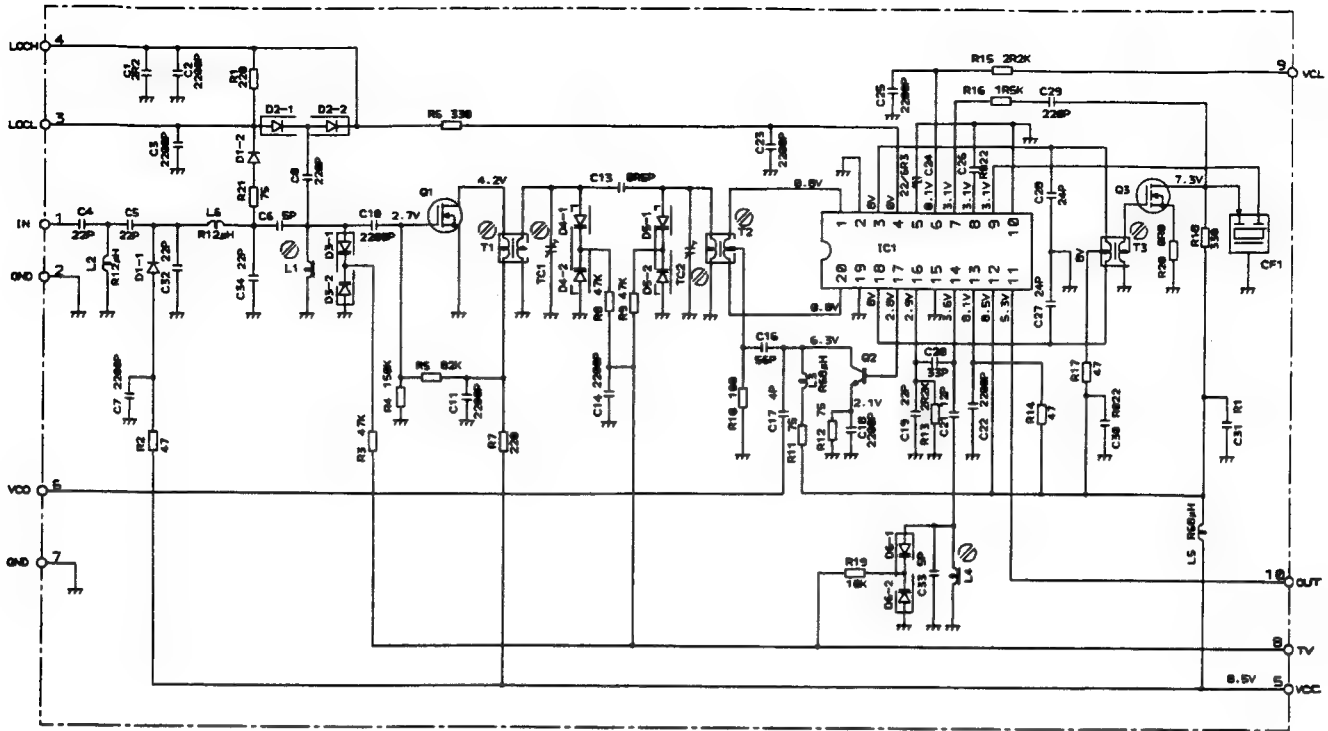
# HA12134FP (KEH-M8300RDS)



# TA8221LS



•FM FRONT END (CWB1059)



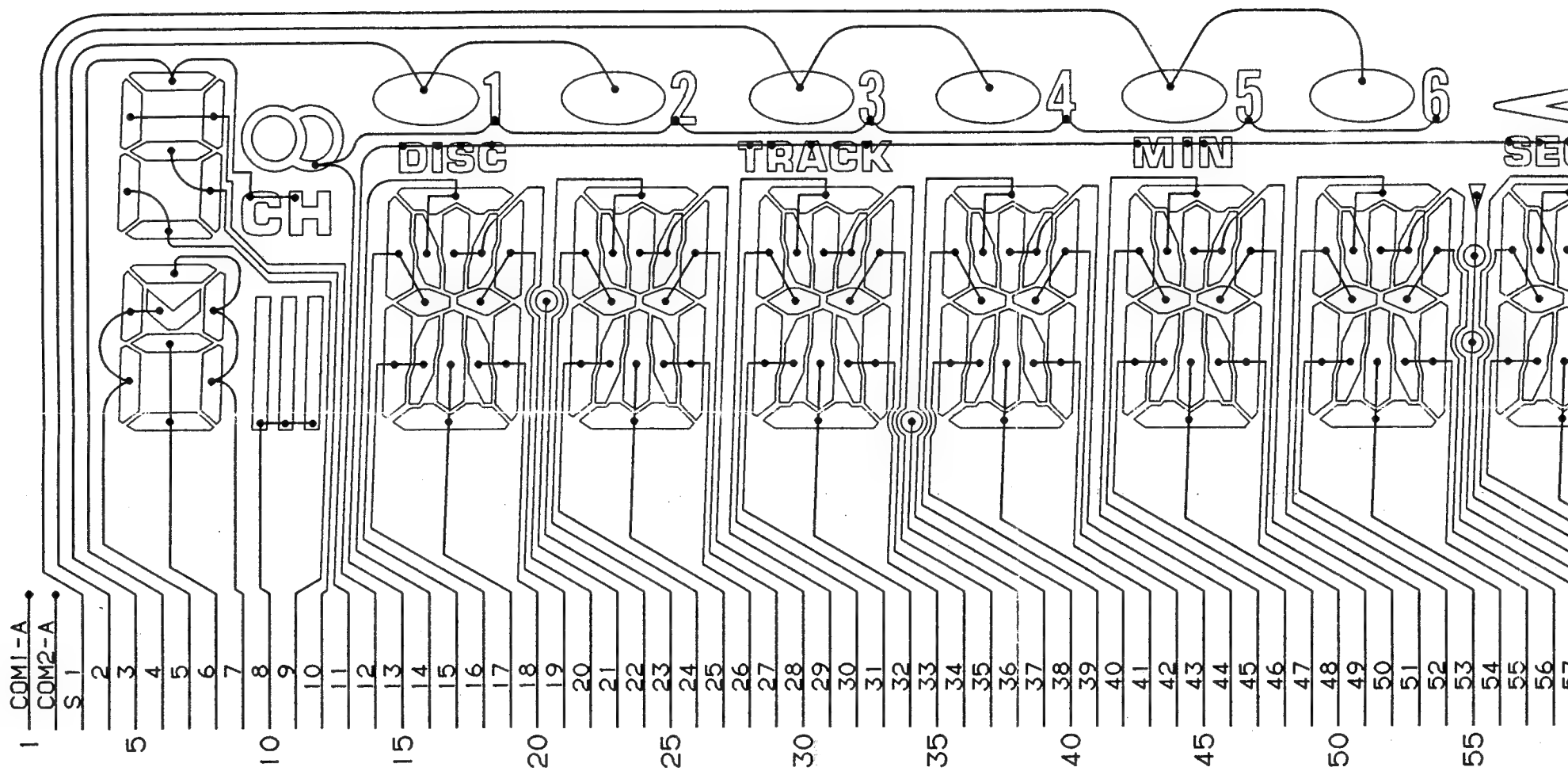
NOTE:

- Symbol indicates a resistor.  
No differentiation is made between chip resistors and discrete resistors.
- |— Symbol indicates a capacitor.  
No differentiation is made between chip capacitors and discrete capacitors.

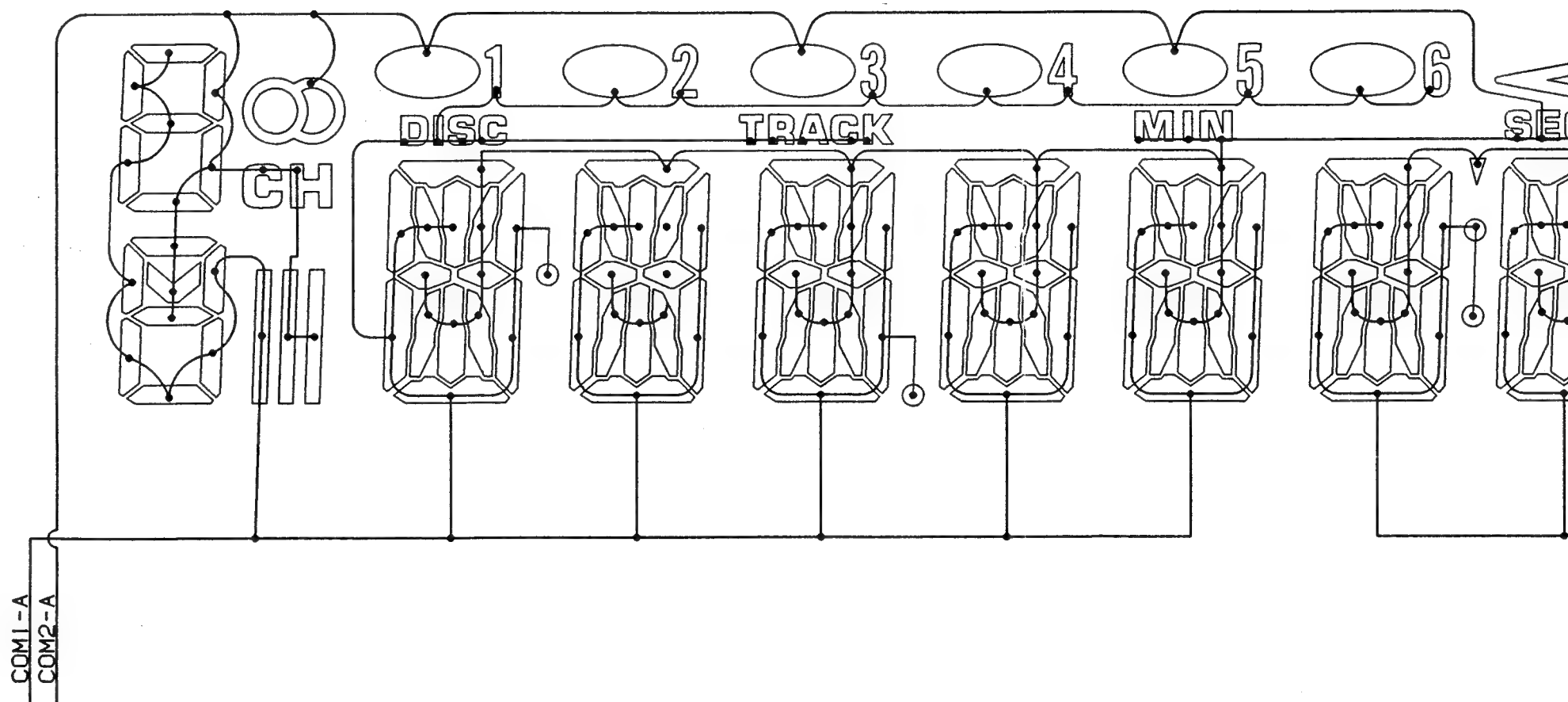
Decimal points for resistor and capacitor fixed values are expressed as:  
2.2-2R2  
0.022-R022

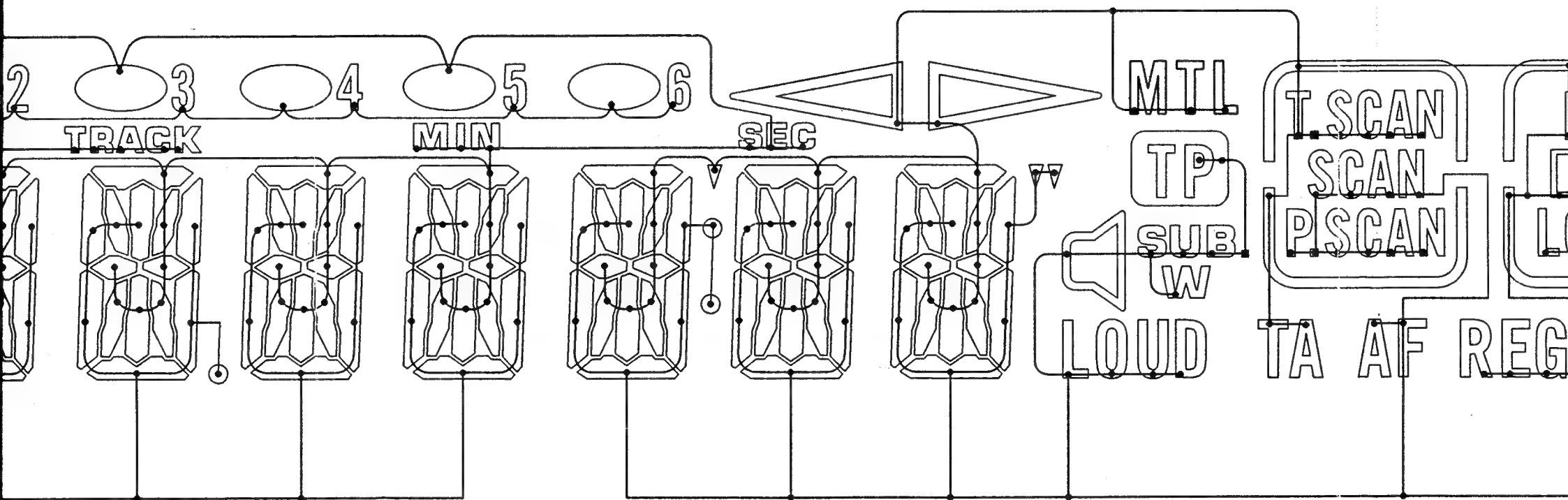
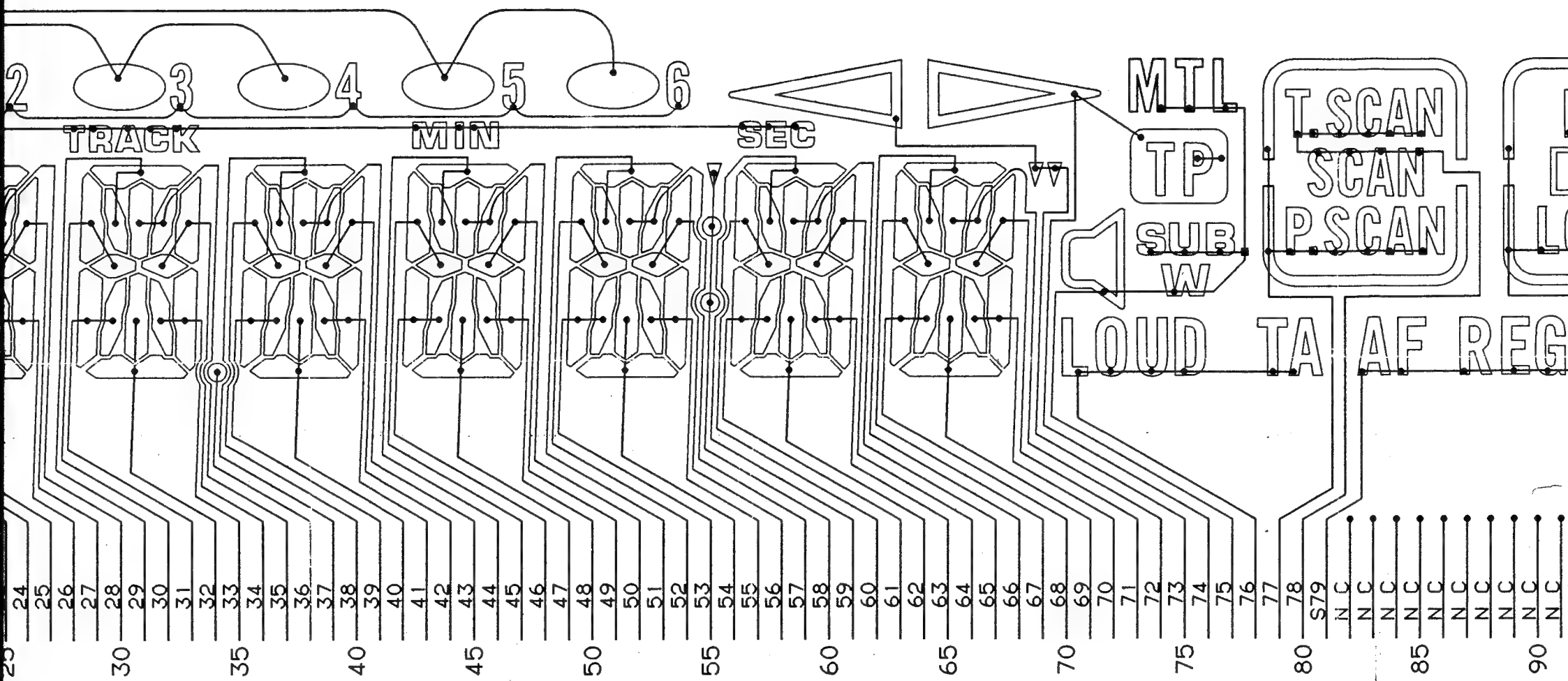
Fig. 10

SEGMENT



COMMON





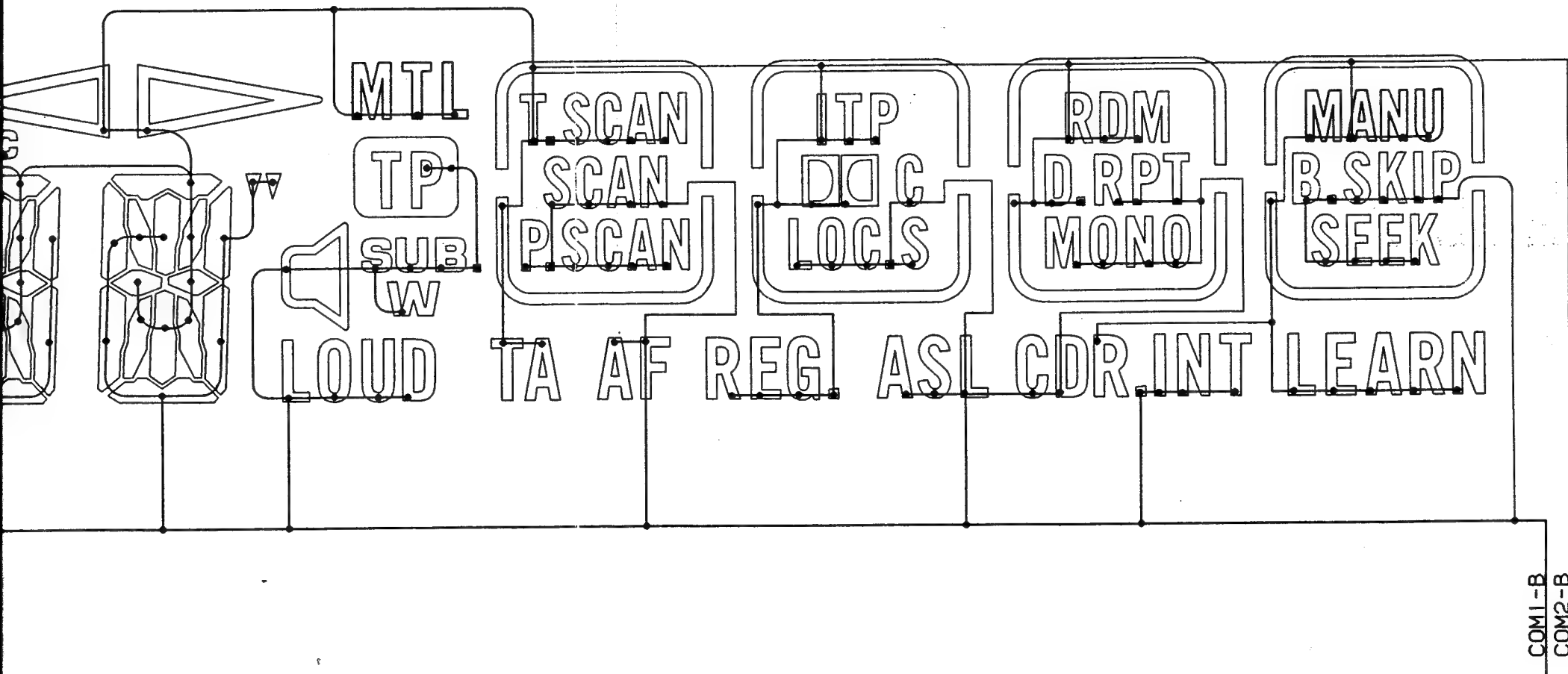
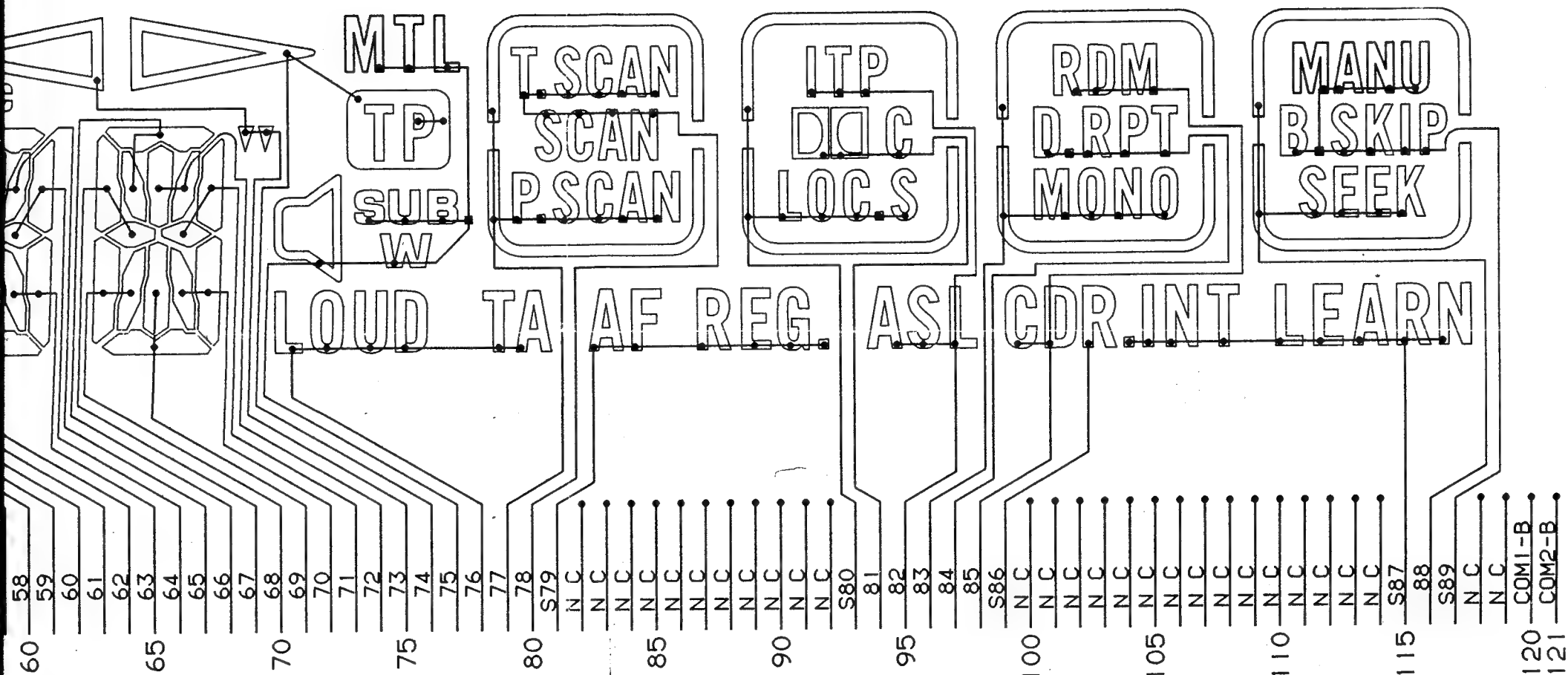
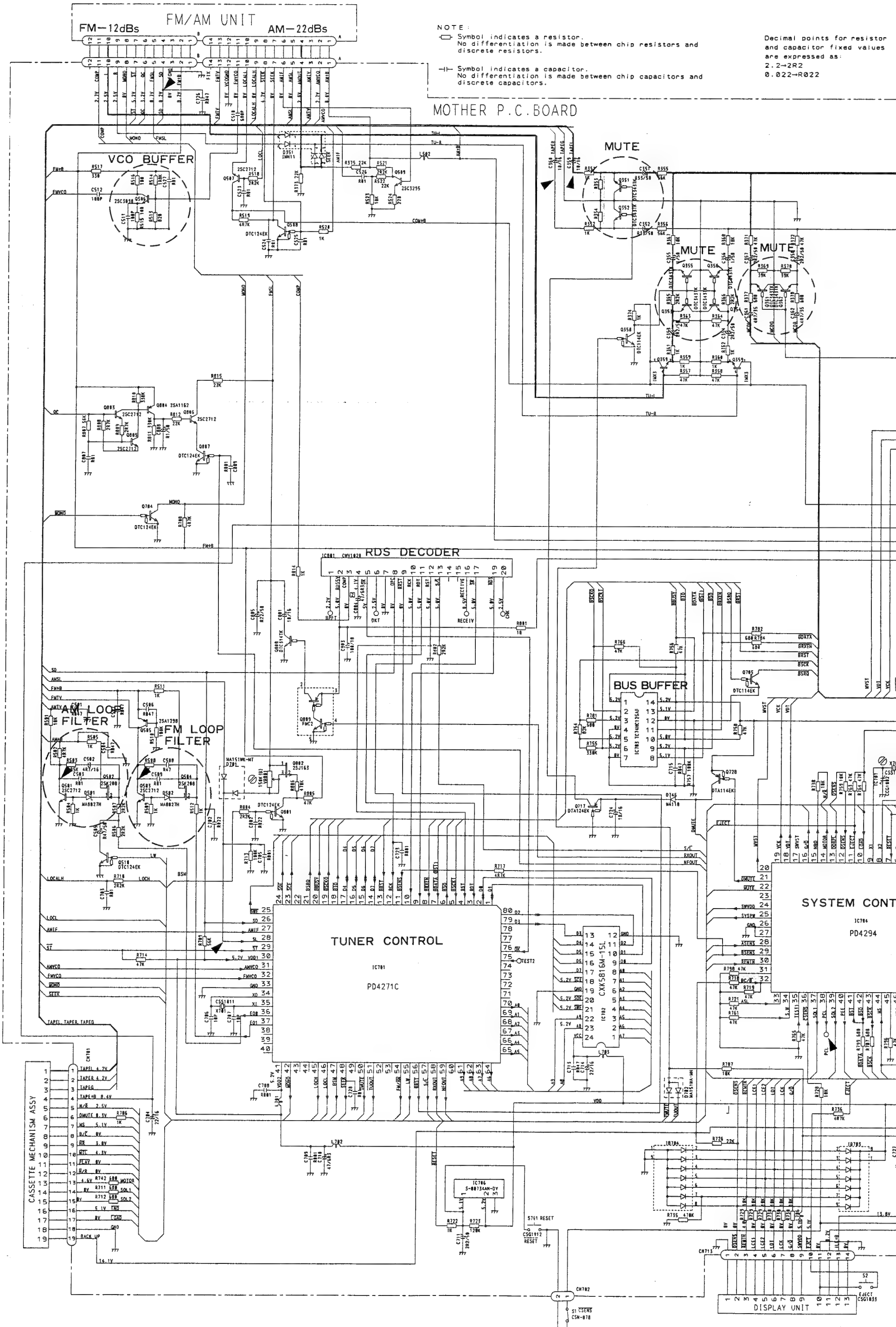


Fig. 11

# 14. SCHEMATIC CIRCUIT DIAGRAM



NOTE:  
 □ Symbol indicates a resistor.  
 No differentiation is made between chip resistors and discrete resistors.  
 —||— Symbol indicates a capacitor.  
 No differentiation is made between chip capacitors and discrete capacitors.

Decimal points for resistor and capacitor fixed values are expressed as:  
 2.2-2R2  
 0.022-R022

## NOTE:

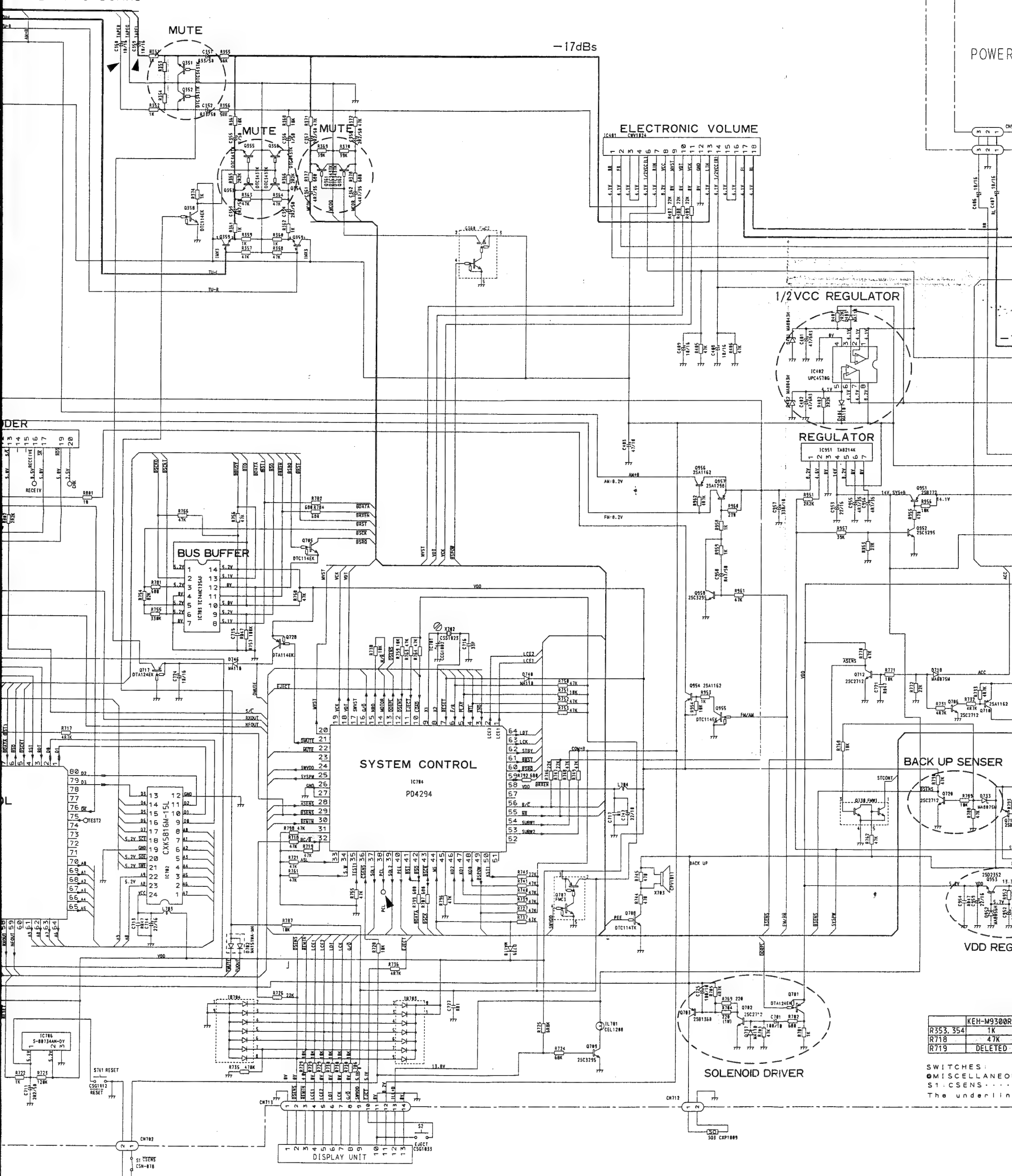
□ Symbol indicates a resistor.  
No differentiation is made between chip resistors and discrete resistors.

⊞ Symbol indicates a capacitor.  
No differentiation is made between chip capacitors and discrete capacitors.

Decimal points for resistor and capacitor fixed values are expressed as:  
2.2→R22  
0.022→R022

AUDIO TUNER UNIT  
Consists of  
MOTHER P.C. BOARD  
POWER AMP P.C. BOARD

## MOTHER P.C. BOARD



KEH-M9300R  
R353, 354 1K  
R718 47K  
R719 DELETED

SWITCHES:  
● MISCELLANEOUS  
S1, CSENS, ...  
The underlin



AUDIO TUNER UNIT  
Consists of  
MOTHER P.C. BOARD  
POWER AMP P.C. BOARD

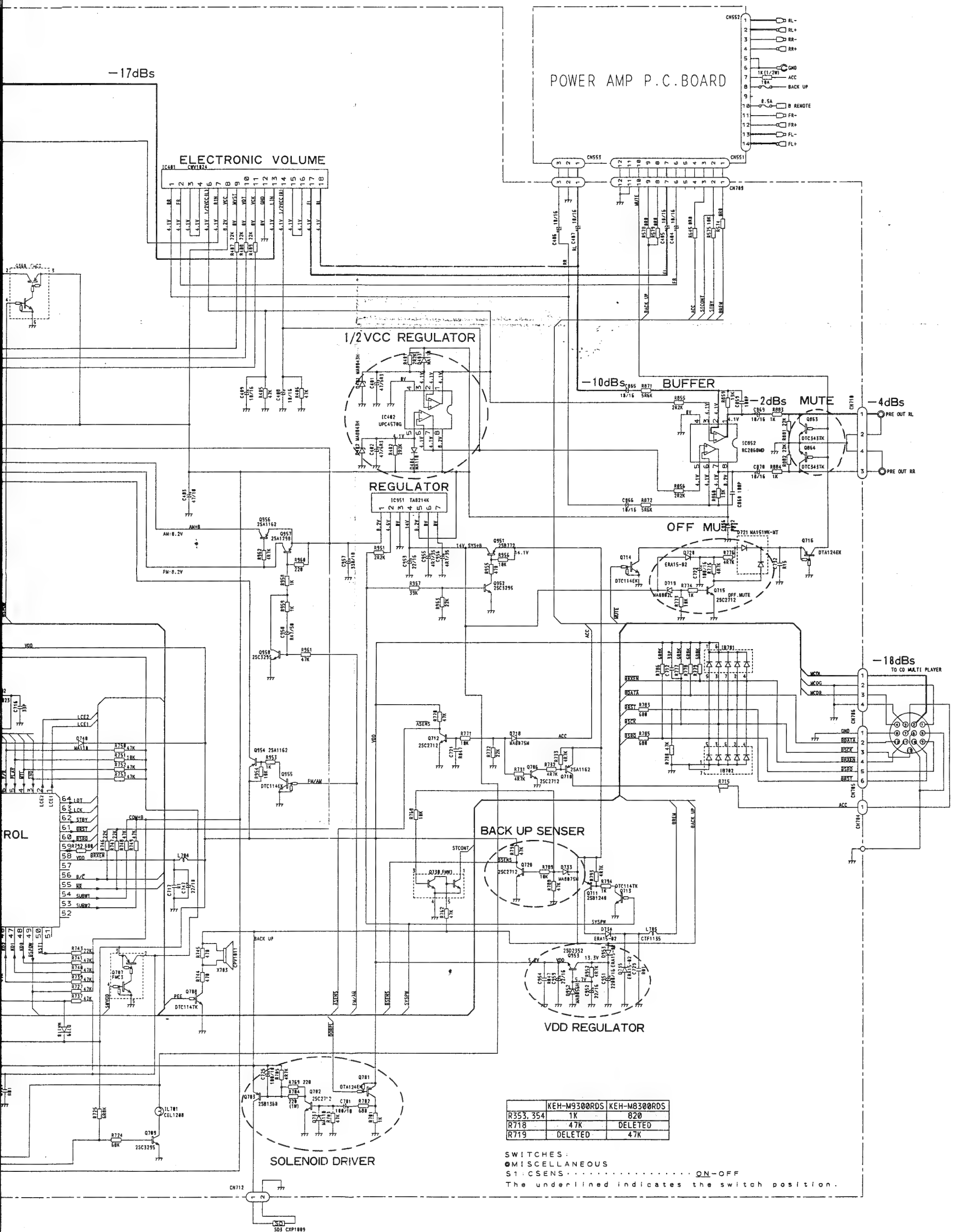
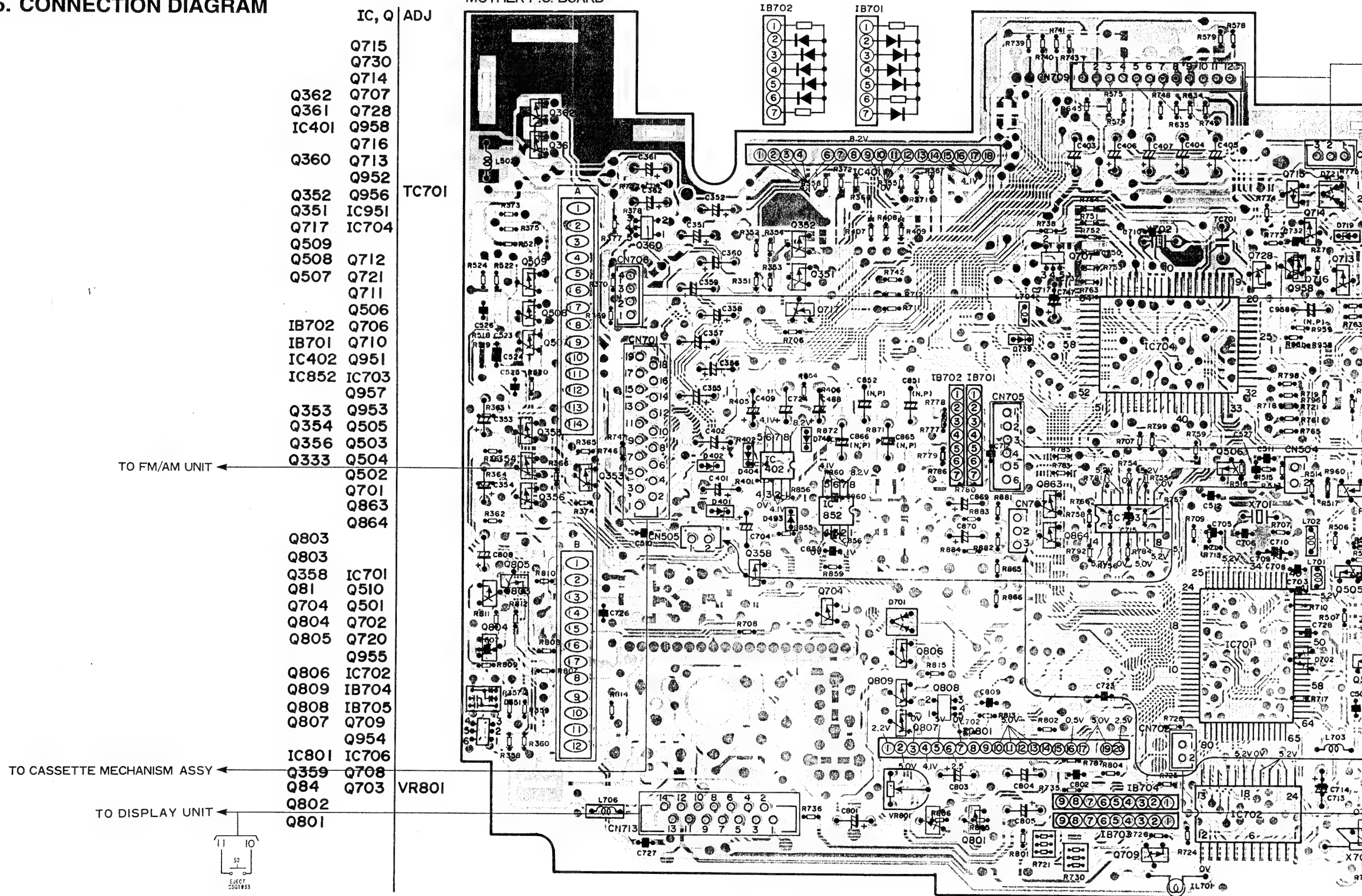


Fig. 12



## 15. CONNECTION DIAGRAM

MOTHER P.C. BOARD





9

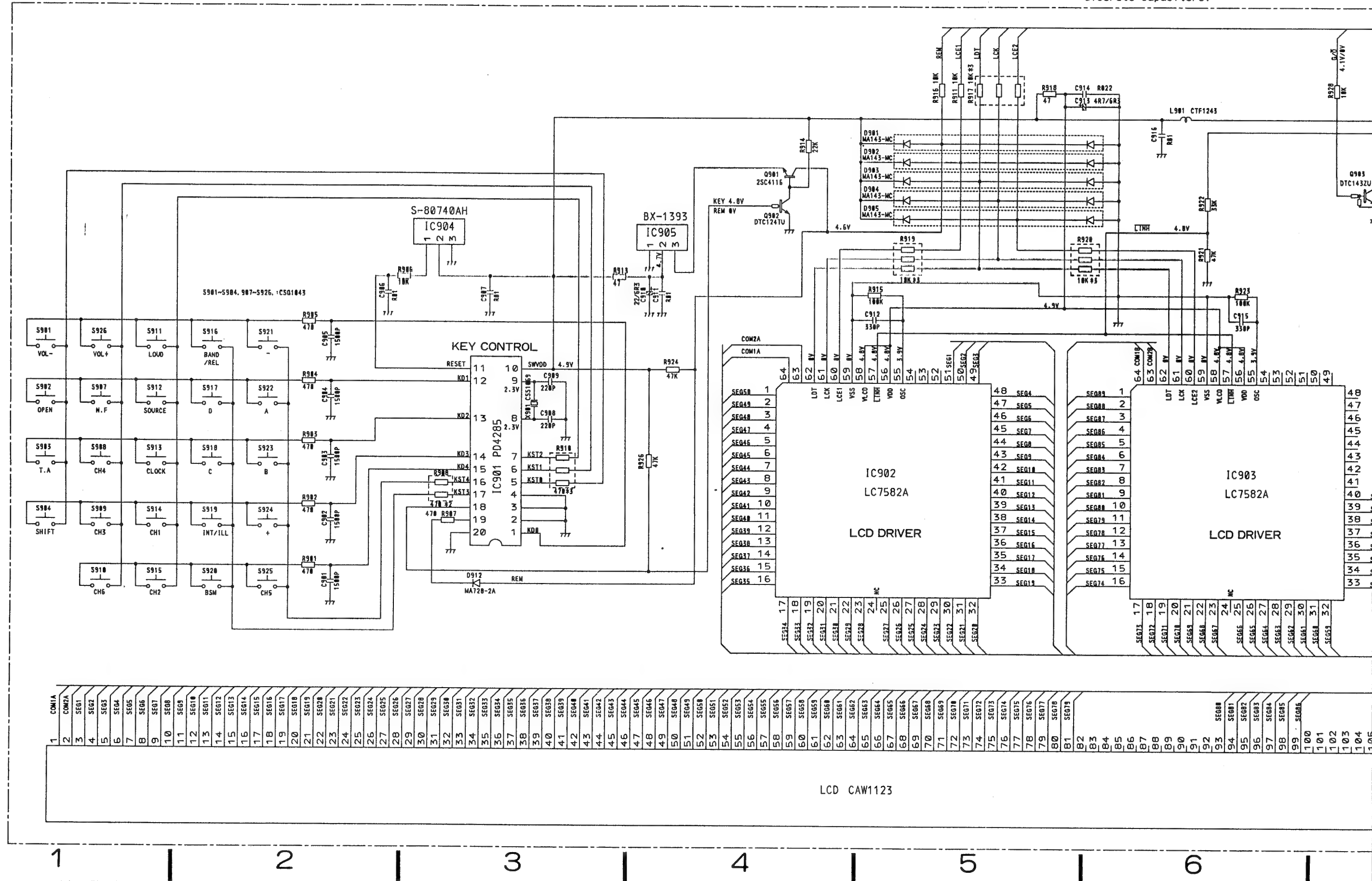
# 16. CIRCUIT DIAGRAM AND P. C. BOARD PATTERN

## 16.1 DISPLAY UNIT

NOTE:

□ Symbol indicates a resistor.  
No differentiation is made between chip resistors and discrete resistors.

—||— Symbol indicates a capacitor.  
No differentiation is made between chip capacitors and discrete capacitors.



LCD CAW1123



4

5

6

7

8

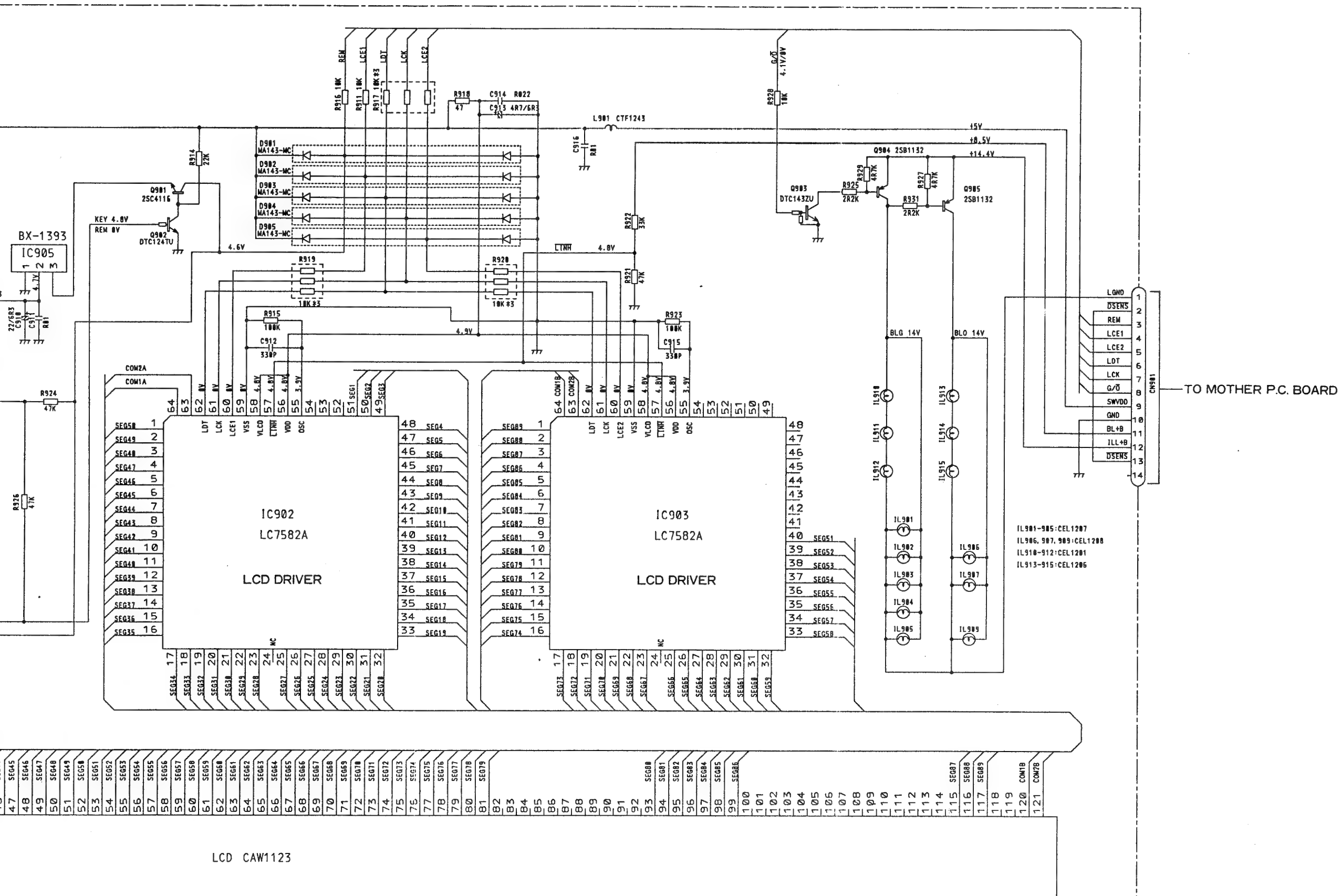
9

NOTE:

□ Symbol indicates a resistor.  
No differentiation is made between chip resistors and discrete resistors.

⊢ Symbol indicates a capacitor.  
No differentiation is made between chip capacitors and discrete capacitors.

Decimal points for resistor  
and capacitor fixed values  
are expressed as:  
2.2→2R2  
0.022→R022



A

B

C

D

Fig. 14

4

5

6

7

8

9

A

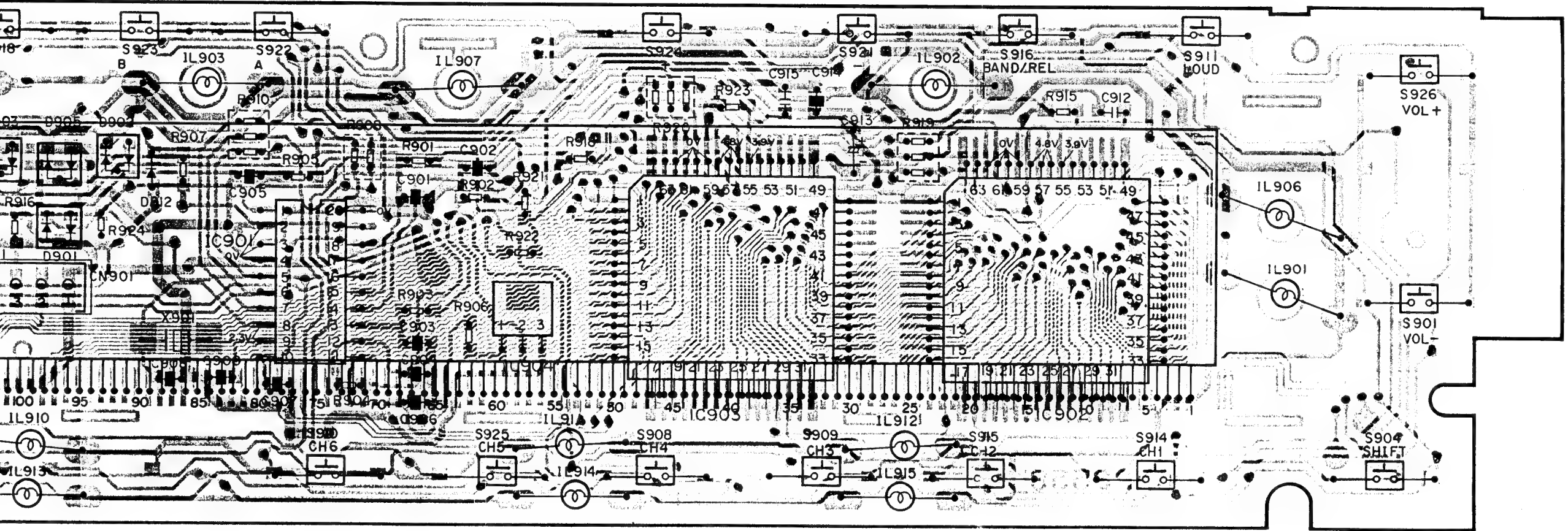
IC901

I904

IC903

IC902

B



C

OTHER P.C. BOARD

D

Fig. 15

4

5

6

7

8

9

1

2

3

4

5

6

A

B

C

D

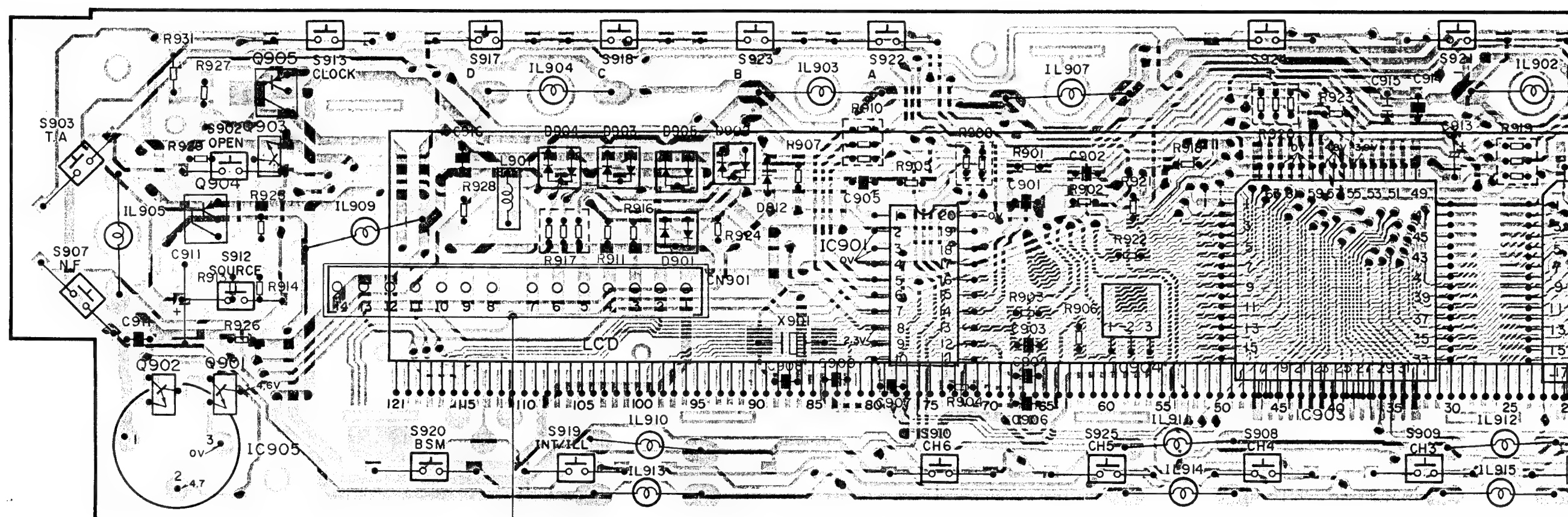
IC ,Q  
ADJ

IC905 Q904 Q905  
Q902 Q901 Q903

IC901

I904

IC903



TO MOTHER P.C. BOARD

1

2

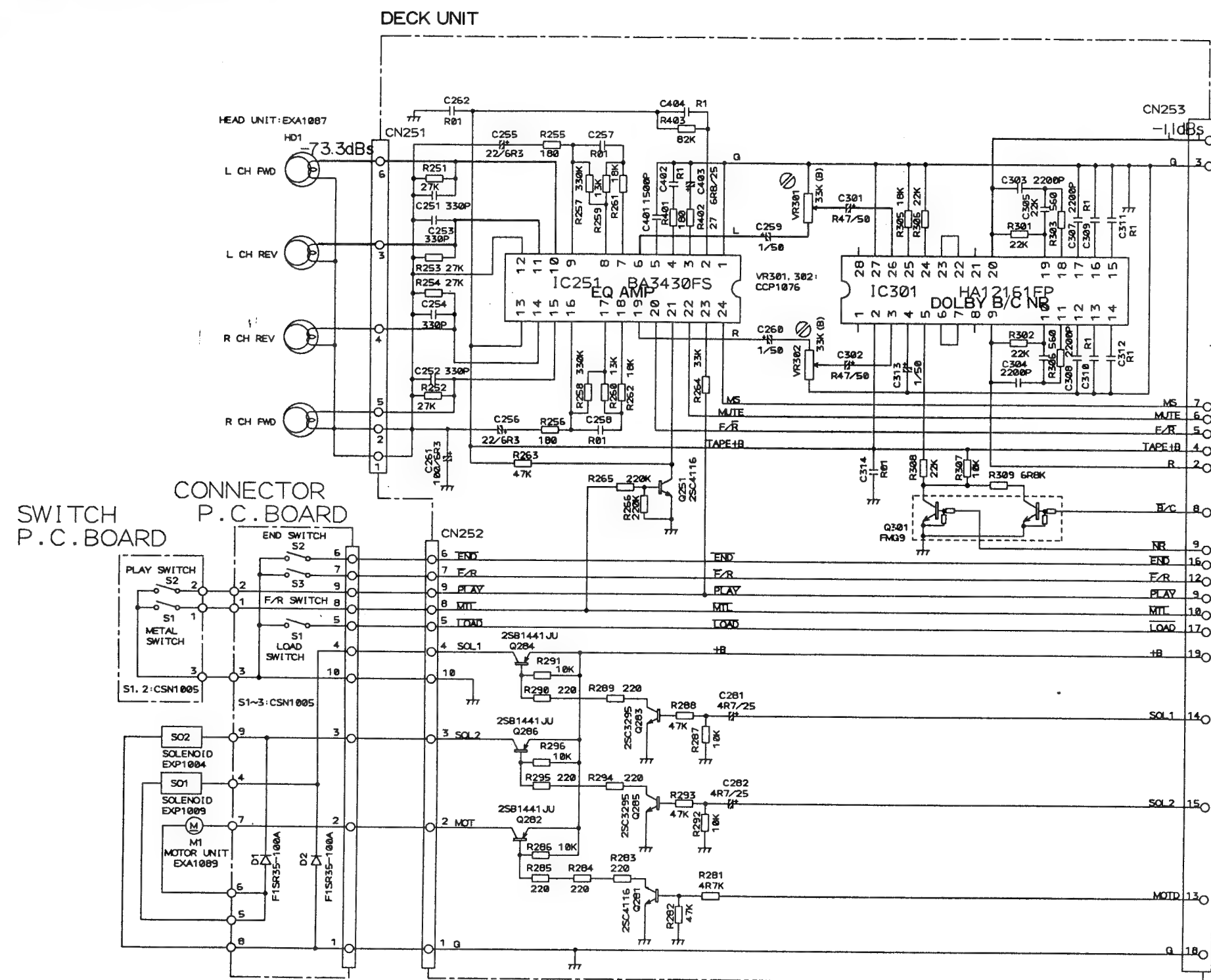
3

4

5

6

## 16.2 CASSETTE MECHANISM ASSY (KEH-9300RDS)



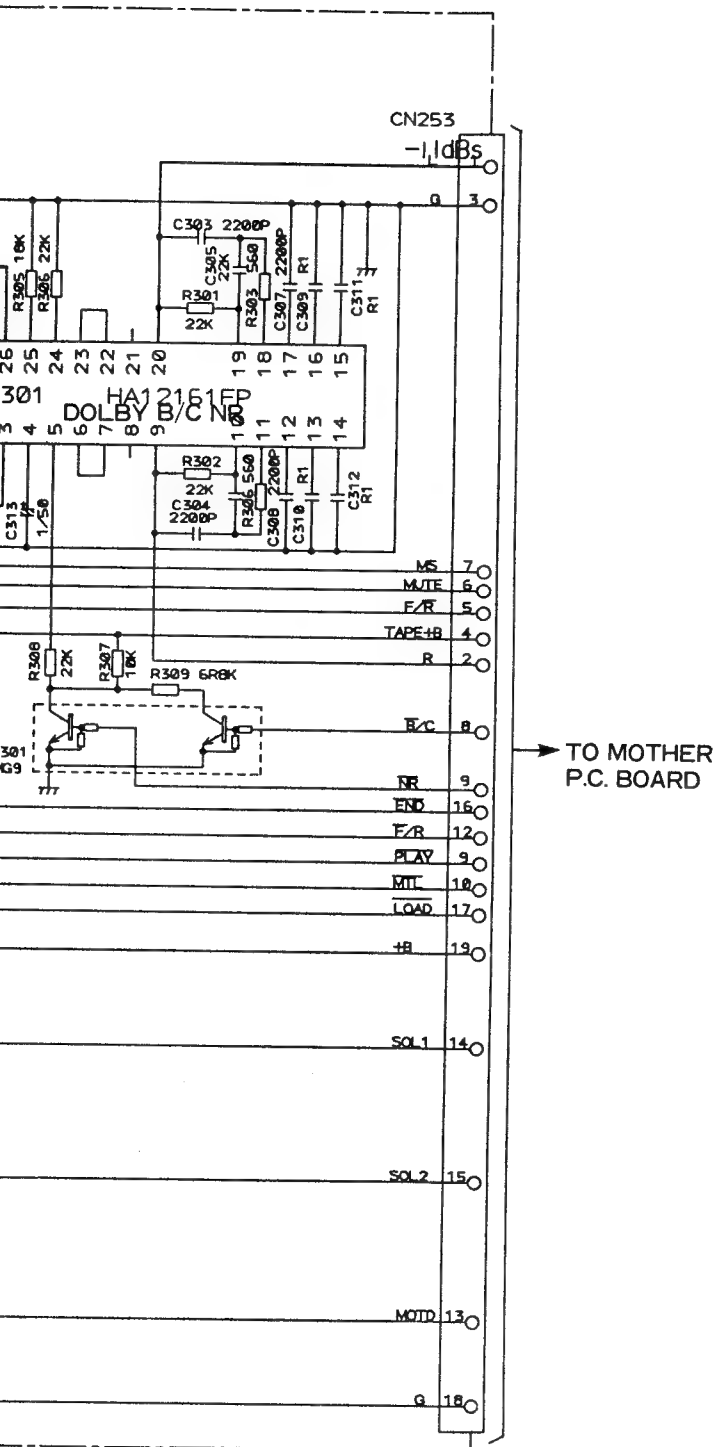


Fig. 16

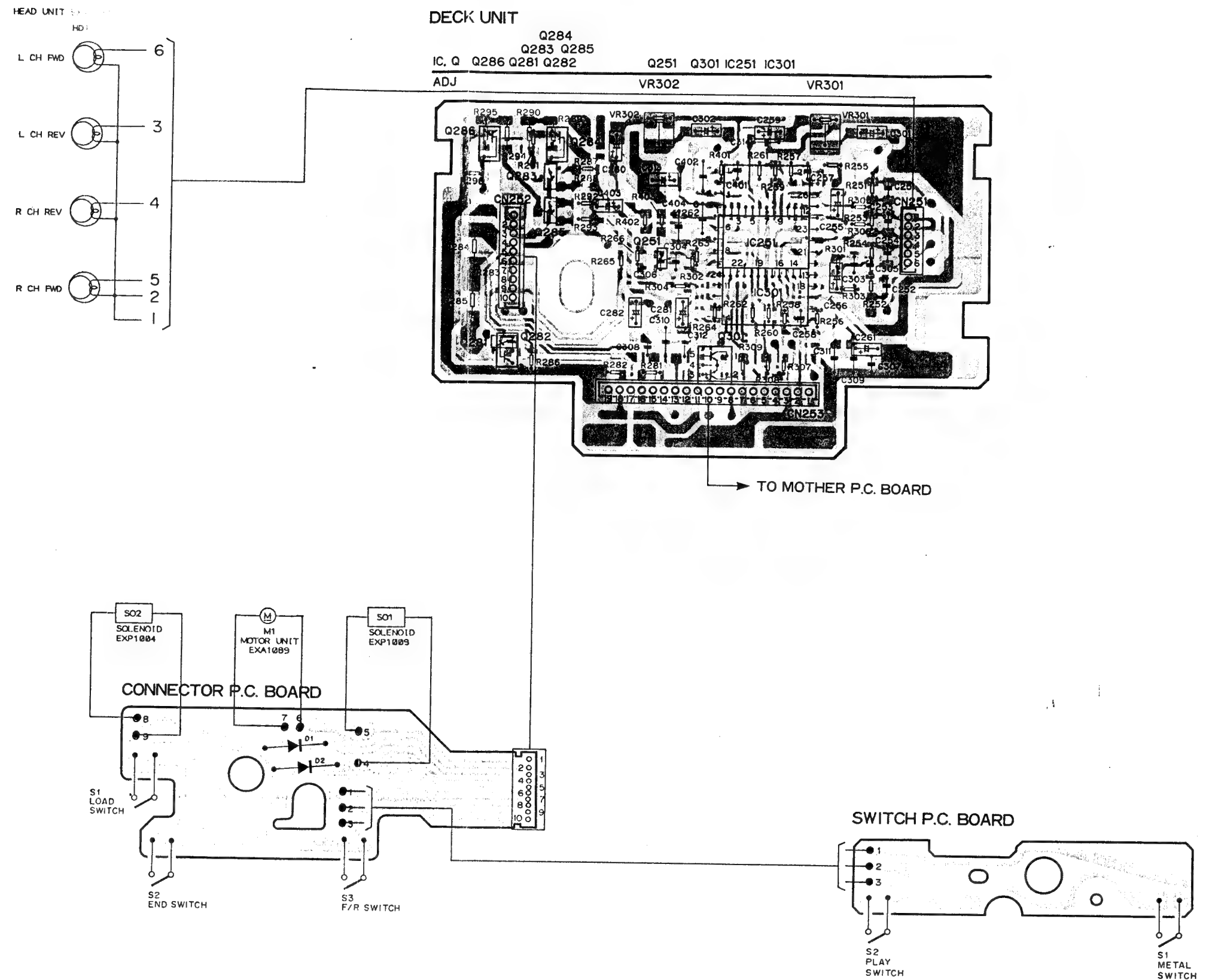


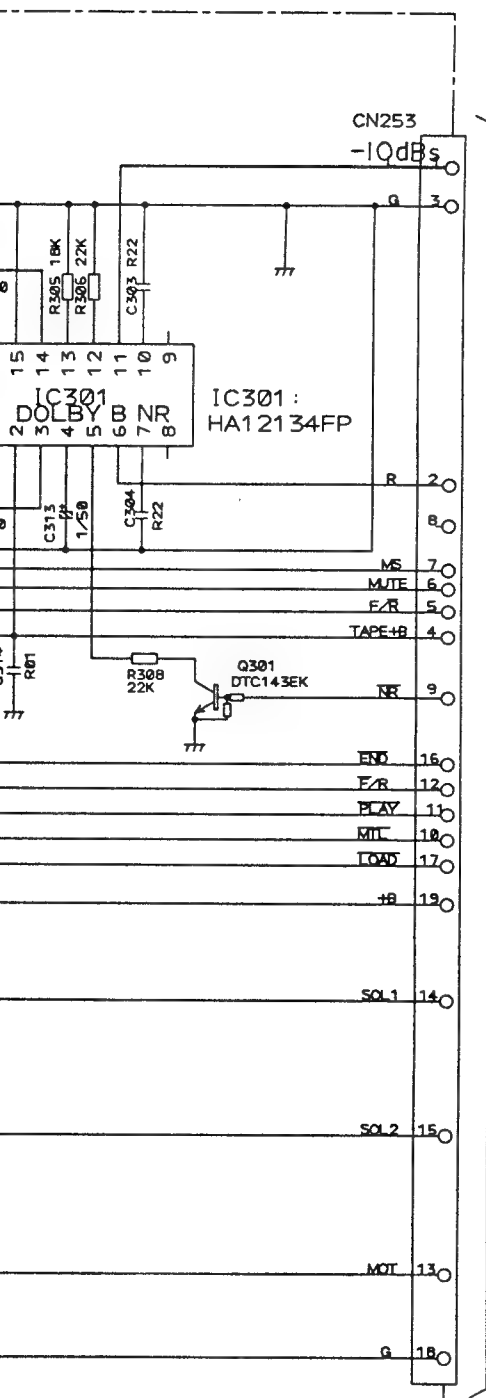
Fig. 17



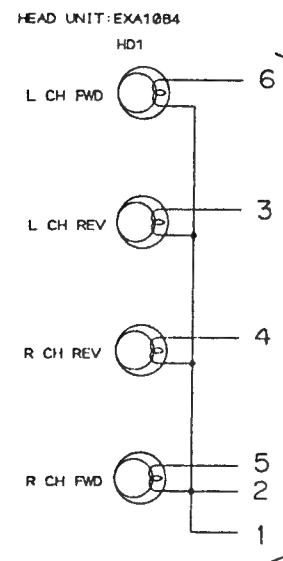
## 6



56 |



Decimal points for resistor  
and capacitor fixed values  
are expressed as:  
2.2→2R2  
0.022→R022



TO MOTHER P.C. BOARD

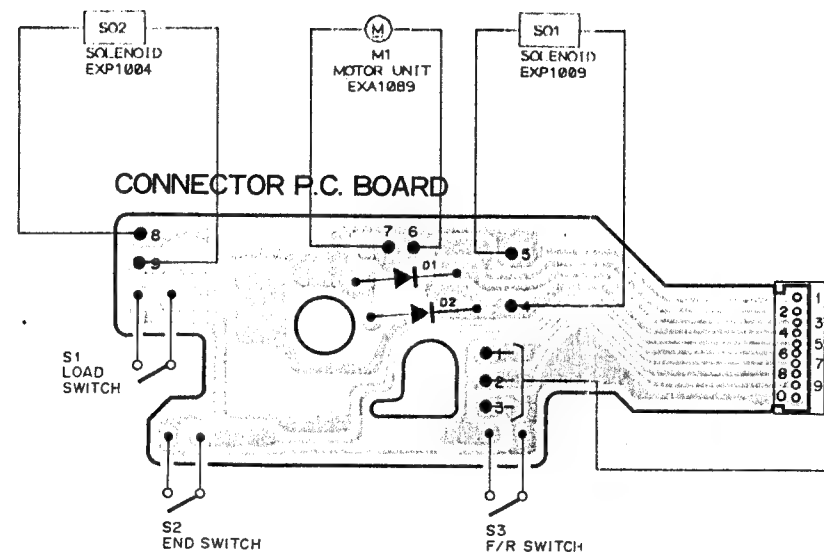
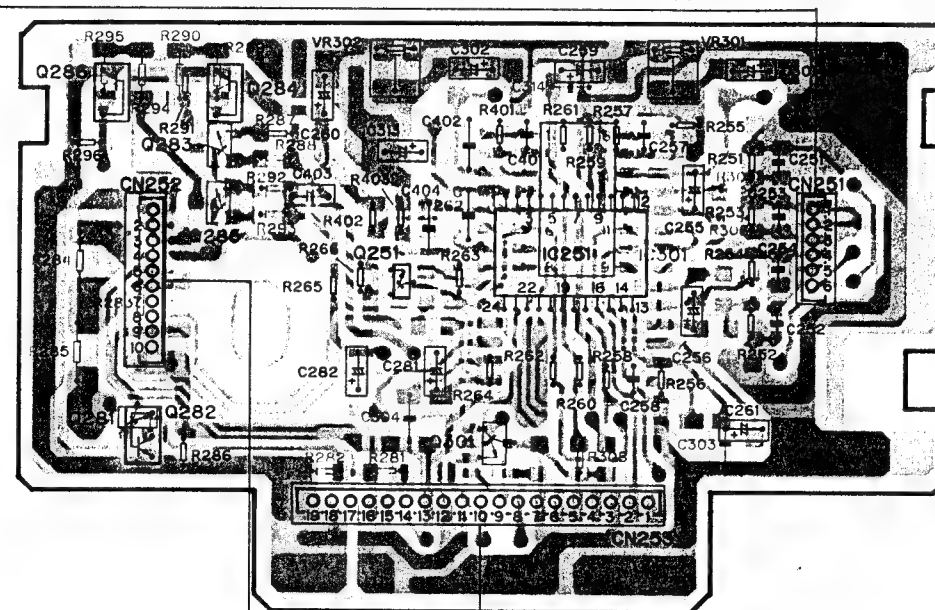


Fig. 18

DECK UNIT

Q284  
Q283 Q285  
IC, Q Q286 Q281 Q282 Q251 Q301 IC251 IC301  
ADJ VR302 VR301



TO MOTHER P.C. BOARD

SWITCH P.C. BOARD

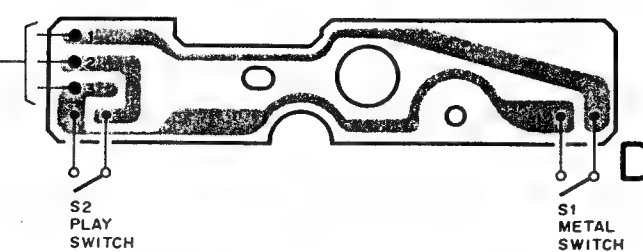


Fig. 19





# 16.5 POWER AMP. P. C. BOARD

## NOTE:

□ Symbol indicates a resistor.  
 No differentiation is made between chip resistors and discrete resistors.

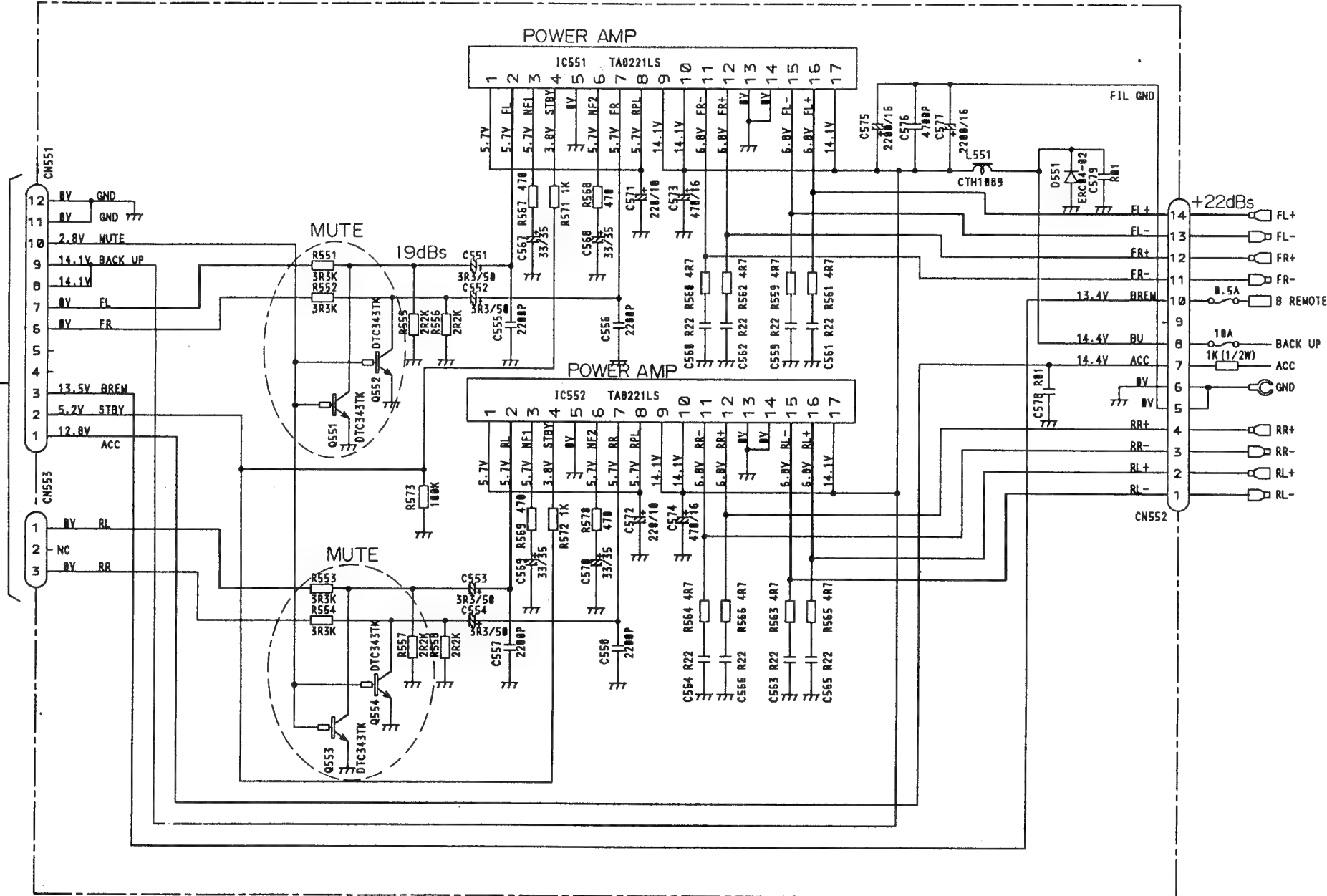
─┤─ Symbol indicates a capacitor.  
 No differentiation is made between chip capacitors and discrete capacitors.

Decimal points for resistor and capacitor fixed values are expressed as:

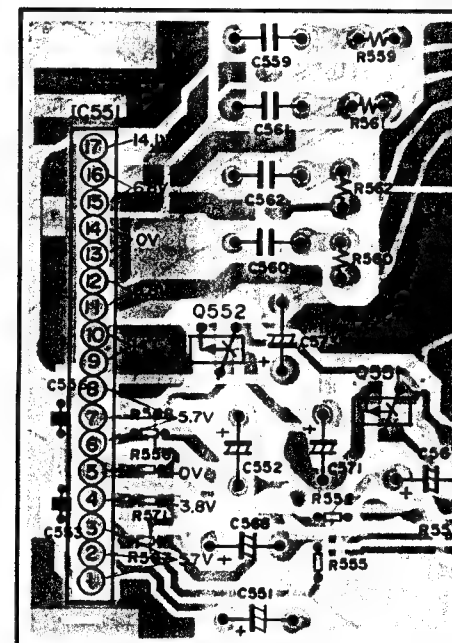
2.2→2R2

0.022→R022

## POWER AMP P.C. BOARD



IC, Q IC551 Q552 Q551

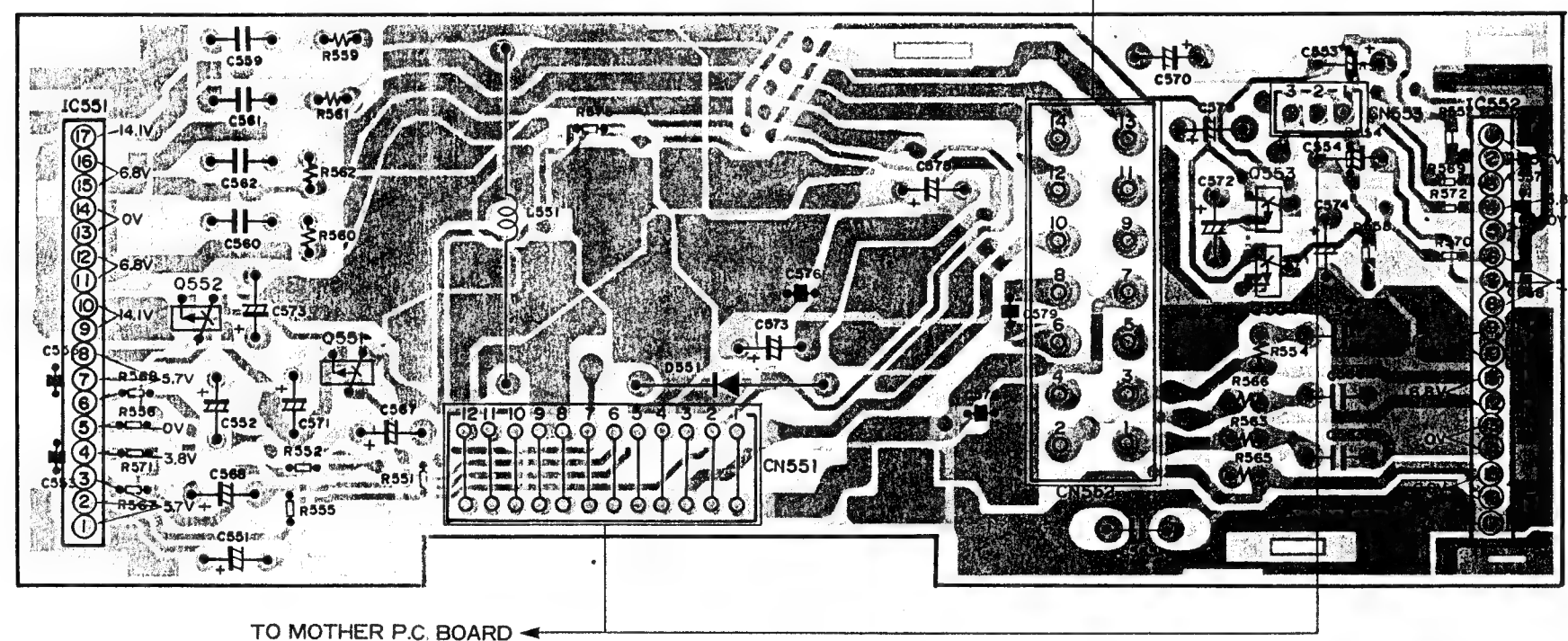


TO MOTHER P.

Fig. 22



Q553    Q554                    IC 552



**Fig. 23**

# 17. CHASSIS EXPLODED VIEW (1)

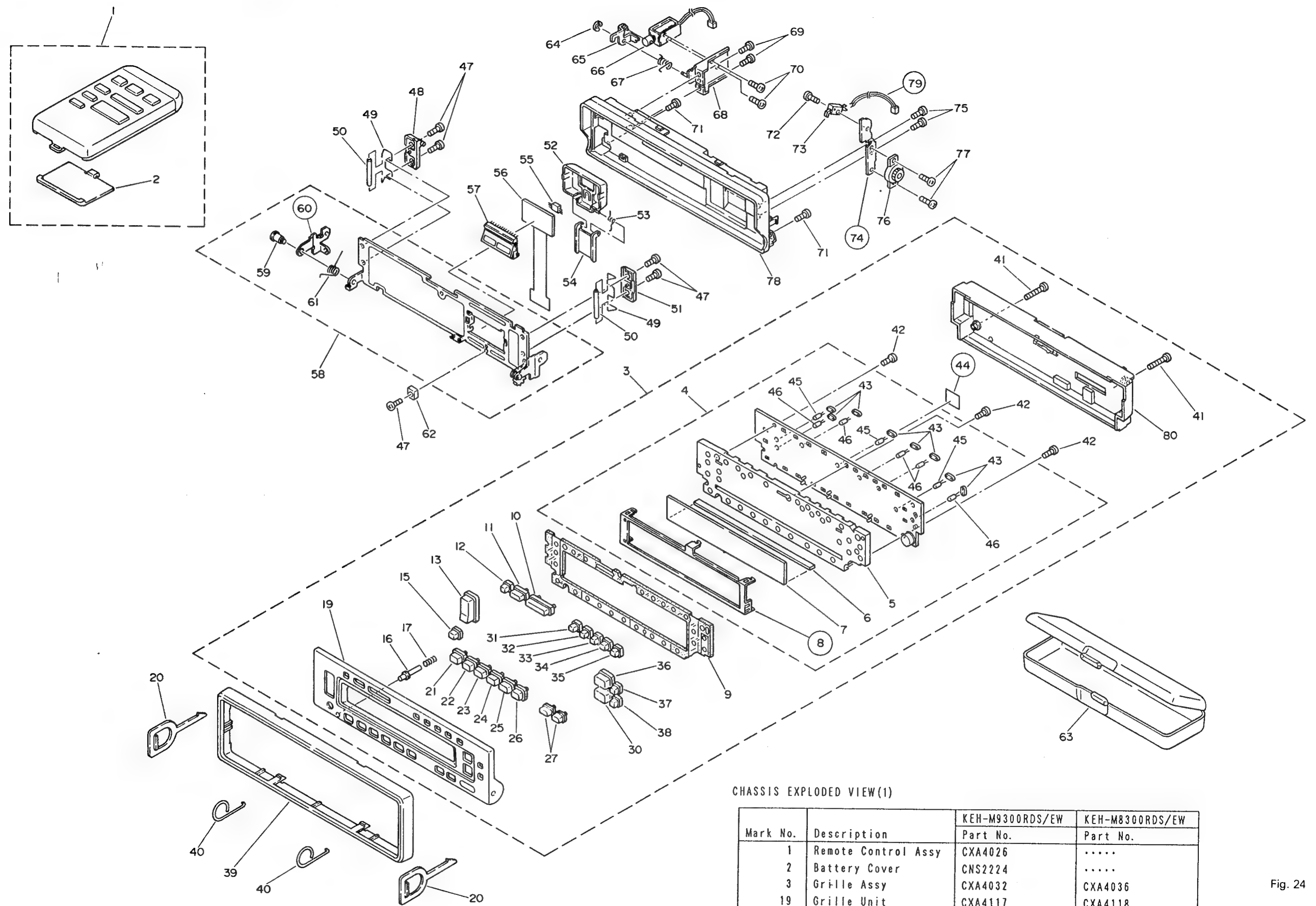


Fig. 24

NOTE:

- The parts marked with "●" may need long time to supply and their supply is subject to refuse as the case may be.
- Because the parts with encircled number shown on the dismantling drawing are not spare parts, we are unable to supply them in principle.

•Parts List

Mark No.	Description	Part No.	Mark No.	Description	Part No.
①	1 Remote Control Assy	CXA4026	41	Screw	BPZ20P100FZK
	2 Battery Cover	CNS2224	42	Screw	BPZ20P060FMC
	3 Grille Assy	CXA4032	43	Bush	CNV2858
	4 Display Unit	CWS1210	44	Spacer	CNM3085
	5 Lens	CNV2647	45	Lamp	CEL1208
	6 Connector	CNV2651	46	Lamp	CEL1207
	7 LCD	CAW1123	47	Screw	CBA1082
	8 Cover	CNC3515	48	Holder	CNV2654
	9 Cushion	CNM2909	49	Spring	CBH1380
	10 Button(- +)	CAC2773	50	Roller	CLA1865
	11 Button(<>)	CAC2772	51	Holder	CNV2655
	12 Button(L)	CAC2771	52	Cover Unit	CXA4123
	13 Button(VOL+ -)	CAC2770	53	Spring	CBH1217
	14 .....		54	Door	CNV2051
	15 Button(SHIFT)	CAC2787	55	Switch	CSG1033
	16 Button(RESET)	CAC2760	56	P. C. Board	CNP2559
	17 Spring	CBH1376	57	Socket	CKS2022
	18 .....		58	Holder Unit	CXA4405
	19 Grille Unit	CXA4117	59	Screw	CBA1171
	20 Handle	CNC1631	60	Holder	CNC3516
	21 Button(1)	CAC2781	61	Spring	CBH1216
	22 Button(2)	CAC2782	62	Guide	CNV2656
	23 Button(3)	CAC2783	63	Case	CNS2055
	24 Button(4)	CAC2784	64	Washer	YE15FUC
	25 Button(5)	CAC2785	65	Arm Unit	CXA3810
	26 Button(6)	CAC2786	66	Solenoid	CXP1009
	27 Button	CAC2788	67	Spring	CBH1260
	28 .....		68	Bracket Unit	CXA2657
	29 .....		69	Screw	BPZ20P060FMC
	30 Button(S0)	CAC2790	70	Screw	BMZ20P025FMC
	31 Button(A)	CAC2774	71	Screw	BMZ20P040FZK
	32 Button(B)	CAC2775	72	Screw	CBA-172
	33 Button(C)	CAC2776	73	Switch	CSN-078
	34 Button(D)	CAC2777	74	Holder	CNC3519
	35 Button(CLOCK)	CAC2778	75	Screw	BPZ20P060FMC
	36 Button(OPEN)	CAC2789	76	Damper Unit	CXA4130
	37 Button(TA)	CAC2779	77	Screw	PMZ20P040FMC
	38 Button(AF)	CAC2780	78	Grille Unit	CXA4120
	39 Panel	CNS2331	79	Connector	CDE3294
	40 Spring	CBH-865	80	Cover Unit	CXA4122



## D



68

# •Parts List

Mark No.	Description	Part No.	Mark No.	Description	Part No.
1	Screw	BMZ30P050FMC	36	FM/AM Unit	CWE1216
2	DIN Connector Cord	CDE3089	37	Antenna Jack	CKX1010
3	Connector (Rear)	CDE3387	38	FM Front End	CWB1059
4	Holder	CNC2633	39	Holder	CNC3506
5	Heat Sink	CNR1184	40	Spacer	CNM1429
6	Screw	BMZ30P060FMC	41	Holder	CNC2938
7	Transistor	2SD2352	42	Holder	CNC1484
8	IC	TA8214K	43	Case	CNB1419
9	Holder	CNC3525	44	Spacer	CNM2845
10	IC	TA8221LS	45	Cassette Mechanism Assy	CXK1460
11	Plug	CKS1224	46	Screw	BMZ26P050FMC
12	Plug	CKS1666	47	Deck Unit	CWM2178
13	Plug	CKS-783	48	Connector	CKS1773
14	Plug	CKS-566	49	Connector	CKS1771
15	Lamp	CEL1208	50	Connector	CKS1710
16	Bush	CNV-724	51	Screw	CBA1142
17	Cord Assy	CDE3221	52	Insulator	CNM2929
18	Connector	CKS1262	53	Antenna Cable	CDH1117
19	Button(RESET)	CAC2761	54	Bush	CNV1009
20	Cap	CNV2680	55	Screw	CBA1002
21	Audio Tuner Unit	CWM2623	56	Holder	CNC2742
22	Cord	CDE3422	57	Cassis Unit	CXA3825
23	Resistor	RS1/2P102JL	58	Screw	CMZ30P050FMC
24	Cap	CNS1472	59	Holder	CNC3521
25	Insulator	CNM2915	60	Screw	BMZ30P030FMC
26	Holder	CNC3527	61	Holder	CNC3522
27	Screw	BMZ30P100FMC	62	HIC	CWV1020
28	Plug	CKM1057	63	HIC	CWV1024
29	Cushion	CNM2924	64	Cushion	CNM3171
30	Coil	CTH1089	65	Insulator	CNM3129
31	Connector	CDE3421	66	Grille Holder Assy	CXA4031
32	Plug	CKS-651			
33	Connector	CKS-670			
34	Connector	CDE2486			
35	Plug	CKS1729			

## CHASSIS EXPLODED VIEW(2)

Mark No.	Description	KEH-M9300RDS/EW	KEH-M8300RDS/EW
		Part No.	Part No.
21	Audio Tuner Unit	CWM2623	CWM2625
45	Cassette Mechanism Assy	EXK1460	EXA1450
47	Deck Unit	CWM2178	CWM2175
57	Cassis Unit	CXA3825	CXA4167
66	Grille Holder Assy	CXA4031	CXA4035

# 19. CASSETTE MECHANISM ASSY EXPLODED VIEW

A

B

C

D

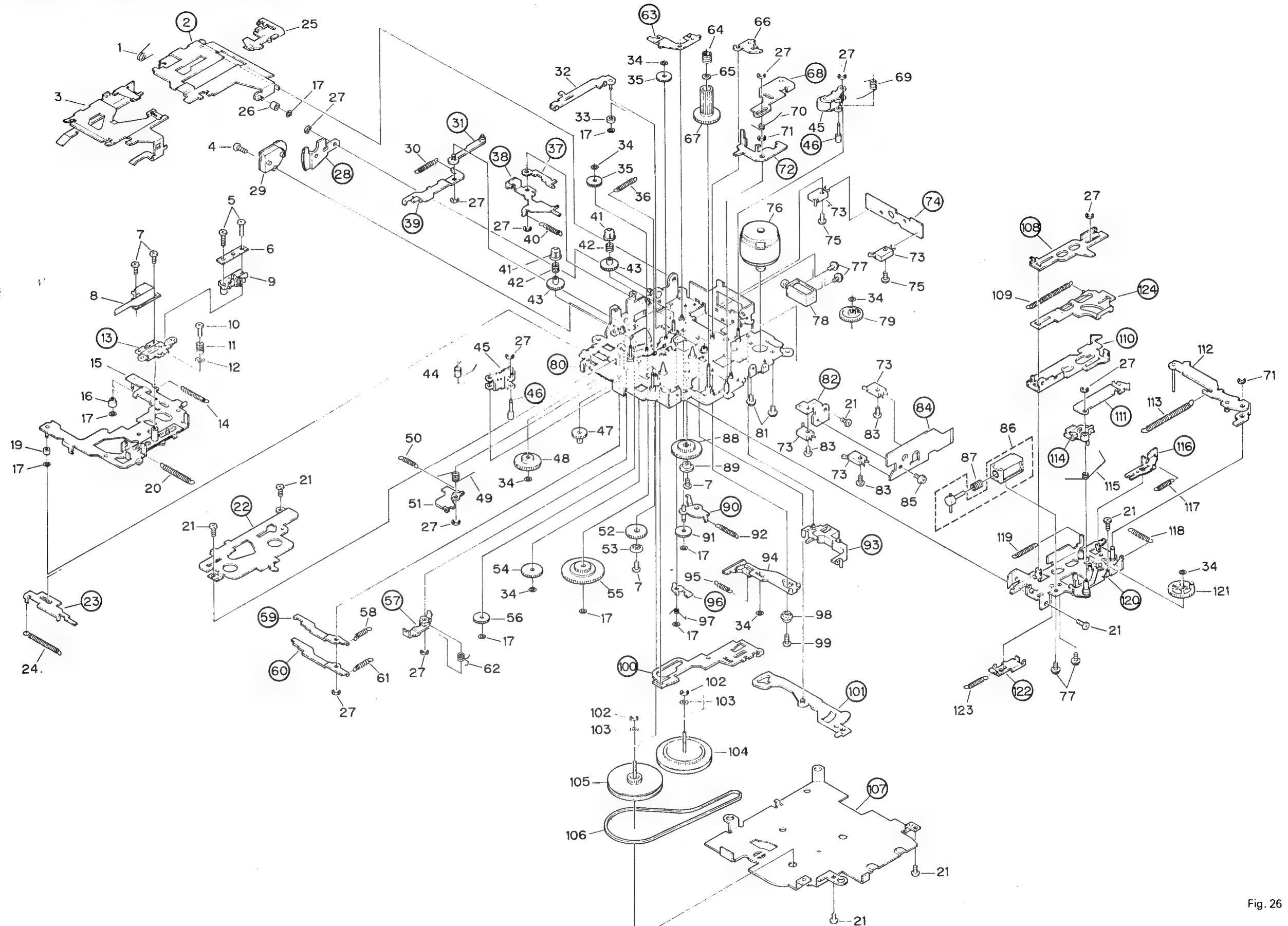


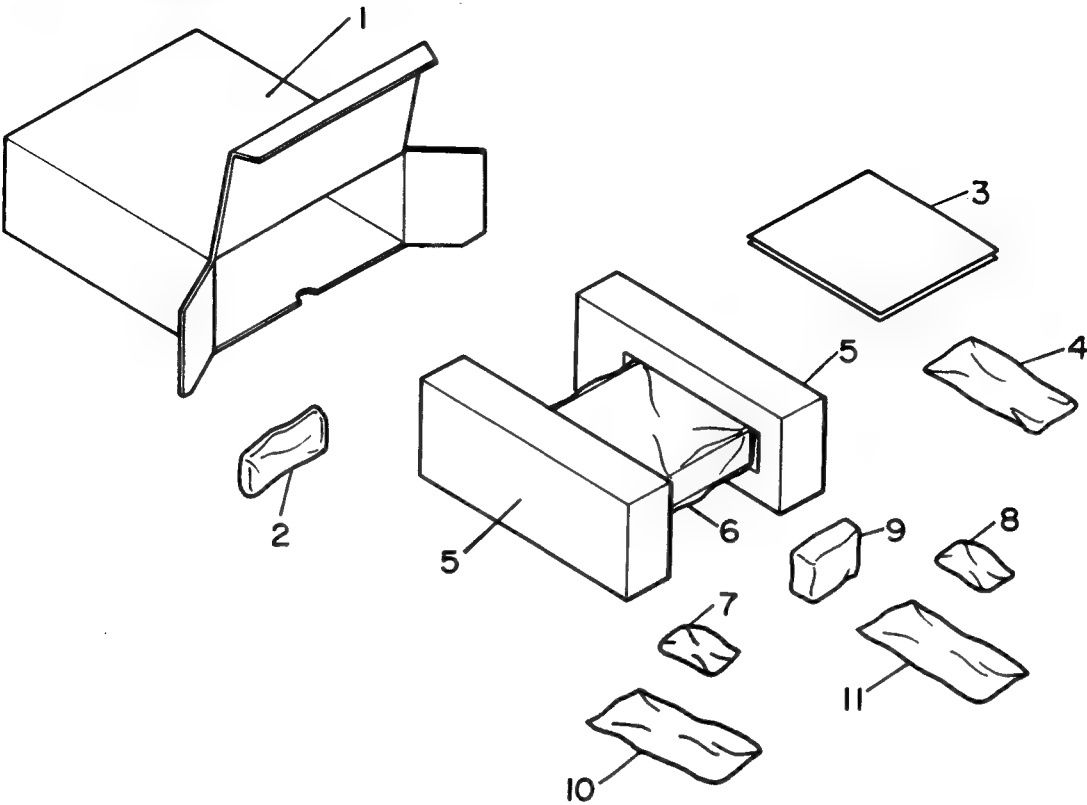
Fig. 26

# •Parts List

Mark No.	Description	Part No.	Mark No.	Description	Part No.
1	Spring	EBH1121	40	Spring	EBH1186
2	Arm Unit	EXA1132	41	Collar	ENV1117
3	Cassette Holder	ENC1165	42	Spring	EBH1155
4	Screw	CBA1070	43	Gear	ENV1116
5	Screw	EBA1016	44	Spring	EBH1190
6	Spring	EBL1011	45	Pinch Roller Unit	EXA1043
7	Screw	HBA-175	46	Shaft	ELA1129
8	Head Unit (9300RDS)	EXA1087	47	Gear	ENV1113
	Head Unit (8300RDS)	EXA1084	48	Gear	ENV1111
9	Spacer	ENV1136	49	Spring	EBH1138
10	Screw	BMZ20P025FMC	50	Spring	EBH1142
11	Spring	EBH1145	51	Arm	ENV1138
12	Washer	EBE1005	52	Gear	ENV1109
13	Arm	ENC1155	53	Collar	ELA1161
14	Spring	EBH1187	54	Gear	ENV1110
15	Head Base Unit	EXA1115	55	Gear Unit	EXA1083
16	Roller	ELA1147	56	Gear	ENV1112
17	Washer	CBF1037	57	Arm Unit	EXA1075
18	.....		58	Spring	EBH2002
19	Roller	ELA1146	59	Arm	ENC1152
20	Spring	EBH1131	60	Arm	ENC1151
21	Screw	BMZ20P030FMC	61	Spring	EBH1136
22	Cover	ENC1166	62	Spring	EBH2003
23	Lever	ENC1159	63	Arm	ENC1149
24	Spring	EBH1183	64	Spring	EBH1182
25	Lever	ENV1124	65	Washer	H8F-120
26	Roller	ELA1148	66	Arm	ENV1121
27	Washer	YE15FUC	67	Gear	ENV1142
28	Arm	ENC1174	68	Lever Unit	EXA1078
29	Damper Unit	CXA3242	69	Spring	EBH1189
30	Spring	EBH2007	70	Spring	EBH1153
31	Lever Unit	EXA1079	71	Washer	YE20FUC
32	Lever Unit	EXA1074	72	Arm	ENC1150
33	Roller	ELA1149	73	Switch	CSN1005
34	Washer	CBF1038	74	P. C. Board	ENP1023
35	Gear	ENV1134	75	Screw	CBA-172
36	Spring	EBH1139	76	Motor Unit	EXA1089
37	Arm	ENC1170	77	Screw	PMS20P022FUC
38	Arm	ENC1148	78	Solenoid	EXP1009
39	Arm	ENC1147	79	Gear	ENV1106

Mark No.	Description	Part No.	Mark No.	Description	Part No.
80	Chassis Unit	EXA1131	105	Flywheel	ENV1127
81	Screw	PMS20P025FMC	106	Belt	ENT1014
82	Bracket	ENC1163	107	Cover	ENC1167
83	Screw	CBA1070	108	Lever	ENC1164
84	P. C. Board	ENP1021	109	Spring	EBH1147
85	Screw	CBA1076	110	Lever	ENC1160
86	Solenoid	EXP1004	111	Arm	ENC1156
87	Spring	EBH1157	112	Arm Unit	EXA1111
88	Gear	ENV1108	113	Spring	EBH1135
89	Collar	ELA1151	114	Clamper	ENV1141
90	Arm Unit	EXA1076	115	Spring	EBH1151
91	Gear	ENV1114	116	Lever	ENC1171
92	Spring	EBH1141	117	Spring	EBH1149
93	Clamper	ENV1140	118	Spring	EBH1146
94	Arm Unit	EXA1090	119	Spring	EBH1148
95	Spring	EBH1169	120	Guide Unit	EXA1100
96	Arm	ENC1153	121	Gear	ENV1118
97	Spring	EBH1140	122	Arm	ENC1157
98	Collar	ELA1162	123	Spring	EBH1158
99	Screw	JFZ20P045FN1	124	Lever	ENC1161
100	Lever	ENC1158			
101	Arm Unit	EXA1099			
102	E Type Washer	CBG1003			
103	Washer	HBF-179			
104	Flywheel	ENV1128			

20. PACKING METHOD



•Parts List

\* :Non spare part

Fig. 27

Mark No.	Description	Part No.	Mark No.	Description	Part No.
1	Carton	CHG1982	6	Cover	CEG1092
2	Case	CNS2055	7-1	Handle(×2)	CNC1631
3-1	Owner's Manual	CRD1463	7-2	Spring(×2)	CBH-865
3-2	Owner's Manual	CRD1464	8	Remote Control Assy	CXA4026
* 3-3	Card	CRY-062	9	Accessory Assy	CEA1473
* 3-4	Caution Card	CRN1007	* 9-1	Battery	CEX1006
* 3-5	Caution Card	CRP1087	* 9-2	Fastener	CNM1716
* 3-6	Passport	CRY1013	* 9-3	Fastener	CNM1717
4	Accessory Assy	CEA1471	10	Panel	CNS2331
4-1	Screw(×1)	CBA-102	11	Cord	CDE3422
4-2	Screw(×1)	CBA1002			
4-3	Strap	CNF-111			
4-4	Bush	CNV1009			
4-5	Nut(×2)	NF50FMC			
5	Styrofoam	CHP1402			

Mark No.	Description	KEH-M9300RDS/EW	KEH-M8300RDS/EW
		Part No.	Part No.
1	Carton	CHG1982	CHG1983
8	Remote Control Assy	CXA4026	.....
9	Accessory Assy	CEA1473	.....
* 9-1	Battery	CEX1006	.....
* 9-2	Fastener	CNM1716	.....
* 9-3	Fastener	CNM1717	.....

Owner's Manual

Part No.	Language
CRD1463	English, French, German, Spanish
CRD1464	Swedish, Norwegian, Dutch, Italian, Finnish

## 21. ELECTRICAL PARTS LIST

### NOTE:

- Parts whose parts numbers are omitted are subject to being not supplied.
- The part numbers shown below indicate chip components.

Chip Resistor

RS1/8S□□□J, RS1/10S□□□J

Chip Capacitor (except for CQS.....)

CKS....., CCS....., CSZS.....

Unit Number :  
Unit Name : FM/AM Unit

### MISCELLANEOUS

Mark	-----	Circuit Symbol & No.	-----	Part Name	Part No.	Mark	-----	Circuit Symbol & No.	-----	Part Name	Part No.
IC	51				PA4012B	R	7			RS1/16S560J	
IC	201				PA4018	R	8	77		RS1/16S0R0J	
Q	1	2		Chip Transistor	DTC124EU	H	9			RS1/16S0R0J	
Q	3	71	101	123	2SC4116	R	56			RS1/16S822J	
Q	51			Chip Transistor	DTA114TU	R	57			RS1/16S472J	
Q	121			Chip Transistor	IMZ1	R	58			RS1/16S563J	
Q	122			Chip Transistor	FMS1	R	59			RS1/16S331J	
Q	201			Chip Transistor	FC12	R	60			RS1/16S473J	
Q	203	205		Chip Transistor	DTC124EU	H	61	105		RS1/16S332J	
Q	241			Chip Transistor	2SC2712	R	64	151	152	RS1/16S222J	
D	51			Chip Diode	MA143-MC	R	65			RS1/16S273J	
D	201	204		Chip Diode	MA157-MR	R	66			RS1/16S103J	
D	205			Chip Diode	SVC203CP	R	71			RS1/16S243J	
L	1	51		Inductor	CTF1104	R	72			RS1/16S123J	
L	2			Inductor	LPS0R22K	R	73	124	126	RS1/16S103J	
L	71			Inductor	LPS03R9K	R	74			RS1/16S331J	
L	101			Inductor	CTF1126	R	76			RS1/16S221J	
L	201			Coil	CTB1068	R	101			RS1/16S331J	
L	202			Coil	CTB1004	R	102			RS1/16S472J	
L	203			Inductor	LPS0220K	R	106	120		RS1/16S683J	
L	204			Inductor	CTF1199	R	108	122		RS1/16S104J	
L	205			Inductor	CTF1198	R	111			RS1/16S123J	
L	206			Inductor	CTF1197	R	112			RS1/16S684J	
L	207			Inductor	LAU151K	R	121			RS1/16S683J	
T	51			Coil	CTE1021	R	123			RS1/16S683J	
T	52			Coil	CTE1022	R	125			RS1/16S154J	
T	71			Coil	CTE1051	R	127			RS1/16S224J	
T	203			Coil	CTB1069	R	129			RS1/16S391J	
T	204			Coil	CTE1052	R	153			RS1/16S222J	
T	205			Coil	CTE1053	R	201			RS1/16S220J	
T	206			Coil	CTE1054	R	202			RS1/16S681J	
TH	51	102		Thermistor	DTM-T204D154K	R	203	206		RS1/16S222J	
CF	51	53		Ceramic Filter	CTF1193	R	204			RS1/16S473J	
CF	201			Ceramic Filter	CTF1192	R	205	209		RS1/16S470J	
CF	202			Ceramic Filter	CTF1191	R	207			RS1/16S822J	
X	151			Ceramic Resonator	CSS1085	R	208	212		RS1/16S103J	
X	201			Crystal Resonator	CSS1057	R	210			RS1/16S682J	
VR	1			Semi-fixed 2.2kΩ	CCP1015	R	211	241	242	RS1/16S103J	
VR	51	101	102	Semi-fixed 33kΩ	CCP1022	R	213			RS1/16S471J	
BP	1				DSP-201M	R	214			RS1/16S182J	
				FM Front End	CWB1059						
						R	243			RS1/16S181J	
						R	244			RS1/16S561J	

### RESISTORS

Mark	-----	Circuit Symbol & No.	-----	Part Name	Part No.
R	1				RS1/10S681J
R	2				RS1/16S101J
R	3				RS1/16S333J
R	4	75	107		RS1/16S102J
R	5	6	54		RS1/16S472J

### CAPACITORS

Mark	-----	Circuit Symbol & No.	-----	Part Name	Part No.
C	1	111			CEV16 0M16
C	2	51	59	74	CKSRF F473725
C	3				CCSRF H270J50
C	4	55			CKSRF B102K50
C	5				CKSRF B472K50

Mark	-----	Circuit Symbol & No.	-----	Part Name	Part No.
C	52	53	61		CKSRB223K25
C	54				CCSRSL101J50
C	56				CKSRVF104225
C	57				CSZSR22M35
C	58				CCSRCH060D50
C	60				CEVNP470M6R3
C	72	73			CKSRB103K25
C	101				CKSRB0822K25
C	102				CKSRB082K25
C	103				CKSRB272K50
C	105				CSZS2R2M10
C	106				CEVR47M50
C	107	108			CKSRB222K50
C	110				CEVR22M50
C	112				CKSYB104K25
C	121				CEV4R7M35
C	122				CKSRB471K50
C	123				CSZS0R1M35
C	151	152			CKSRB273K16
C	153				CSZSR47M20
C	154	155			CEV3R3M50
C	156				CSZS3R3M10
C	157				CEV101M10
C	158				CKSRVF473225
C	201				CKSRB103K25
C	202	212			CKSRB332K50
C	203	215	218		CKSRVF473225
C	204	208			CKSRB223K25
C	205				CCSRCH220J50
C	206	207			CCSRCH020J50
C	210				CKSOYF223225
C	211				CEV2R2M50
C	213				CCSRCH330J50
C	216				CKSOYF473225
C	218				CEVNP2R2M35
C	220				CCSRCH430J50
C	221	231			CCSRCH100D50
C	222				CSZS010M16
C	223				CKSRVF333225
C	224	229			CEV470M16
C	225				CKSOYF333225
C	226				CKSOYF473225
C	227				CEV4R7M35
C	228	241			CKSOYB103K50
C	230				CEV220M6R3
C	232				CKPYB021K50L
C	240				CKSRVF473225
C	242				CEV100M16

# RESISTORS

Mark	-----	Circuit Symbol & No.	-----	Part Name	Part No.
R	251	252	253	254	RS1/10S273J
R	255	256	401		RS1/10S181J
R	257	258			RS1/10S334J
R	259	260			RS1/10S133J
R	261	262			RS1/10S183J
R	263				RS1/10S473J
R	264				RS1/10S333J
R	265	266			RS1/10S224J
R	281				RS1/10S472J
R	282	288	293		RS1/10S473J
R	283	284	285	289	RS1/1S221J
R	286	291	296		RS1/10S103J
R	287	292	307		RS1/10S103J
R	301	302	306	308	RS1/10S223J
R	303	304			RS1/10S561J
R	305				RS1/10S183J
R	309				RS1/10S682J
R	402				RS1/10S270J
R	403				RS1/10S823J

# CAPACITORS

Mark	-----	Circuit Symbol & No.	-----	Part Name	Part No.		
C	251	252	253	254	CC30CI331J50		
C	255	256		22 $\mu$ F/6.3V	CCN1015		
C	257	258			CKSQW103K50		
C	259	260	313	1 $\mu$ F/50V	CCN1012		
C	261			100 $\mu$ F/6.3V	CCN1017		
C	262				CKSYB03K50		
C	281	282		4.7 $\mu$ F/25V	CCN1014		
C	301	302		0.47 $\mu$ F/50V	CCN1013		
C	303	304	305	306	307	308	CKSOY222J50
C	309	310	311	312			CKSYB04K25
C	314						CKSYB03K50
C	401						CKSOYH52K50
C	402	404					CKSYB04K25
C	403				6.8 $\mu$ F/25V		CCN1016

Unit Number :  
Unit Name : Deck Unit (KEH-M9300RDS)

# MISCELLANEOUS

Mark	-----	Circuit Symbol & No.	-----	Part Name	Part No.
IC	251				BA3430FS
IC	301				HA12161FP
Q	251			Chip Transistor	2SC4116
Q	281			Chip Transistor	2SC4116
Q	282	284	286	Chip Transistor	2SB1441JU
Q	283	285		Chip Transistor	2SC3295
Q	301				FM69
VR	301	302		Semi-fixed 33k $\Omega$ ((B))	CCP1076



Audio Tuner Unit
Consists of
•Mother P.C. Board
•Power Amp P.C. Board

Unit Number :  
Unit Name : Audio Tuner Unit (KEH-M9300RDS)

#### MISCELLANEOUS

Mark	-----	Circuit Symbol & No.	-----	Part Name	Part No.
IC	401			CWV1024	
IC	402			UPC4570G	
IC	551 552			TA8221LS	
IC	701			PD4271C	
IC	702			CXK5816M-15L	
IC	703			TC74HC125AF	
IC	704			PD4294	
IC	706			S-80734AN-DY	
IC	801			CWV1020	
IC	852			RC2068MD	
IC	951			TA8214K	
Q	351 352 353 354			355 356 551 552 553 554 DTC343TK	
				Chip Transistor	
Q	358 955			Chip Transistor	DTC114EK
Q	359			Chip Transistor	IMX3
Q	360			Chip Transistor	FMC2
Q	361 362			Chip Transistor	DTC343TK
Q	501 503 712 715			803	2SC2712
Q	502			Chip Transistor	2SK208
Q	504			Chip Transistor	2SK208
Q	505			Chip Transistor	2SA1298
Q	506			Chip Transistor	2SC3098
Q	507 702 706 720			805 806 Chip Transistor	2SC2712
Q	508 704 801			Chip Transistor	DTC124EK
Q	509			Chip Transistor	2SC3295
Q	510			Chip Transistor	DTC124EK
Q	701 716 717			Chip Transistor	DTA124EK
Q	703				2SB1360
Q	705 714			Chip Transistor	DTC114EK
Q	707			Chip Transistor	FMC3
Q	708			Chip Transistor	DTC114TK
Q	709			Chip Transistor	2SC3295
Q	710			Chip Transistor	2SA1162
Q	711				2SB1240
Q	713			Chip Transistor	DTC143TK
Q	728			Chip Transistor	DTA114EK
Q	730			Chip Transistor	FMM1
Q	802			Chip Transistor	2SJ163
Q	804 954			Chip Transistor	2SA1162
Q	807			Chip Transistor	DTC124EK
Q	808			Chip Transistor	DTC314TK
Q	809			Chip Transistor	FMC2
Q	863 864			Chip Transistor	DTC343TK
Q	951				2SB772
Q	952 958			Chip Transistor	2SC3295
Q	953				2SD2352
Q	956			Chip Transistor	2SA1162
Q	957			Chip Transistor	2SA1298
D	351			Chip Diode	1M11
D	401 402			Chip Diode	MA8043H
D	403 404 737 739			740 Chip Diode	MA110
D	501 502			Chip Diode	MA8027H
D	551				ERC04-02
D	701			Chip Diode	MA151WK-MT
D	702			Chip Diode	MA151WA-MN

Mark	-----	Circuit Symbol & No.	-----	Part Name	Part No.
D	718 733			Chip Diode	MA8075M
D	719			Chip Diode	MA8082L
D	720 734 735 953				ERA15-02
D	721			Chip Diode	MA151WK-MT
D	746			Chip Diode	MA110
D	952			Chip Diode	MA8056H
L	502 703			Inductor	CTF1114
L	551			Coil	CTH1089
L	701 704			Inductor	LPSQ2R2K
L	702 706			Inductor	CTF1243
L	705			Coil	CTF1135
TC	701			Trimmer	CCG1002
IB	701				CWW1330
IB	702				CWW1331
IB	703				CWW1332
IB	704				CWW1319
X	701			Crystal Resonator	CSS1011
X	702			Crystal Resonator	CSS1023
X	703			Buzzer	CPV1011
S	701			Switch (RESET)	CSS1012
IL	701			Lamp 14V 40mA	CEL1208
VR	801			Semi-fixed 150kΩ (B)	VRT86VS154

#### RESISTORS

Mark	-----	Circuit Symbol & No.	-----	Part Name	Part No.
R	351 352 722 803 804 953				RS1/10S102J
R	353 354 359 360 374 504 505 508 520				RS1/10S102J
R	355 356				RS1/10S563J
R	357 358 363 364 371 372 405 406 703 718				RS1/10S473J
R	361 362 509 511 512 774 794				RS1/10S102J
R	365 366 401 402 518 521 710 855 856				RS1/10S222J
R	367 368				RS1/10S183J
R	369 370				RS1/10S393J
R	373 375 747				RS1/10S223J
R	377 378				RS1/10S681J
R	407 408 409 963				RS1/10S223J
R	501 523 768 771 773				RS1/10S103J
R	502 519 736				RS1/10S472J
R	503				RS1/10S152J
R	506 507 804				RS1/10S222J
R	510 573 713 757				RS1/10S104J
R	513				RS1/10S821J
R	514				RS1/10S182J
R	515				RS1/10S101J
R	516				RS1/10S101J
R	517				RS1/10S331J
R	522 746 881 882				RS1/10S223J
R	524				RS1/10S221J
R	551 552				RS1/10S332J
R	553 554				RS1/10S332J
R	555				RS1/10S222J
R	556 557 558 802 951				RS1/10S222J
R	559 560 561 562 563 564 565 566				RD1/4P S4R7JL
R	567 568 569 570 744 745				RS1/10 S471J
R	571 572				RS1/10 S102J
R	574 645				RS1/10 S0R0J
R	575				RS1/10 S103J
R	578 579				RS1/10 S0R0J
R	701 706 814 958 959				RS1/10 S102J
R	702 711 712 742 781 782 783 784 785 792				RS1/10 S681J
R	704 769				RS1S21 2J
R	705 708 731 732 733 775 776				RS1/10 S472J
R	707 709				RS1/10 S681J
R	709				RS1/10 S563J
R	714 721 761 762 765 788 790 798 805				RS1/10 S473J

Mark	-----	Circuit Symbol & No.	-----	Part Name	Part No.	Mark	-----	Circuit Symbol & No.	-----	Part Name	Part No.
R	715				RS1/10S010K	C	702			CKSOYB222K25	
R	717	962			RS1/10S472J	C	704	714	952	953	959
R	723				RS1/10S124J	C	705	708	709		
R	724				RS1/10S683J	C	706	707			
R	725				RS1/10S682J	C	712				
R	726	772	743		RS1/10S223J	C	716				
R	727	739	740	741	748	749	C	717			
R	728	738	751	759	787	789	956	C	722		
R	729	730		10kΩ	CCN1055	C	723	809			
R	735				RS1/10S474J	C	729				
R	737	750	752	753	756	758	763	764	766	770	RS1/10S473J
R	754				RS1/10S823J	C	732				
R	755	810	811		RS1/10S334J	C	747				
R	777	786			RS1/10S682J	C	802				
R	778	779			RS1/10S682J	C	804				
R	780	796			RS1/10S473J	C	807				
R	793				RS1/10S472J	C	808				
R	801				RS1/10S100J	C	856				
R	806				RS1/10S474J	C	865	866			
R	807				RS1/10S563J	C	951				
R	808	809			RS1/10S272J	C	955				
R	812				RS1/10S223J	C	957				
R	815				RS1/10S223J	C	958				
R	859	860			RS1/10S133J						
R	871	872			RS1/10S562J						
R	952				RS1/10S472J						
R	954				RS1/10S103J						
R	955				RS1/2S471J						
R	957				RS1/10S393J						
R	960				RS1/10S221J						
R	961				RS1/10S473J						

Unit Number :  
Unit Name : Display Unit

#### MISCELLANEOUS

Mark	-----	Circuit Symbol & No.	-----	Part Name	Part No.						
IC	901				PD4285						
IC	902	903			LC7582A						
IC	904				S-80740AH-B-4						
IC	905				BX-1393						
Q	901			Chip Transistor	2SC4116						
Q	902			Chip Transistor	DTC124TU						
Q	903			Chip Transistor	DTC1432U						
Q	904	905		Chip Transistor	2SB1132						
D	901	902	903	904	905 Chip Diode						
D	912				Chip Diode						
L	901			Inductor	CTF1243						
X	901				CSG1069						
S	901	902	903	904	907	908	909	910	911	926	CSG1043
S	912	913	914	915	916	917	918	919	920	921	CSG1043
S	922	923	924	925							Switch
IL	901	902	903	904	905						Lamp 14V 40mA
IL	906	907	909								Lamp 14V 40mA
IL	910	911	912								Lamp 5V 115mA
IL	913	914	915								Lamp 5V 75mA
											LCD

#### RESISTORS

Mark	-----	Circuit Symbol & No.	-----	Part Name	Part No.						
R	901	902	903	904	905	907					RS1/10S471J
R	906	911	916								RS1/10S101J
R	908					470Ω					CCN1054
R	910					470Ω					CCN1056
R	913	918									RS1/10S471J
R	914										RS1/10S221J
R	915	923									RS1/10S101J
R	917	919	920			10kΩ					CCN1055
R	921	924	926								RS1/10S471J
R	922										RS1/10S331J
R	925	931									RS1/10S221J
R	927	929									RS1/10S471J
R	928										RS1/10S101J

#### CAPACITORS

Mark	-----	Circuit Symbol & No.	-----	Part Name	Part No.
C	351	352			CEAR33M50LS2
C	353	354	711		CEA2R2M50LS2
C	355	356			CEA010M50LS2
C	357	358			CEA2R2M50LS2
C	359	360	408 409 724		CEA100M16LS2
C	361	362	956		CEA4R7M35LS
C	401	402	710		CEA470M6R3LS
C	403				CEA470M10LS
C	404	405 406 407 801 869 870			CEA100M16LS2
C	501	721			CKSOYB473K25
C	502		4.7μF/16V		CCN1005
C	503	524 526			CKSOYB103K50
C	504	506 507 773 715 726 954			CKSOYB473K25
C	505				CEAR47M50LS2
C	508				CFTNA474J50
C	509	523 525 527 703 727 728			CKSOYB103K50
C	510				CCSQSL681J50
C	511				CCSQSL101J50
C	512	859 860			CCSQSL101J50
C	551	552 553 554			CEHAS3R3M50
C	555	556 557 558			CKSOYB222K50
C	559	560 561 562 563 564 565 566			COEA224J63
C	567	568 569 570			CEHA0330M35
C	571	572			CEHA0221M10
C	573	574			CEHA0471M16
C	575	577			CEHA0222M16
C	576				CKSOYB472K50
C	578				CKSOYB103K50
C	579				CKSYB103K50
C	701	725 803			CEA101M10LS

# CAPACITORS

Mark	-----	Circuit Symbol & No.	-----	Part Name	Part No.
C	901	902 903 904 905			CKSQYB152K50
C	906				CKSQYB103K50
C	907	911 916			CKSQYF103Z50
D	908	909			CCSOSL221J50
D	910				CSZSC220M6R3
D	912	915			CCSOSL331J50
C	913				CSZS4R7M6R3
C	914				CKSQYF223Z50

Unit Number :  
Unit Name : Connector P.C. Board

Mark	-----	Circuit Symbol & No.	-----	Part Name	Part No.
D	1	2			F1SR35-100A
S	1	2 3	Switch (LOAD, END, F/R)		CSN1005

Unit Number :  
Unit Name : Switch P.C. Board

Mark	-----	Circuit Symbol & No.	-----	Part Name	Part No.
S	1	2	Switch (METAL, PLAY)		CSN1005

## Miscellaneous Parts List (KEN-M8300RDS)

Mark	-----	Circuit Symbol & No.	-----	Part Name	Part No.
HD	1		Head Unit		EXA1007
M	1		Motor Unit		EXA1009
SO	1		Solenoid		EXP1009
SO	2		Solenoid		EXP1004
SO	3		Solenoid		CKP1009
S	1		Switch (CSENS)		CSN-078
S	2		Switch (EJECT)		CSG1033

## • Audio Tuner Unit

	KEN-M9300RDS/EW	KEN-M8300RDS/EW
Circuit Symbol & No.	Part No.	Part No.
R 353 354	RS1/10S102J	RS1/10S821J
R 718	RS1/10S473J	.....
R 719	.....	RS1/10S473J

## • Deck Unit

Circuit Symbol & No.	Part No.	Part No.
IC 301	HA12161FP	HA12134FP
Q 301	FM09	DTC143EK
R 251 242 253 254	RS1/10S273J	RS1/10S104J
R 301 302	RS1/10S223J	.....
R 303 304	RS1/10S561J	.....
R 307	RS1/10S103J	.....
R 309	RS1/10S602J	.....
C 251 252 253 254	CCSQCH331J50	CKSQYB681K50
C 303 304	CKSQYB222J50	CKSQYB224K25
C 305 306 307 308	CKSQYB222J50	.....
C 309 910 911 312	CKSQYB104K25	.....

## • Miscellaneous Parts List

	KEN-M9300RDS/EW	KEN-M8300RDS/EW
Circuit Symbol & No.	Part No.	Part No.
HD 1	EXA1007	EXA1004





**PIONEER**  
The future of sound and vision.

# Service Manual

ORDER NO.  
**CRT1276**

CASSETTE MECHANISM ASSEMBLY

## CX-175

### NOTE

- This service manual describes operation of the cassette mechanism incorporated in models listed in the table below.
- When performing repairs use this manual together with the specific manual for the model under repair.

Model	Service Manual	Cassette Mechanism Assembly
KEH-M5000SDK/WG KEH-M5000B/EW KEH-M5000QR/ES	CRT1236	EXK1410
KEH-M5001B/XIB	CRT1238	EXK1410
KEH-M5000QR/UC	CRT1272	EXK1410
KEH-8100SDK/WG KEH-8100B/EW KEH-8101B/XIB KEH-8150QR/ES KEH-8100QR/US	CRT1264	EXK1410
KEH-5000ZRN/XIB	CRT1286	EXK1410
KEH-M7000SDK/WG KEH-M7000B/EW	CRT1235	EXK1420
KEH-M7000QR/UC	CRT1237	EXK1420

Model	Service Manual	Cassette Mechanism Assembly
KEH-M7001B/XIB	CRT1238	EXK1420
KEH-M7000QR/CA	CRT1244	EXK1420
KEH-700QR/US KEH-8150QR/CA	CRT1264	EXK1420
KEX-M800SDK/WG KEX-M800/EW, ES, UC	CRT1234	EXK1430
KEX-M801/XIB	CRT1238	EXK1430

**PIONEER ELECTRONIC CORPORATION** 4-1, Meguro 1-Chome, Meguro-ku, Tokyo 153, Japan

**PIONEER ELECTRONICS SERVICE INC.** P.O. Box 1760, Long Beach, California 90801 U.S.A.

**PIONEER ELECTRONICS OF CANADA, INC.** 505 Cochrane Drive, Markham, Ontario L3R 8E3 Canada

**PIONEER ELECTRONIC [EUROPE] N.V.** Keetberglaan 1, 2740 Beveren, Belgium

**PIONEER ELECTRONICS AUSTRALIA PTY. LTD.** 178-184 Boundary Road, Braeside, Victoria 3195, Australia TEL: [03] 580-9911

© **PIONEER ELECTRONIC CORPORATION 1990**

FT MAR. 1990 Printed in Japan

# 1. DISASSEMBLY

*Note: Always use new washer and E washer at the time of reassembling.*

## • Dismounting the Cassette Holder

1. Remove the three springs.
2. Take off E washer, and then remove the arm unit.
3. Make the claw straight.
4. Shift the cassette holder toward the left and pull it out from above.

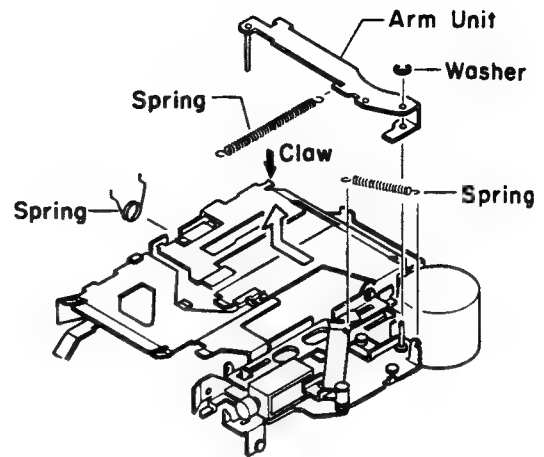


Fig. 1

## • Dismounting the Head Unit

1. Remove the two screws, and then remove the guide assy.
2. Remove the two screws, and then remove the head unit.

## • Dismounting the Pinch Roller Unit

1. Remove the spring and then remove the pinch roller unit

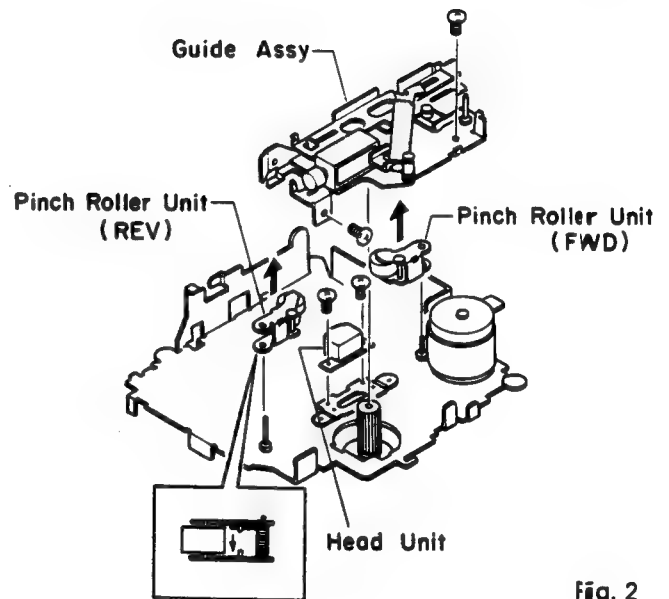


Fig. 2

## • Dismounting the Gear (Reel Base)

1. Remove the two screws, and then remove the cover.
  2. Remove the collar, and then remove the spring and gear.
- When removing the collar be careful not to damage the claw on the inside of the collar.

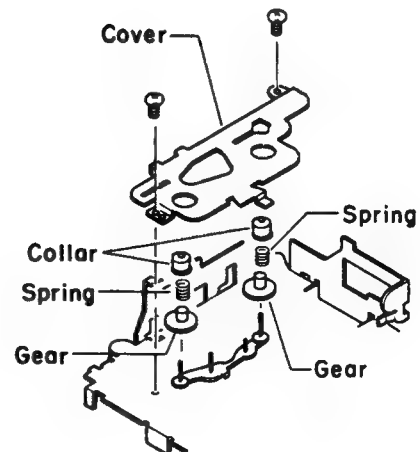


Fig. 3

### • Dismounting the Flywheels

1. Remove the two screws, and then remove the cover.
2. Take off E washer. Retain washer properly to ensure it doesn't get lost.
3. Remove the flywheels. Do not mistake the N and R flywheels.

### • Dismounting the Motor Unit

1. Remove the two screw, and then remove motor unit.

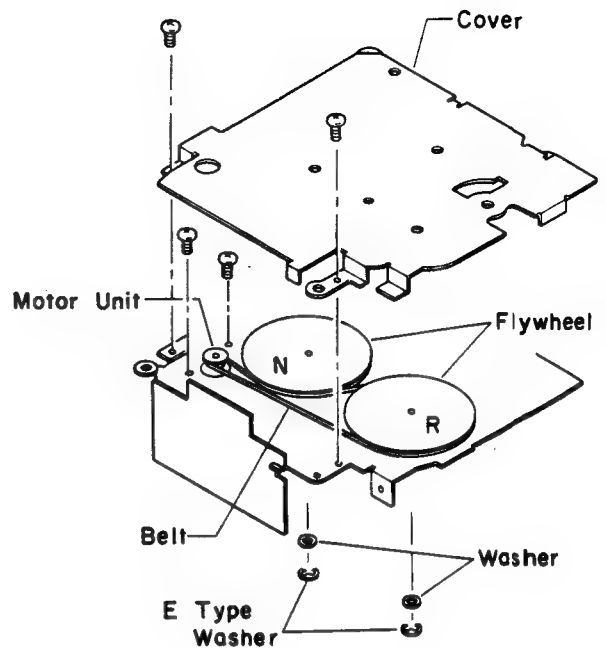


Fig. 4

## 2. ADJUSTMENT

### 2.1 AZIMUTH ADJUSTMENT

#### • To Adjust

1. Play "A" side of NCT-110 (10 kHz, -10 dB). Adjust each screw for maximum output in forward and reverse directions.
2. Play "B" side in forward and reverse directions to confirm adjustment.

### 2.2 TAPE SPEED ADJUSTMENT

#### • To Adjust

1. Reproduce NCT-111 (3 kHz, -10 dB). Adjust the semifixed resistor so that frequency counter shows 3,010 Hz (+80 Hz, -40 Hz).

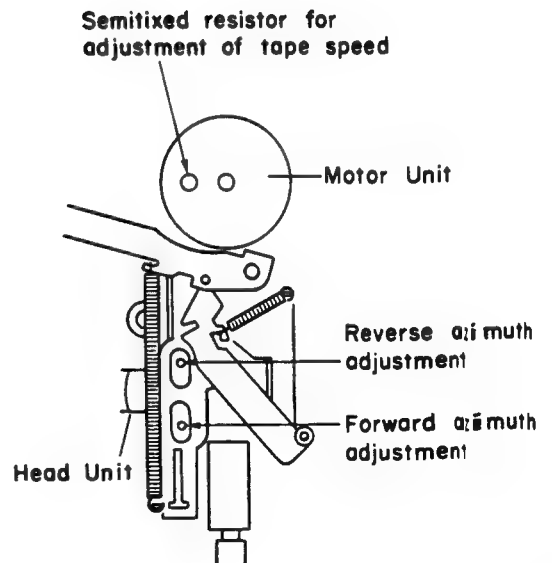


Fig. 5

## 2.3 CHECK POINTS OF CASSETTE MECHANISM

<p>Confirm the following items when replacing parts of the cassette mechanism.</p>	<p>■ Tape speed deviation:  <math>3,000 \begin{smallmatrix} +90 \\ -30 \end{smallmatrix} \text{ Hz}</math>  <math>(4.76 \text{ cm/s} \begin{smallmatrix} +3 \\ -1 \end{smallmatrix} \%)</math></p> <p>Using an NCT-111, measure the speed at the start and end of winding and take the maximum value. If values indicated by the pointer vary considerably, adjust to 70% of the minimum and maximum values. Measuring time shall be 5 – 6 seconds.</p>	<p>■ Wow and flutter:  Less than 0.18% (WRMS)</p> <p>Using an NCT-111, measure the wow and flutter at the start and end of winding and take the maximum value. If values indicated by the pointer vary considerably, adjust to 70% of the minimum and maximum values. Measuring time shall be 5 – 6 seconds.</p>
<p>■ Fast forward and rewinding time:  95 – 115 seconds</p> <p>Using a C-60, set to fast forward and rewind, and measure the time with a stop watch.</p>	<p>■ Winding torque:  37 – 63g · cm</p> <p>Using a cassette type torque meter (100 g·cm), measure the minimum value while in the play mode. Measuring time shall be 2.5 – 6 seconds.</p>	<p>■ F.F. torque:  70 – 110g · cm</p> <p>Using a cassette type torque meter (120 g·cm), measure the value when the tape stops in the F.F. mode.</p>
<p>■ REW torque:  70 – 110g · cm</p> <p>Using a cassette type torque meter (120 g·cm), measure the value when the tape stops in the REW mode.</p>	<p>■ Back tension torque:  0.5 – 5 kg</p> <p>After setting in the REW mode without loading a cassette tape for 5 minutes, measure the back tension torque in the play mode, using a cassette type torque meter.</p>	<p>■ Cassette loading force:  Less than 0.5 kg</p> <p>Push the center of the cassette and measure the force with a tension meter (3 kg).</p>



### 3. MECHANISM DESCRIPTION

- Parts Location

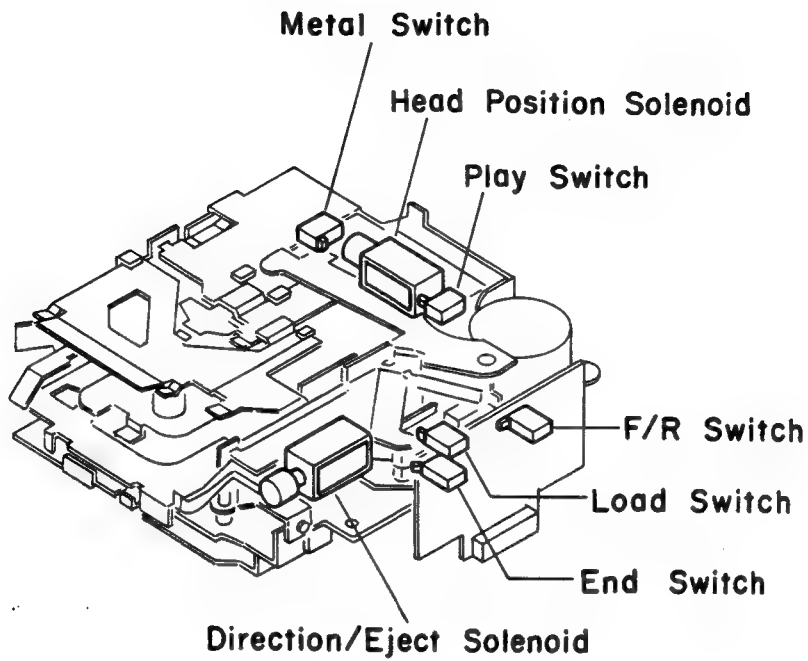


Fig. 6

- Switch Mode

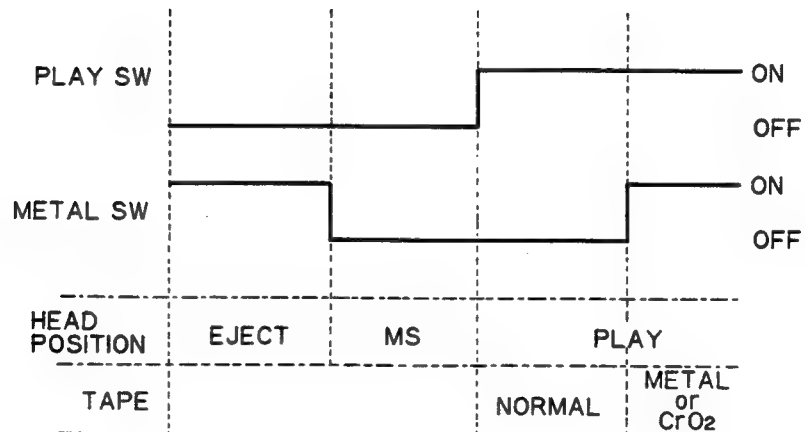


Fig. 7

### • ATSC Operation

- (1) Loading of a tape cassette causes an arm unit to turn, which causes the load switch to turn ON. With the load switch ON, a motor runs to cause all gears other than FF/REW idler gears to mesh and forward and reverse idler gears rotate in the respective play direction. Now the ATSC state is obtained (Figs. 8 and 9).

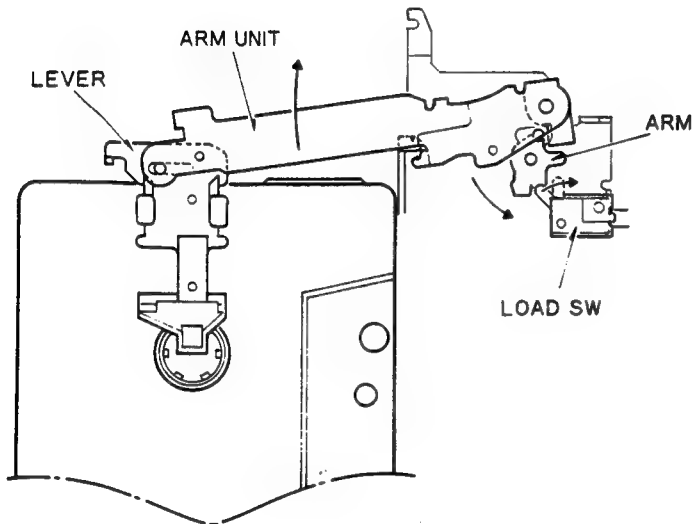


Fig. 8

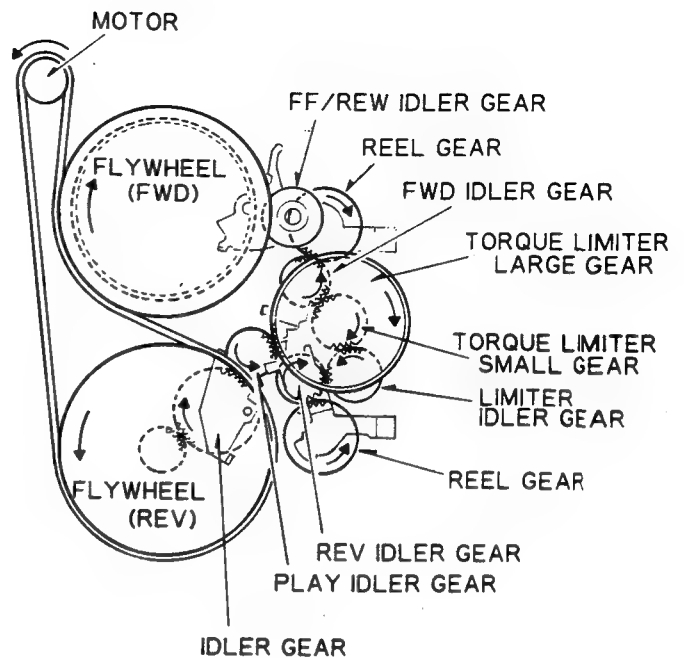


Fig. 9

### • Sensing Operation

- (1) Sensing arm (felt) and torque limiter bush are held together by means of a sensing arm spring. The felt slides with the torque limiter bush side to keep Point A as a fulcrum at all times while the sensing arm moves along a cam of sensing cam gear because the arm tries to turn counterclockwise. (Fig. 10)
- (2) the torque limiter bush stops rotation at ATSC or tape end, and a pin of sensing arm is pushed toward the outermost side by the sensing cam gear. Frictional force between the felt and bush helps the sensing arm holding its position. (Fig. 11)
- (3) When the sensing cam gear is turned further, with the sensing arm held in a state shown in Fig. 11, the sensing arm pin is caught by a hook of the cam gear. (Fig. 12)
- (4) The sensing cam gear turns further from the state shown in Fig. 12, and the sensing arm moves to turn ON the sensing switch. (Fig. 13)
- (5) With the sensing switch ON, the sensing cam gear turns further to release the sensing arm pin from the hook. The pin returns to an original position under a force of the sensing arm spring. (Fig. 14)

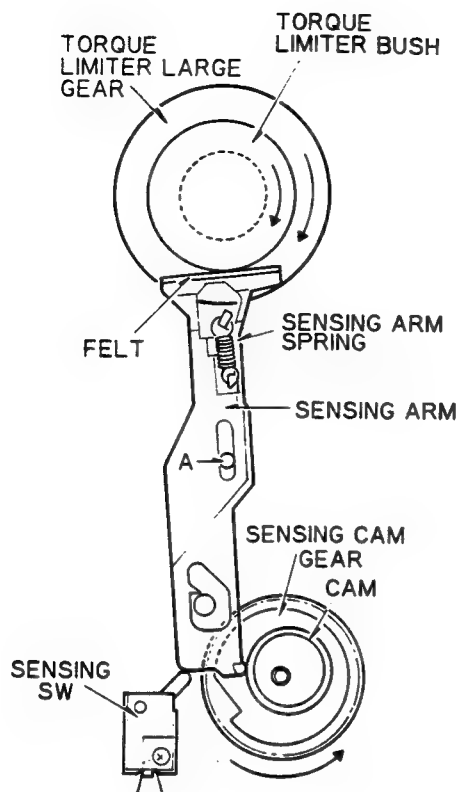


Fig. 10

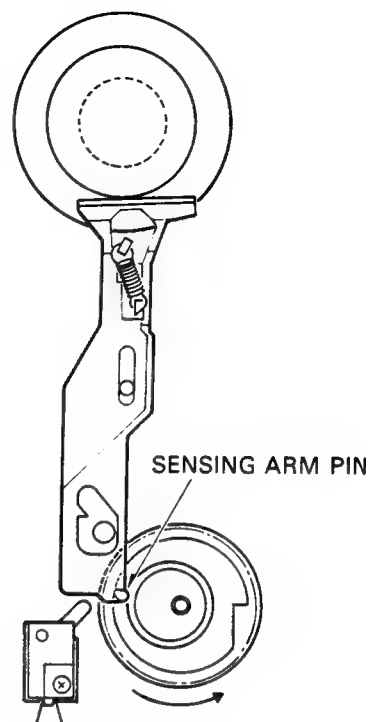


Fig. 11

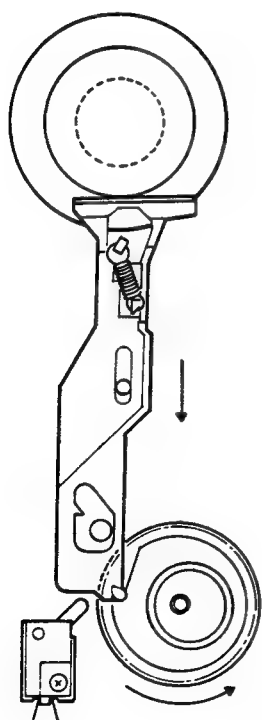


Fig. 12

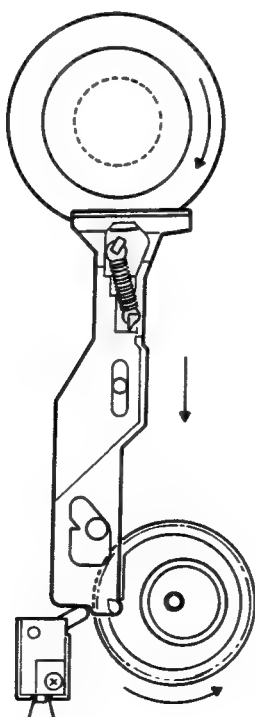


Fig. 13

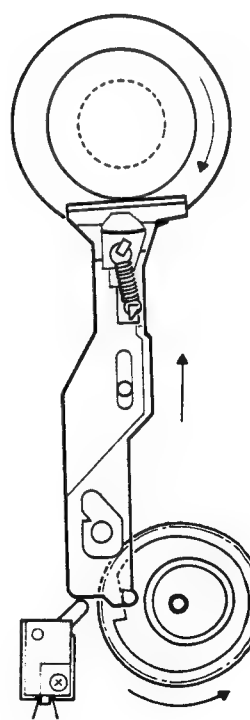


Fig. 14

## • Heading Operation

(1) A heading solenoid performs attraction in the A direction, causing a lock arm to turn clockwise via L arm, solenoid lever, and arm (A). The cam gear is unlocked. Notch of the cam gear meshes with the second-stage gear for counter-clockwise rotation.

The arm (B) is driven clockwise to begin heading operation. In this heading operation, the arm (B) turns clockwise to cause a lever to move in the B direction.

A head base, which is connected with the lever via spring, operates simultaneously with spring. (Fig. 15)

(2) Fig. 16 shows the state at end of heading operation.

The cam gear rotates to a full limit and the lock arm locks the cam gear. This locking is made to prevent the head base to move backward due to entry of the play lock arm while heading operation is under way.

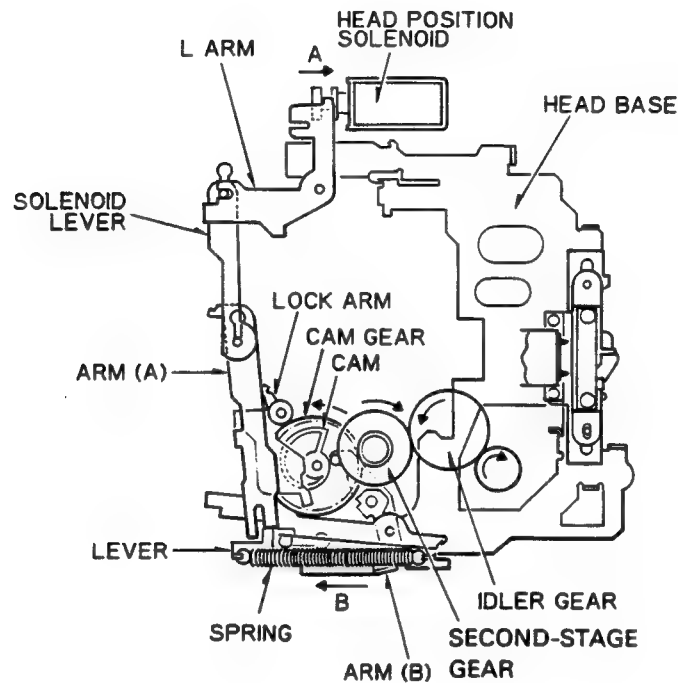


Fig. 15

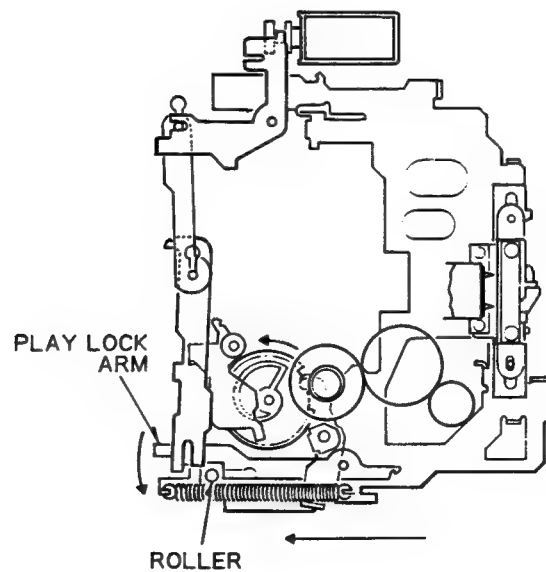


Fig. 16

- **Playing Operation**

- (1) FWD play is obtained when the REV idler gear is released from the limiter idler gear. (Fig. 17)  
REV play is obtained when the FWD idler gear is released from the torque limiter small gear. (Fig. 18)

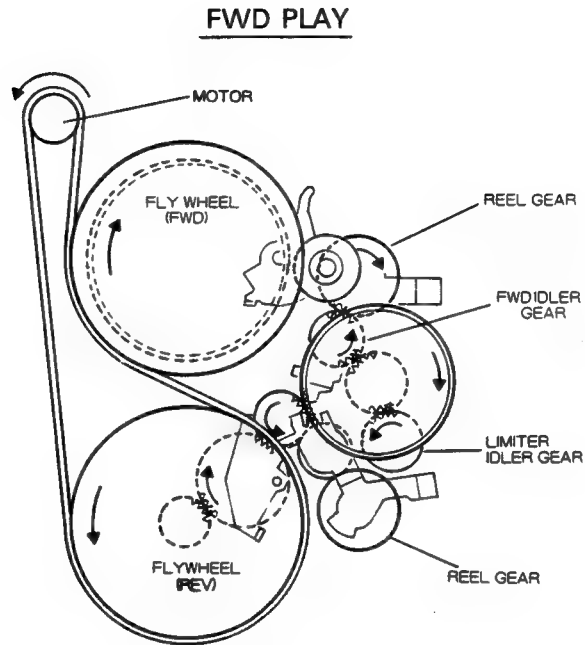


Fig. 17

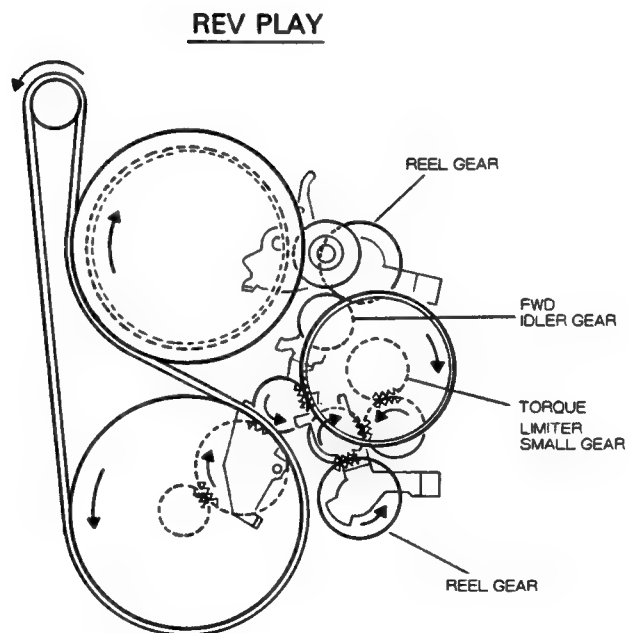


Fig. 18

(1) To change the tape running direction, pull the DIR (EJ) solenoid in the A direction to press the lock arm via solenoid arm to unlock the F/R gear. Notch meshes to cause counterclockwise rotation to move the F/R lever to the right. The F/R lever moves the F/R slide lever and F/R arm. The F/R slide lever performs pinch roller change-over by cam and F/R switch changeover (FWD→ON, REV→OFF).

Note that the F/R arm is connected with a head base, and the roller performs FWD and REV idler gears changeover because it is in the B section of F/R arm when the head is at PLAY or MS.

As the roller is in the C section of the F/R arm when the head is at the release (EJ) position, no change-over is made. In this state, both idler gears of FWD and REV mesh with each other. (Figs. 19 and 20)



## • Head Position

- (1) Fig. 21 shows the play state. The heading solenoid is moved in the A direction from the play state to release the play lock arm via L arm, solenoid lever and arm (A).

The head base moves backward until locked with an MS lock arm under a force of return spring and enters the MS state.

• PLAY

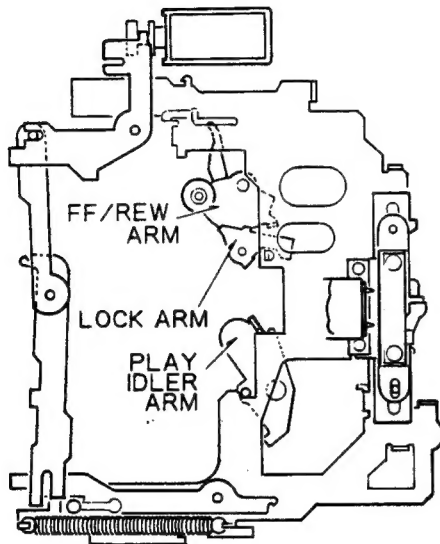


Fig. 21

- (2) The heading solenoid is moved in the A direction from the MS state to release the MS lock arm via L arm, solenoid lever, and arm (A).

The head base returns to the release position under a force of return spring.

The head base pushes back the FF/REW arm during return, releasing the FF/REW idler gear from the torque limiter.

The play idler arm is rotated counterclockwise by a cam of the head base to mesh the play idler gear with the torque limiter. (Fig. 23)

The head base rotates the lock arm at a head base bend section during return, thereby unlocking the FF/REW arm.

The FF/REW arm turns counterclockwise and stops at a specified position, allowing the FF/REW idler gear to mesh with flywheel and torque limiter.

The play idler arm turns clockwise to release the play idler gear from the torque limiter. (Fig. 22)

• MS (FF/REW)

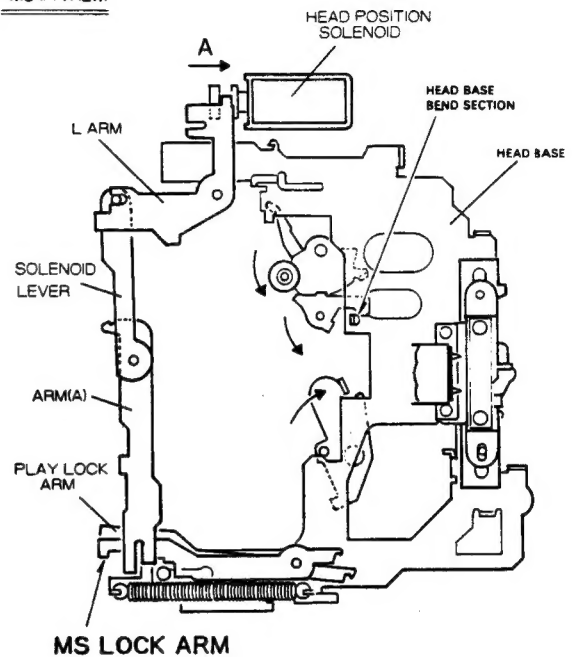


Fig. 22

• RELEASE (EJ)

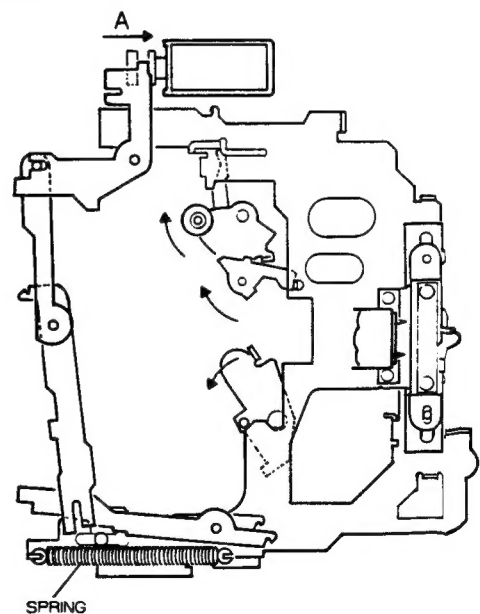


Fig. 23

• **FF/REW Operation**

- (1) The play idler gear is released from the torque limiter large gear, and the FF/REW idler gear meshes.

When the REV idler gear is released, the FF state is obtained. The REW state is obtained when the FWD idler gear is released. (The state is opposite between FWD (PLAY) and REV (Reverse) in both cases.)

There are two (upper and lower) torque limiter large gears. Both two FF/REW idler gears mesh simultaneously during FF/REW to generate large torque. (Only one gear meshes during play.) (Figs. 24 and 25)

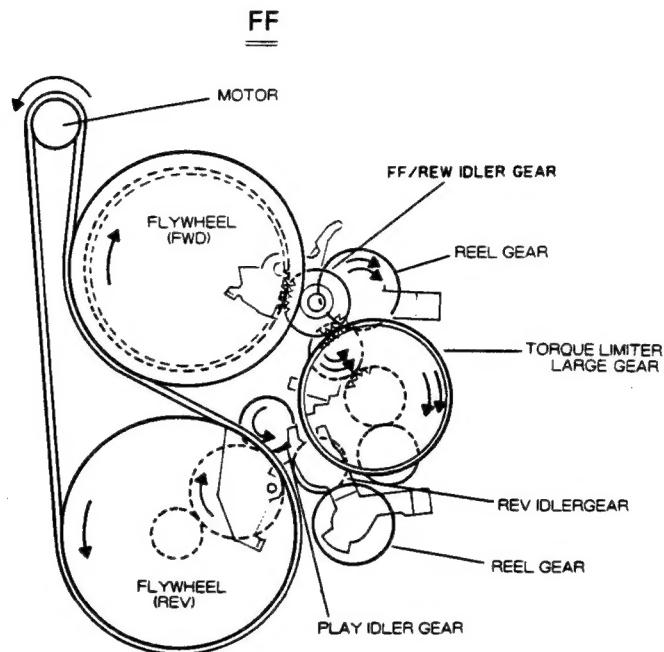


Fig. 24

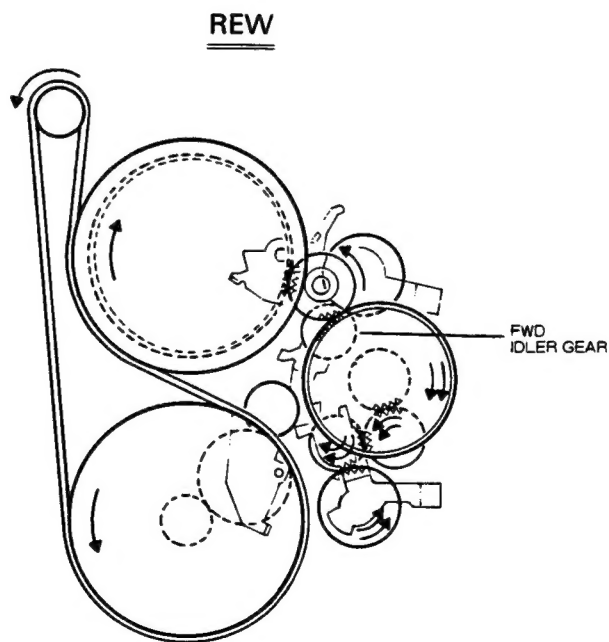


Fig. 25



# • Eject Operation

- (1) The EJ (DIR) solenoid performs attraction to operate the lock arm via solenoid arm, unlocking gear.

The gear then rotates counterclockwise to contact the lever (B) which is moved to the right.

The lever (A) is connected with the lever (B) via spring, and moves simultaneously to the right. A cam of the lever (A) pushes up a cassette arm and the lever (C) enters below a cassette arm roller to maintain the push-up height. (Fig. 26 ~ 28)

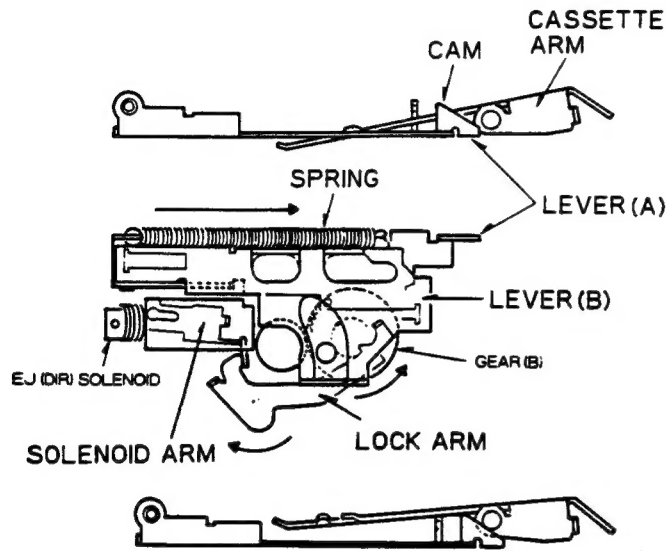


Fig. 26

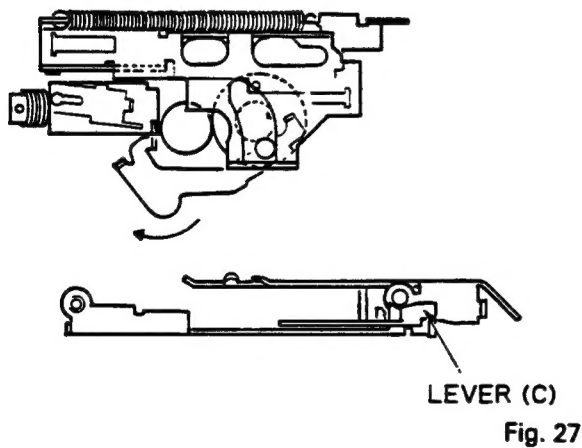


Fig. 27

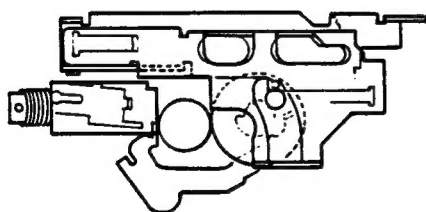


Fig. 28

- (2) Upon completion of push-up of a tape cassette, the gear (B) pushes the lever (D) by roller to move it to the left. The lever (D) is connected with an arm unit via spring (D) and pushed out the tape cassette. (Figs. 29 and 30)

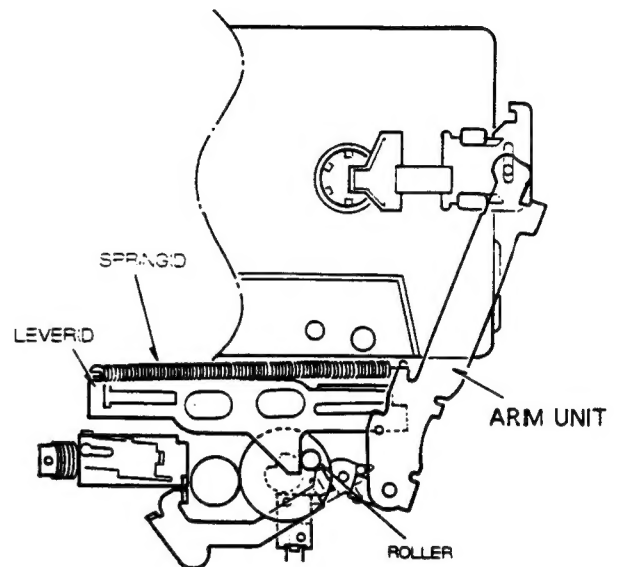


Fig. 29

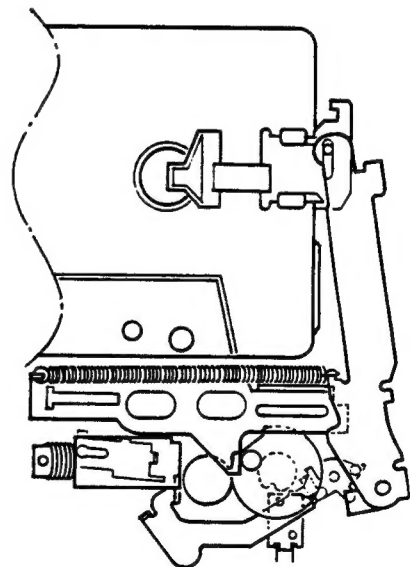


Fig. 30